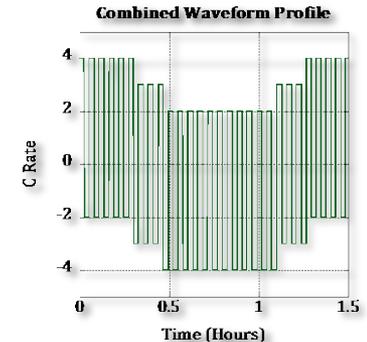
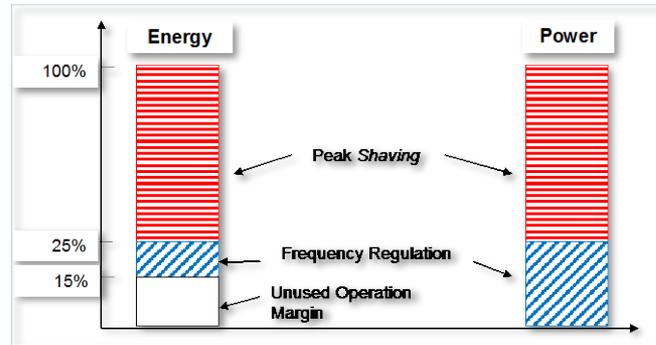


Exceptional service in the national interest



Multiple Uses in Storage:

Results of Lithium-Ion Cells Tested under Stacked Cycling Profiles

Summer Ferreira

Sept 22, 2015



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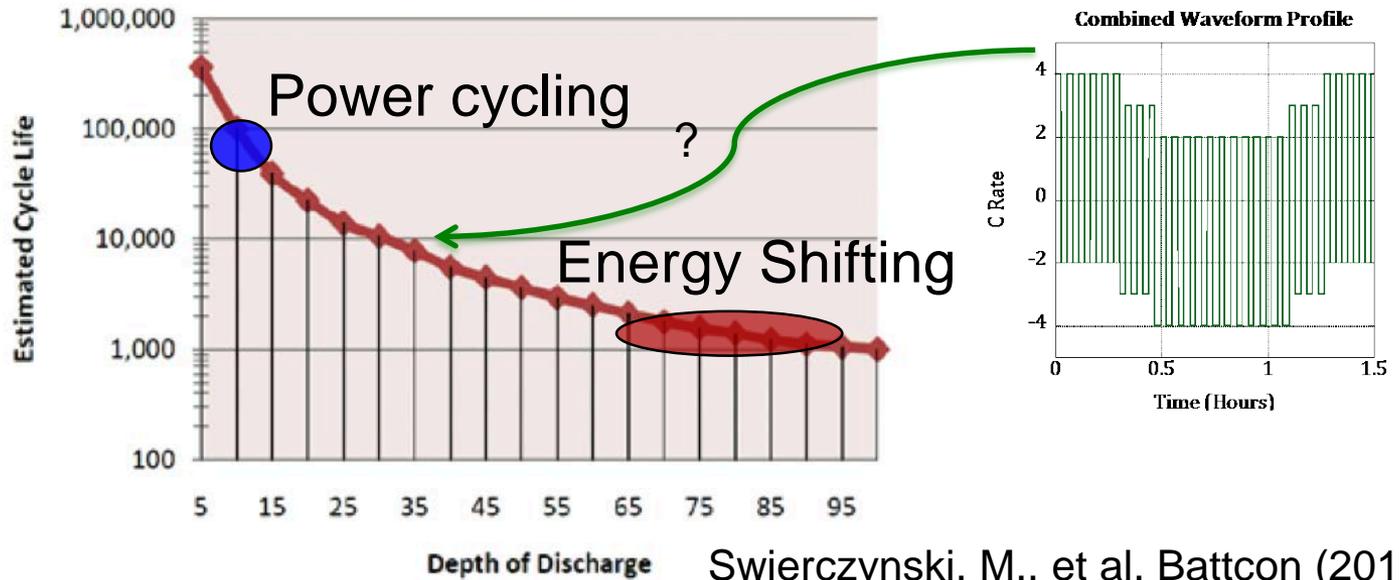
Acknowledgments

- Dr. Imre Gyuk and the DOE Office of Electricity
- DNV GL
- ARPA-E AMPED program
- Technologist Wes Baca

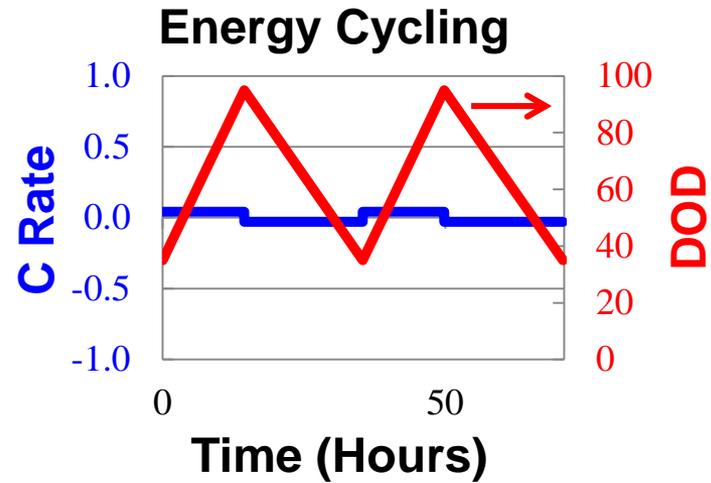
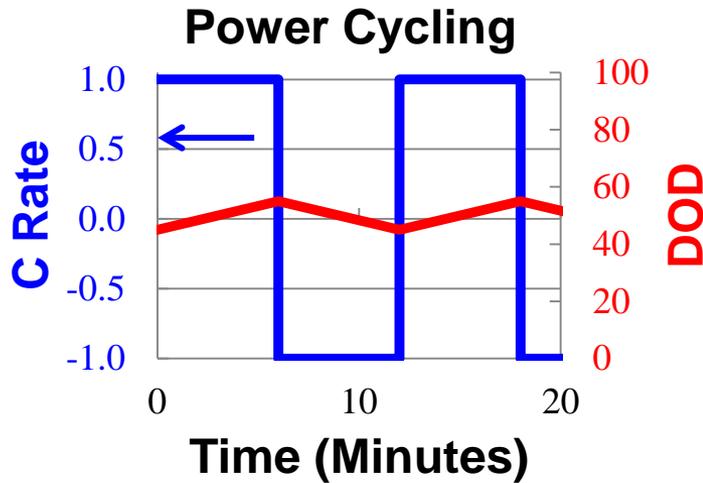
Outline

- Motivation
- Methodology
- Results
- Conclusions

EOL as a Function of SOC in LFP



Swierczynski, M., et al. Battcon (2011)



