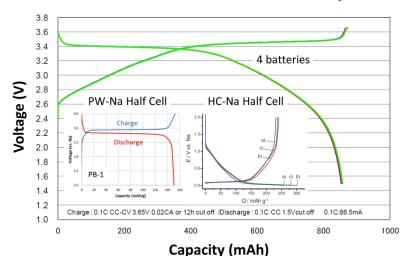
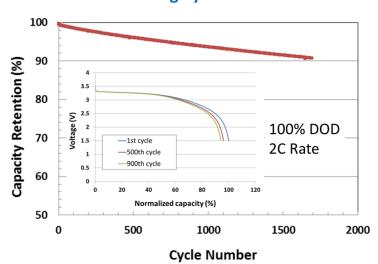
# High Performance Sodium Ion Battery with Prussian White Cathode

### **Prussian White – Hard Carbon Battery**



## **Long Cycle Life**



#### Low Cost Synthesis (low temperature co-precipitation process)



#### **Nail Penetration**



- Fully charged 1 Ah pouch cell.
- After nail penetration, battery temperature raised to 100 °C, but <u>no</u> <u>smoke, fire or explosion</u>.
- Second penetration was performed, only little swelling for the cell.

## **Overcharge Experiment**



- 1Ah cell was fully charged.
- Overcharge (1.5x) was applied at 1C rate for 1.5h.
- Cell swelled during overcharge, but <u>no</u> <u>smoke, fire or explosion</u>.
- Temperature was increased to 90 °C: voltage dropped to 0V after 1h