Individual Application Test Protocols

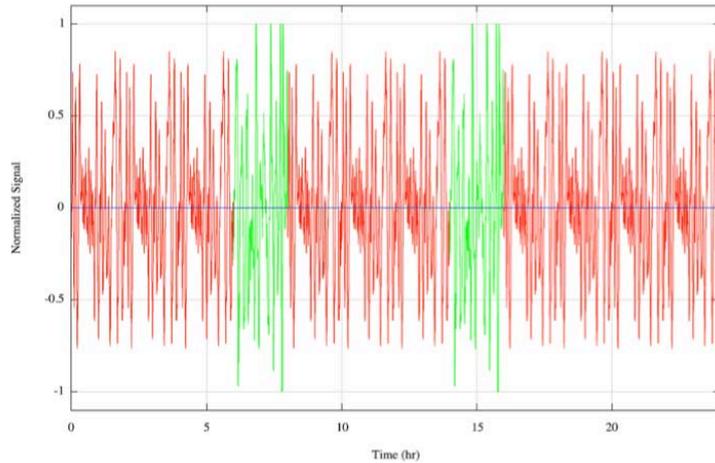
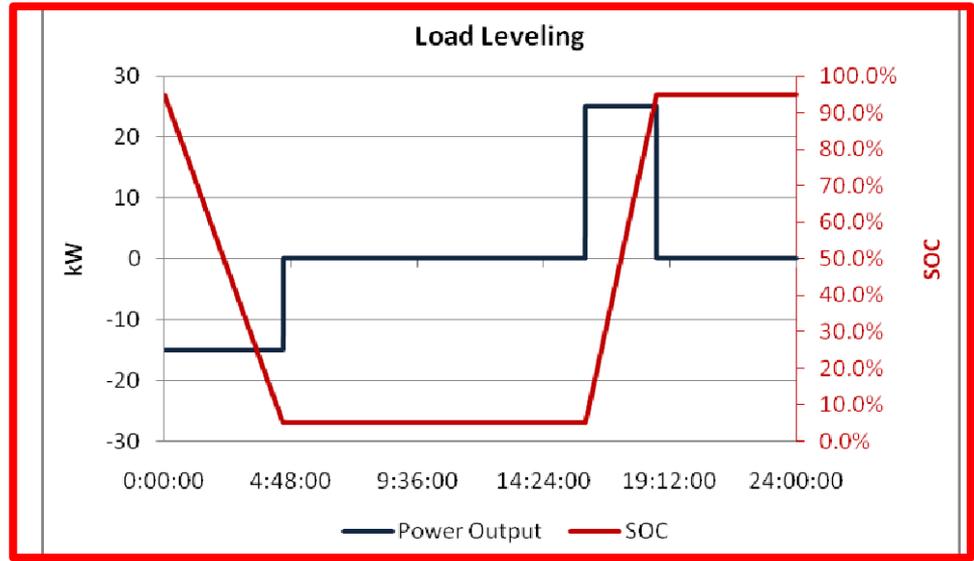
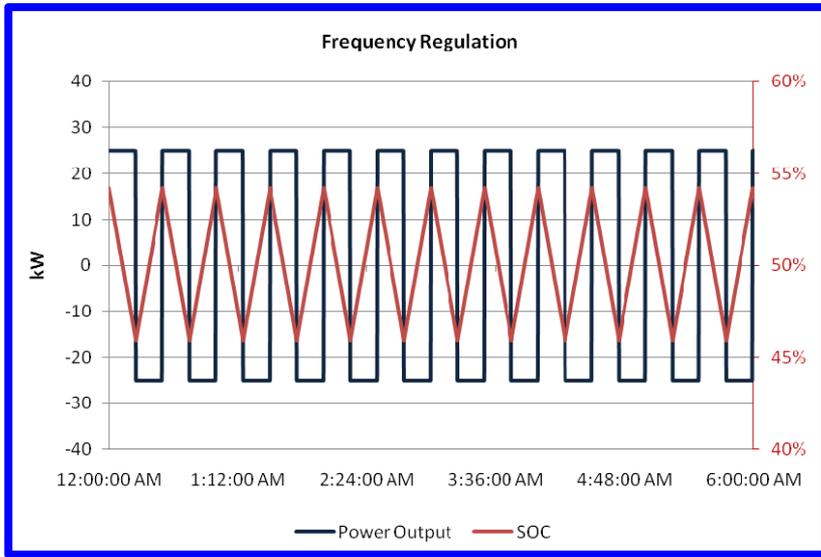


Figure 4. Frequency Regulation Duty Cycle.

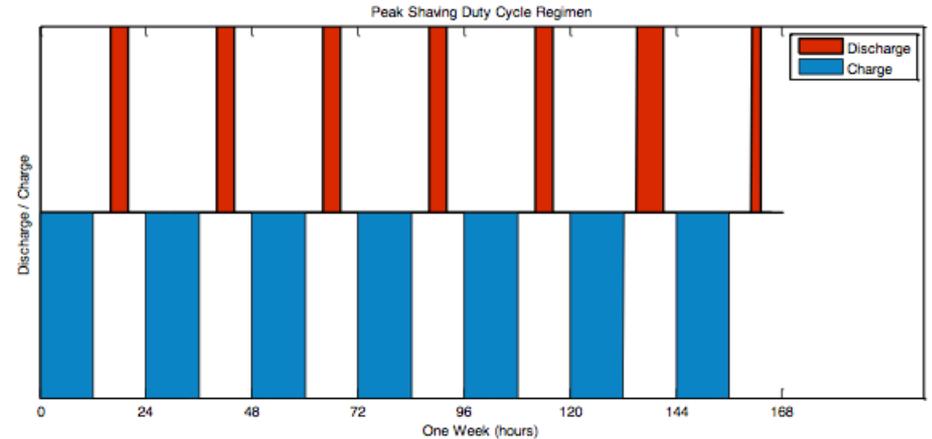
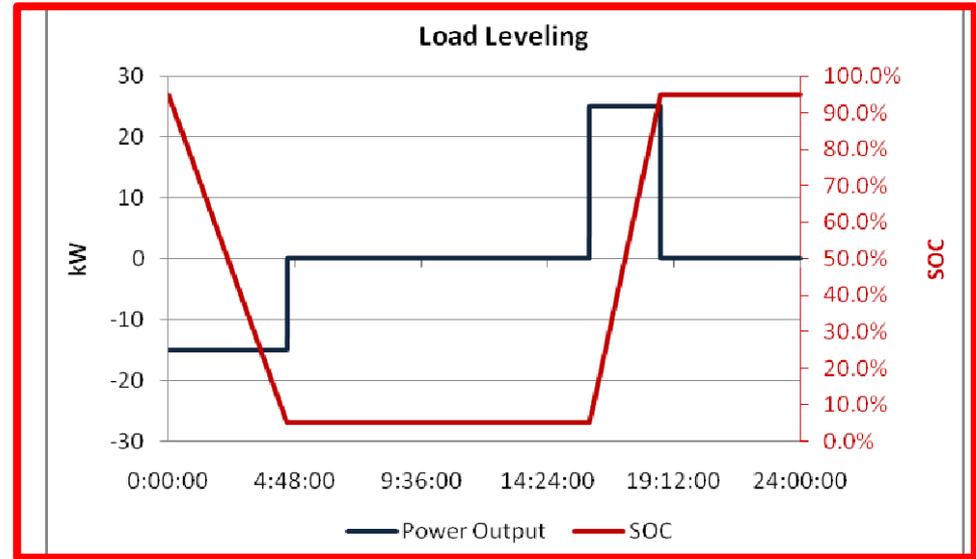
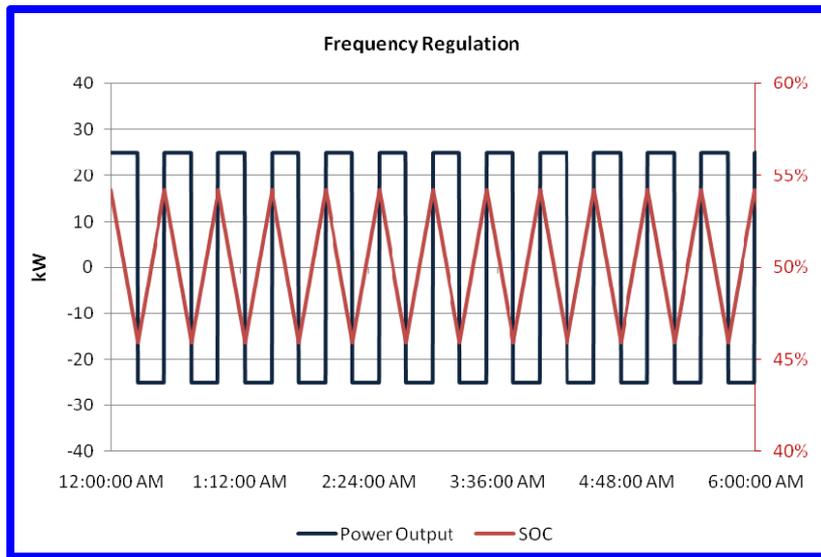


Figure 3. Peak Shaving (Management) Duty-Cycle Regimen.

Individual Application Test Protocols



Power Cycling

- Frequency Regulation
- PV Smoothing

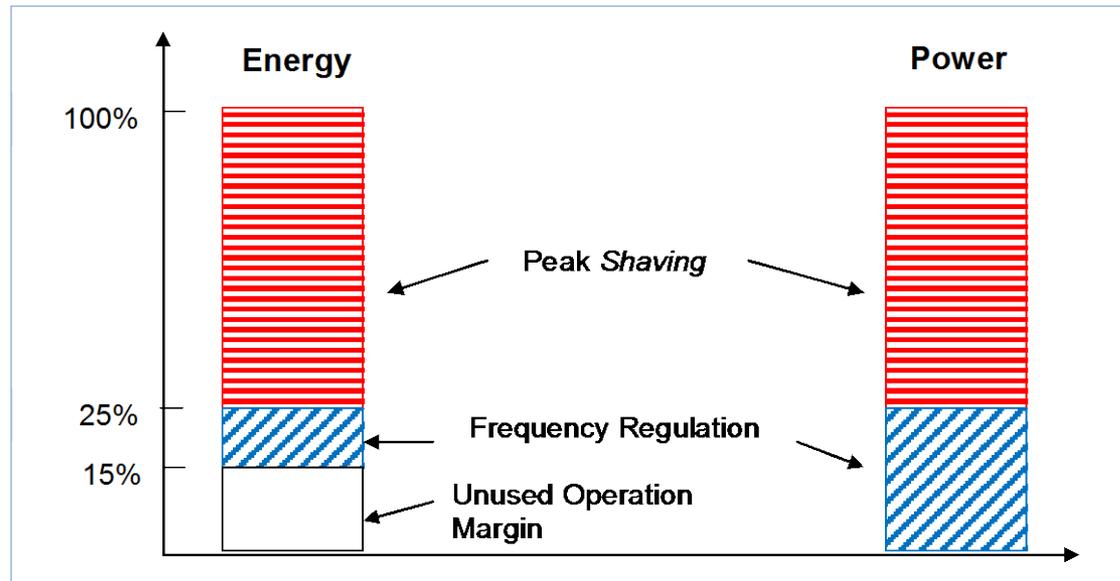
Energy Cycling

- Load Leveling
- Peak Shaving
- PV shifting
- Arbitrage
- UPS Backup

Outline

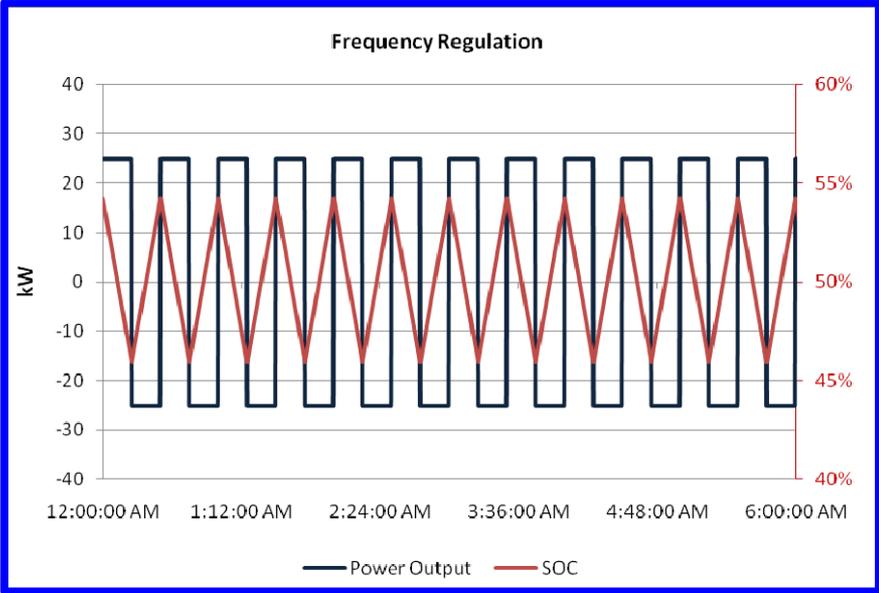
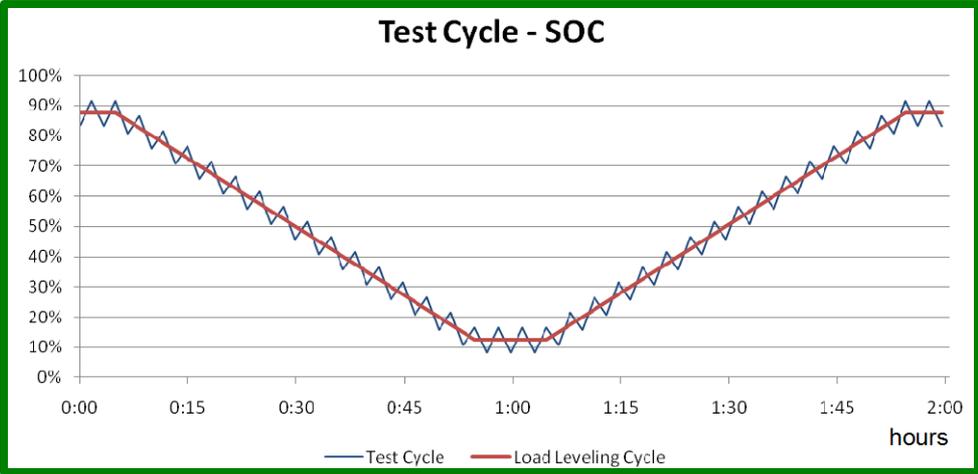
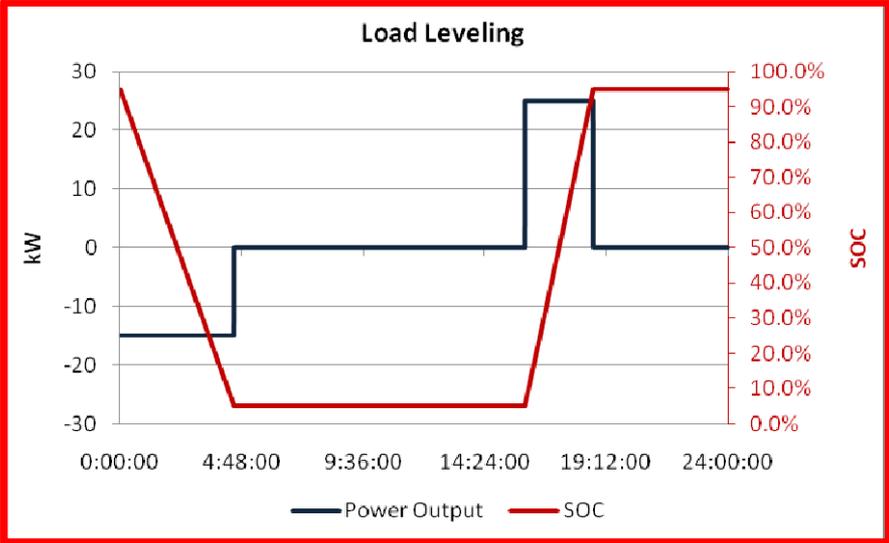
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Individual Application Test Protocols

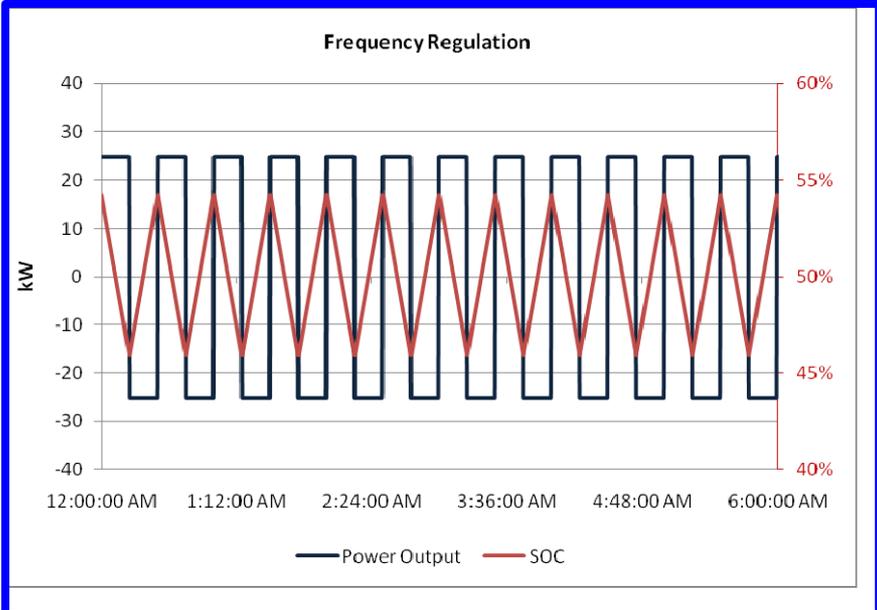
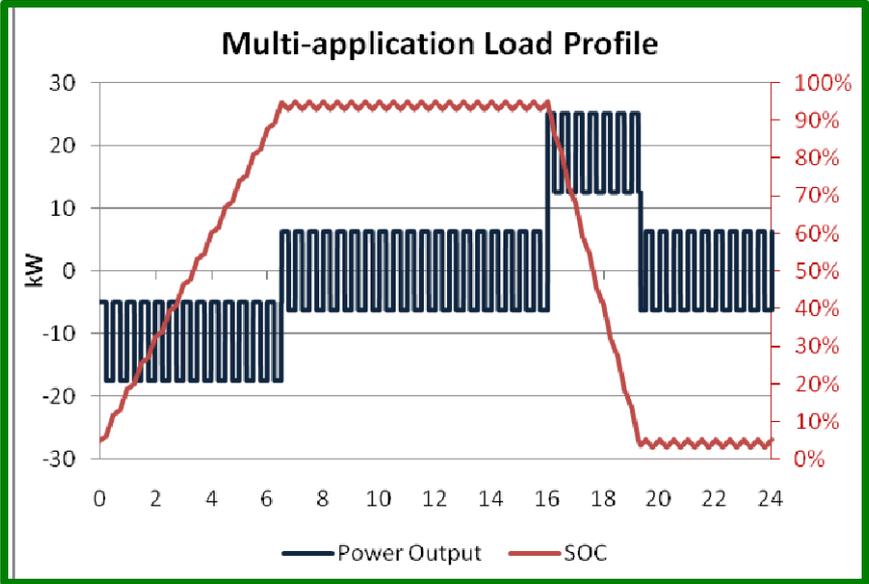
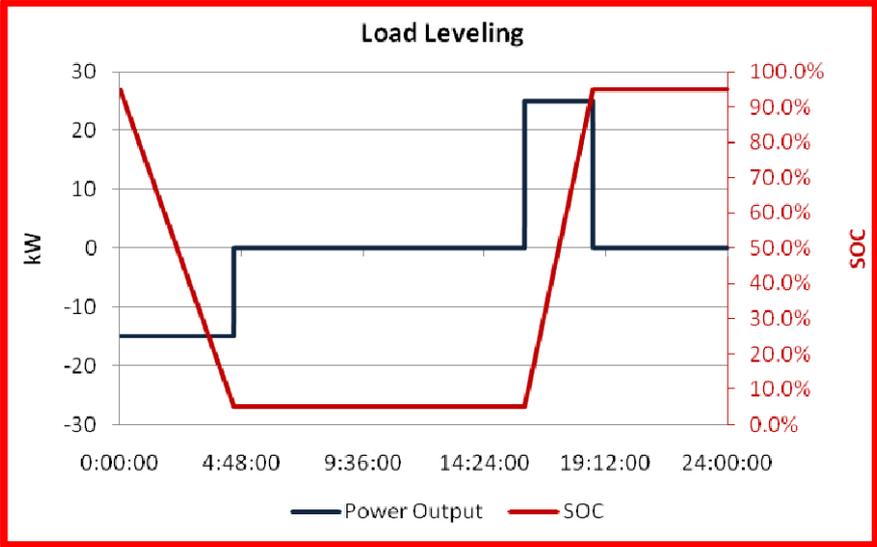


- Growing interest in using a single asset for multiple use-cases
- Choose how to allocate division of energy and power

Stacked Waveform Testing:



Stacked Waveform Testing:

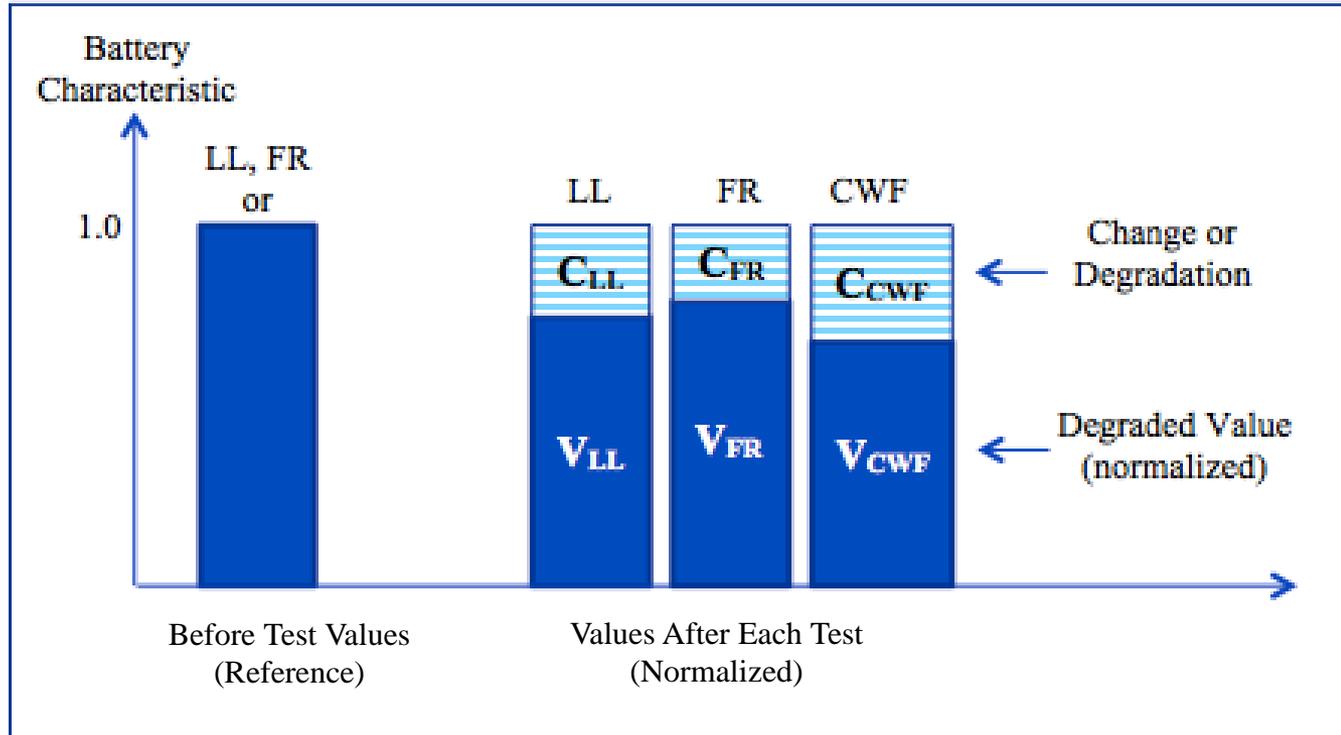


Metrics

- More exhaustive set of metrics to include:
 - C rate capacity testing at 0.1C, 0.2C, 1C, 2C and 4C
 - Round trip efficiency
 - Power density at 1C, 2C, and 4C
- Set to run metrics at roughly monthly intervals
- Chose a commercial Li-ion cell
 - A123 nano-phosphate cell



Evaluation to Compare Cells

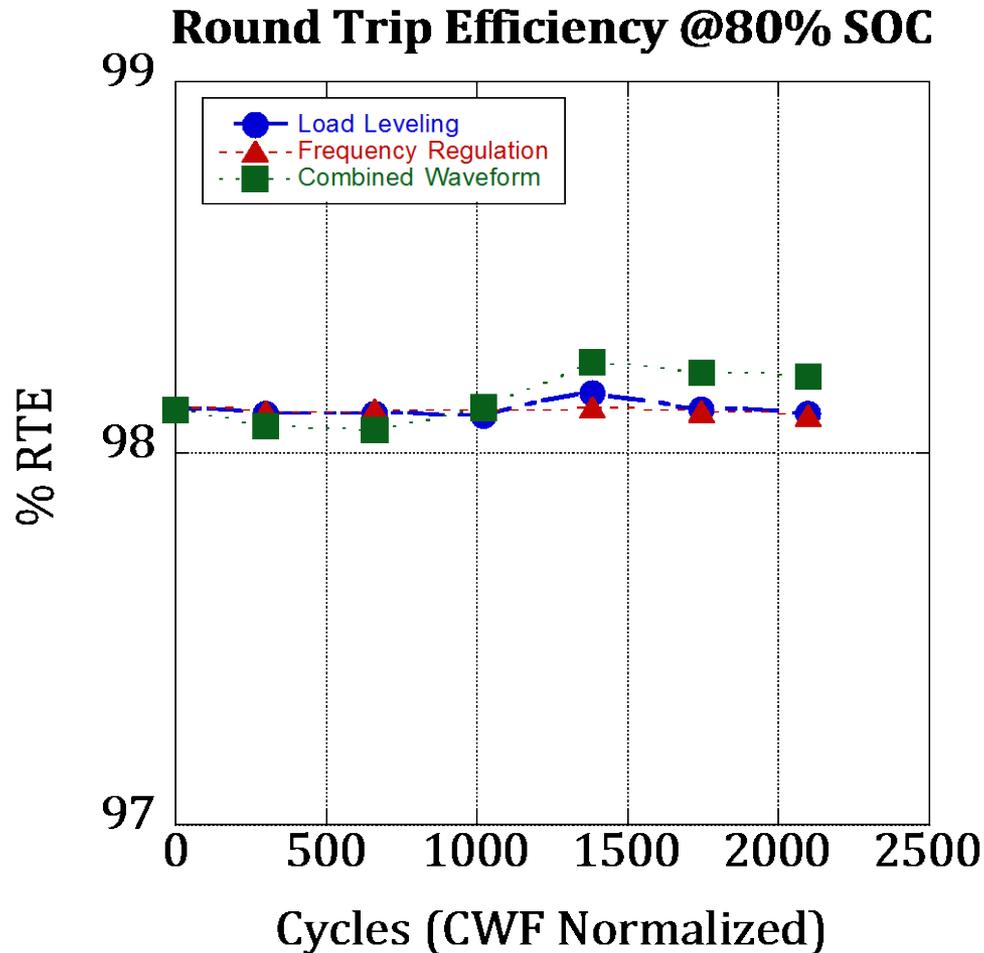


- Correlating degraded values of parameters
- Suggested equation: $V_{CWF} = K_1 (V_{LL} \times V_{FR})$
 - V = degraded values
 - K_1 is the acceleration factor for degradation.
 - A factor $K < 1$ = degradation under combined waveforms is happening faster

Outline

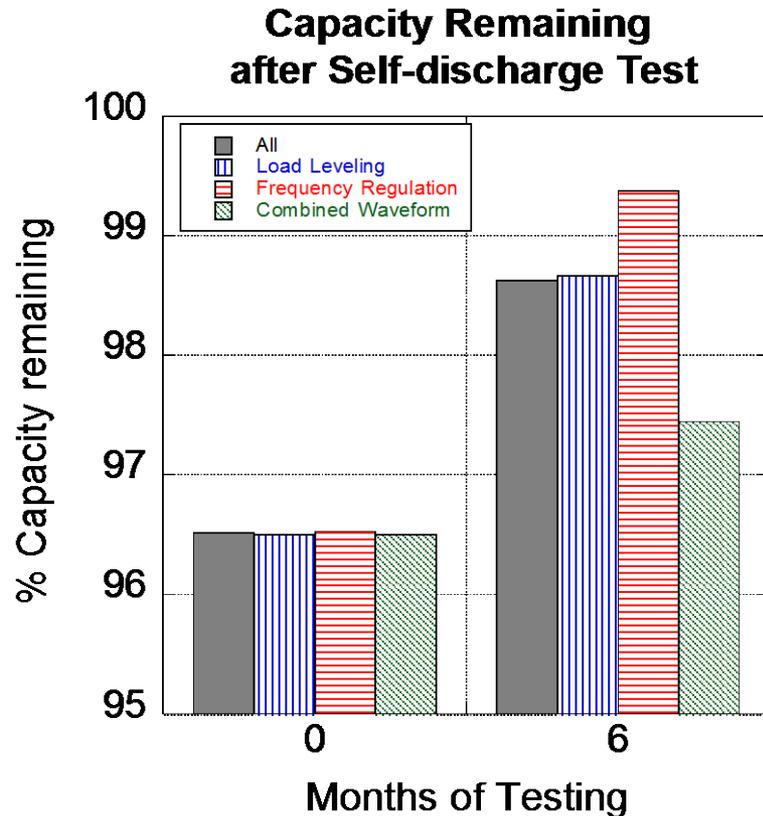
- Motivation
- Methodology
- **Results**
- Conclusions

Metric: Round Trip Efficiency



- RTE went up or stayed the same
- No significant correlation found
- Combined Waveform (CWF) improved most significantly
- RTE appears to improve with time as side reactions are extinguished

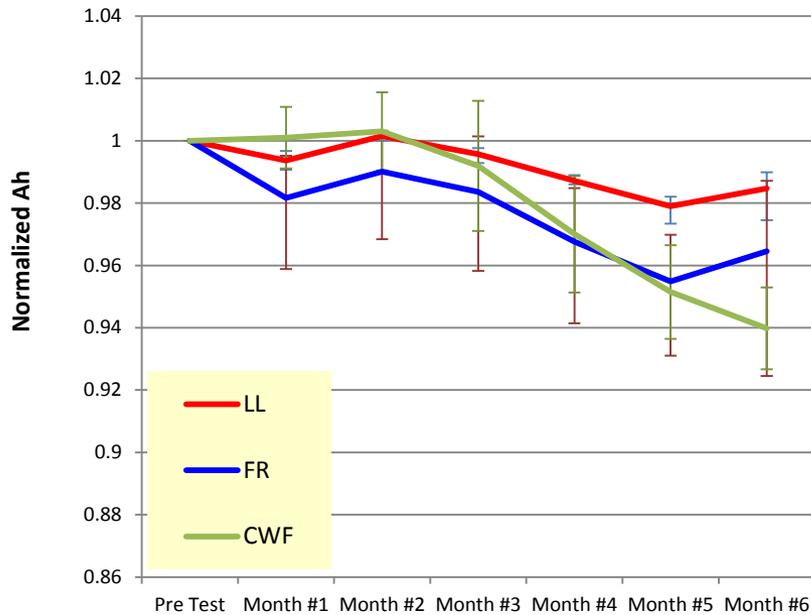
Metric: Self Discharge



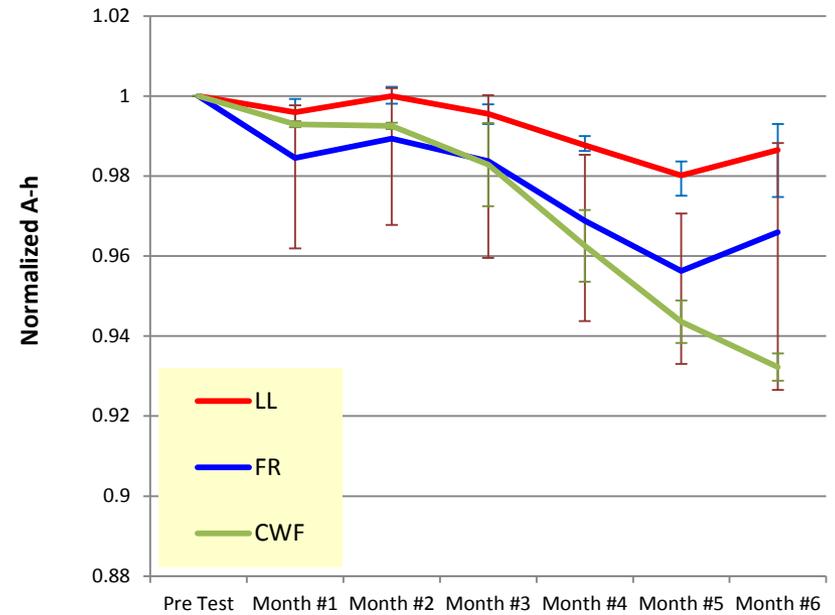
- Self Discharge improved
- No significant correlation found
- Frequency Regulation (FR) improved most significantly
- Self Discharge improves with time; as side reactions are likely extinguished

Metric: Capacity

CH Capacity (normalized)



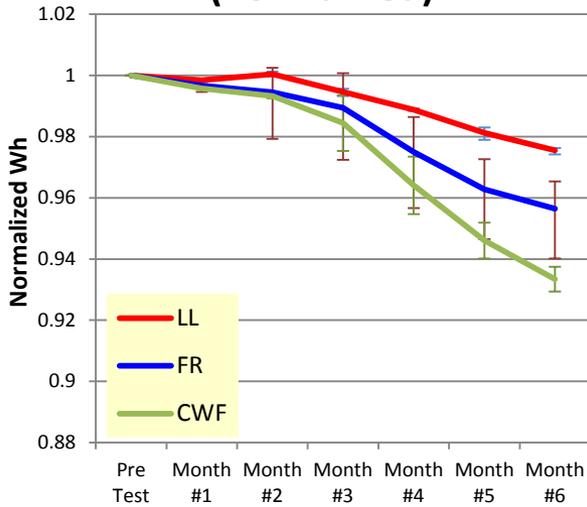
DCH Capacity (normalized)



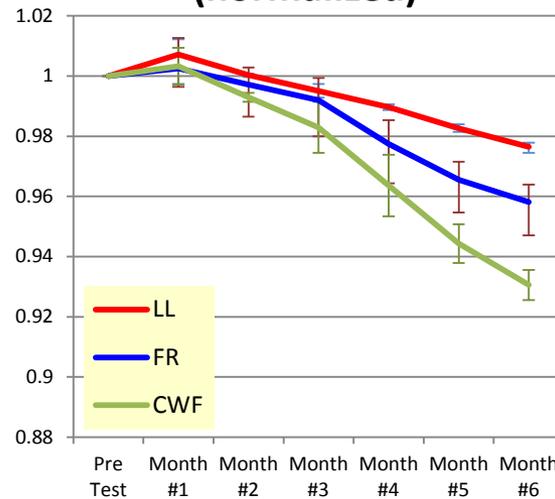
Decreases small for LL, and greater for FR and CWF

Metric: Power Density

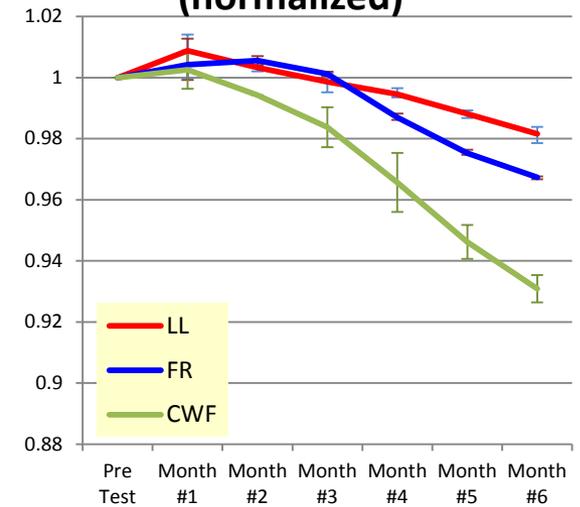
Power Density @1C (normalized)



Power Density @2C (normalized)



Power Density @4C (normalized)



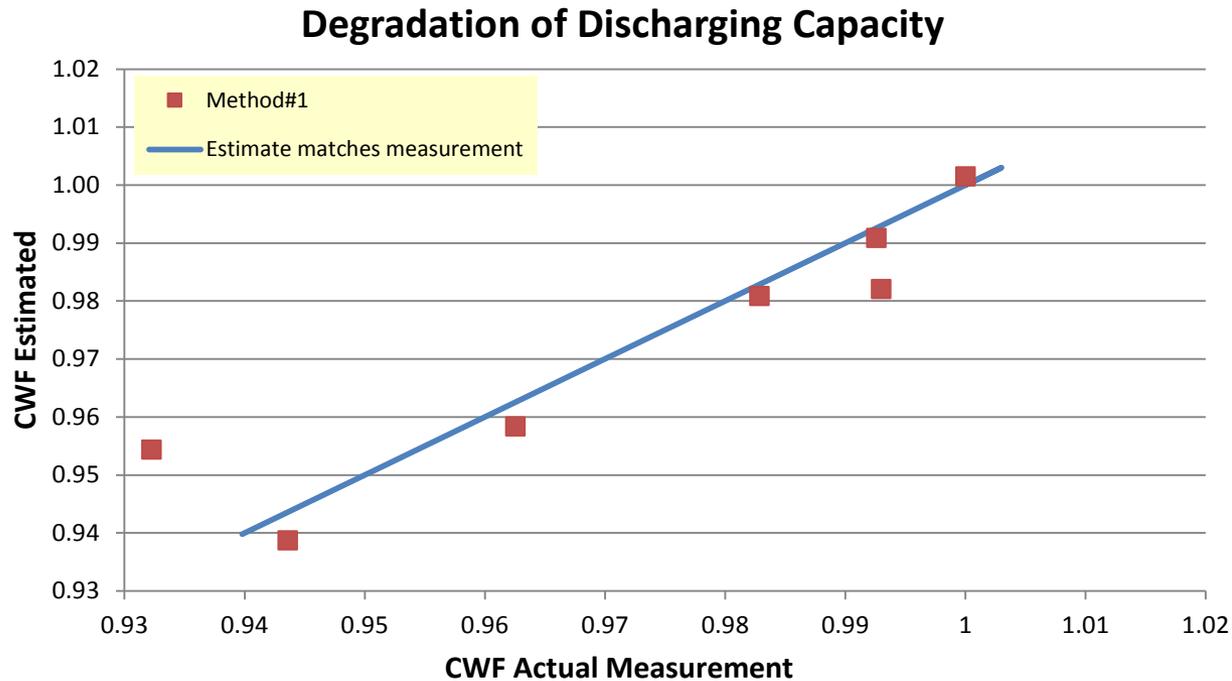
Decreases small for LL, and greater for FR and CWF

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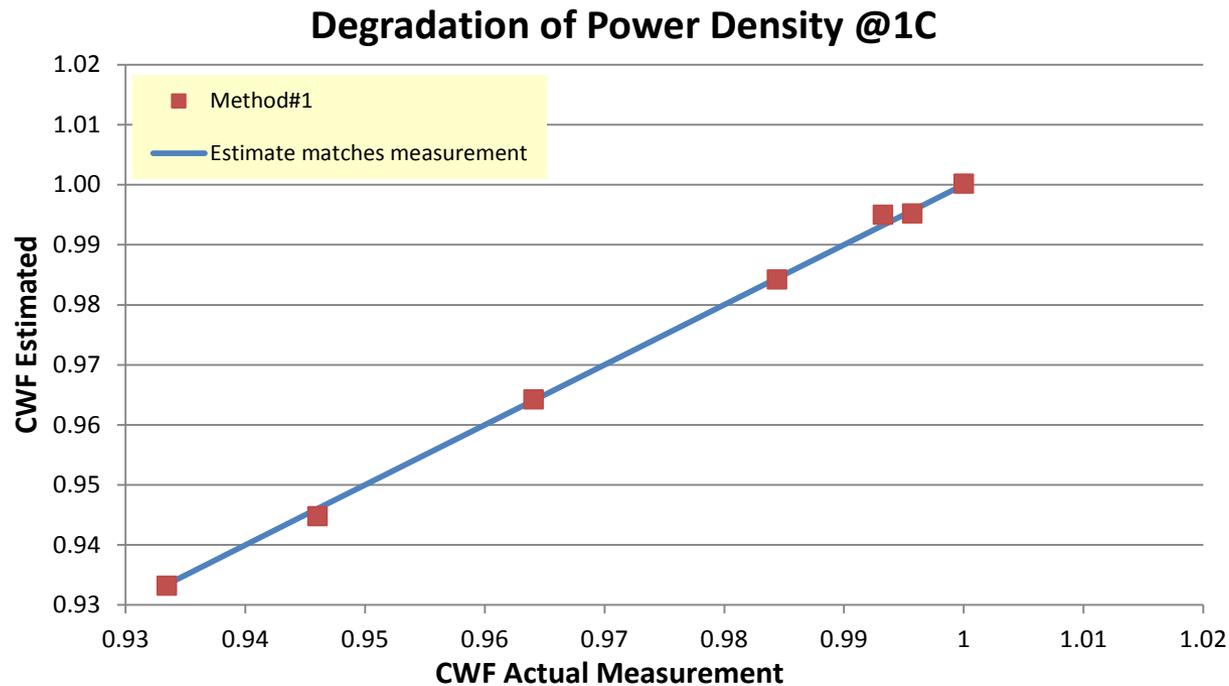
Correlation of Capacity Degradation

- $V_{\text{CWF}} = K_1 (V_{\text{LL}} \times V_{\text{FR}})$

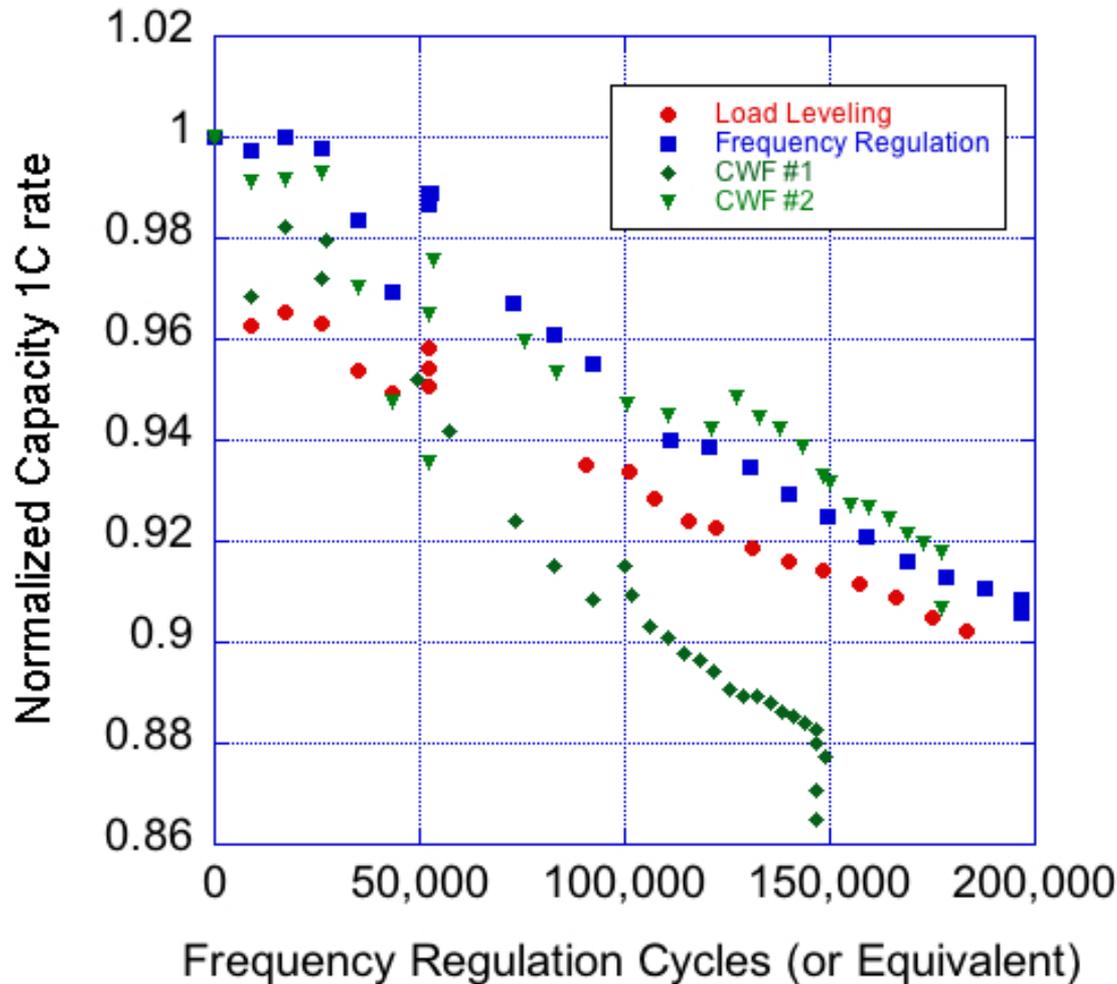


Correlation of Power Degradation

- $V_{\text{CWF}} = K_1 (V_{\text{LL}} \times V_{\text{FR}})$



Follow-on testing – 1 additional year

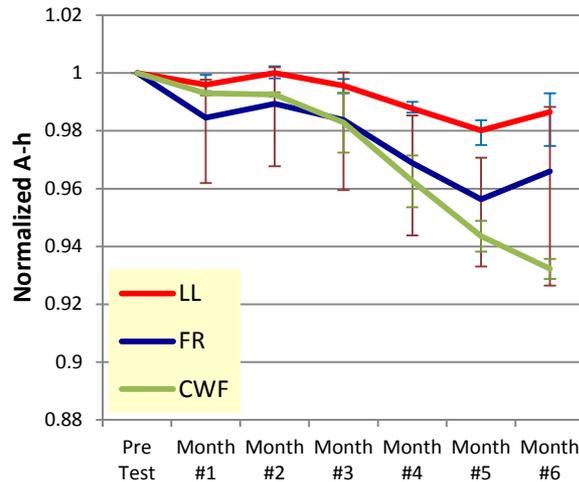


- Limited test (x2)
- CWF : 1 cell failing
1 cell excelling
- $K = 1.06$ (averaged)
- Tests ongoing

Incorporating high precision cycling periodically to help elucidate SOH and performance

Conclusions

DCH Capacity (normalized)



Suggested equation:

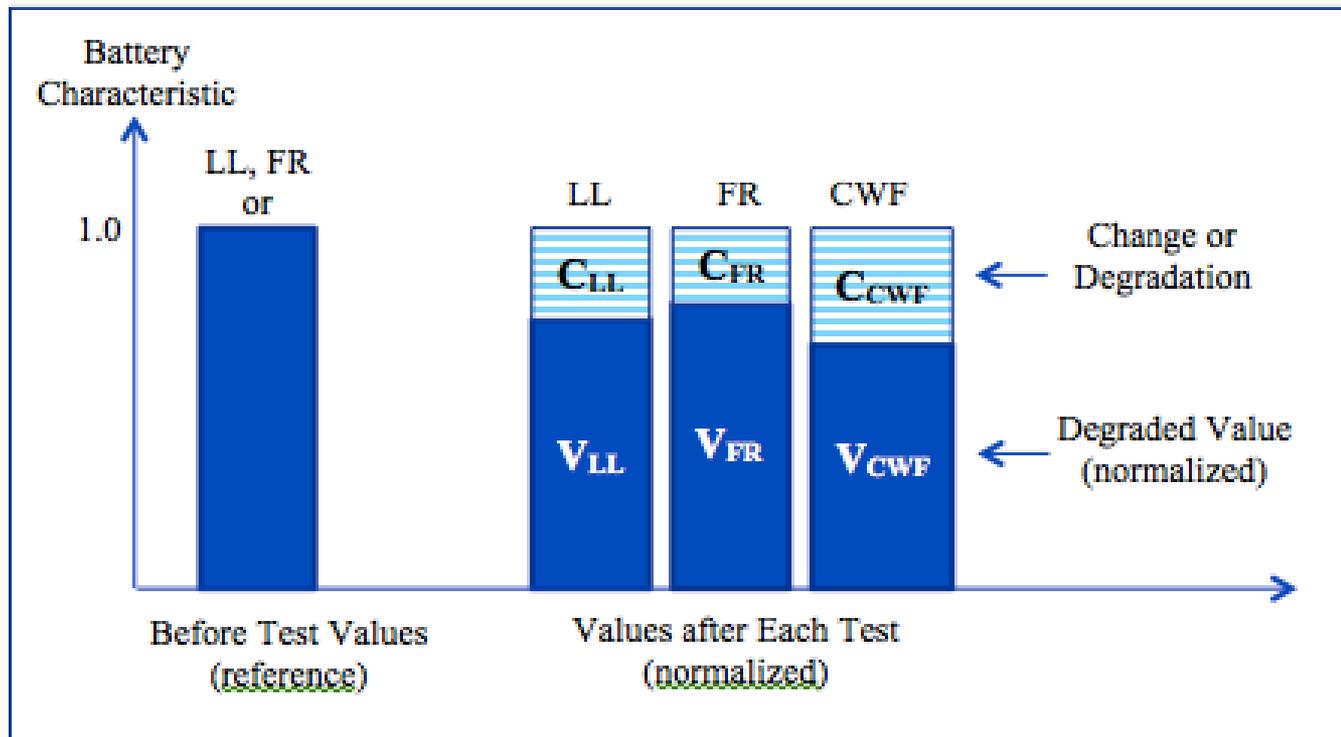
$$V_{\text{CWF}} = K_1 (V_{\text{LL}} \times V_{\text{FR}})$$

- V = degraded values
- K_1 is the acceleration factor for degradation.
- A factor $K < 1$ = degradation under combined waveforms is happening faster

- **After 6 months of testing $K_1 = 1.02$**
- Indicates that CWF not significant effect on degradation
- Cycled another +12 months to reevaluate
- **$K_1 = 1.06$ after 18 month testing; 149,000 FR cycles**

Conclusions

- Correlation between degradation on performance metrics between waveforms using equation $V_{CWF} = K_1 (V_{LL} \times V_{FR})$



Conclusions

- Correlation between degradation on performance metrics between waveforms using equation $V_{CWF} = K_1 (V_{LL} \times V_{FR})$
- $K_1 = 1.02$ after 6 months of testing (~50,000 10% cycles)
- $K_1 = 1.06$ after 18 months of testing (~150,000 10% cycles)
- Combined waveform shows increased degradation over singular profiles above the additive losses
- Value of combined uses must be weighted against this increased degradation