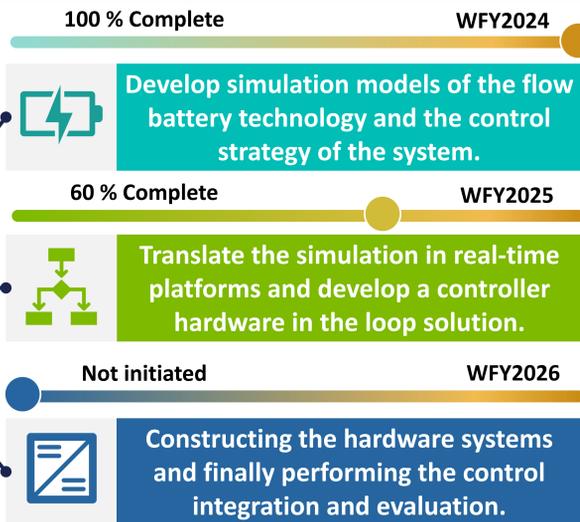


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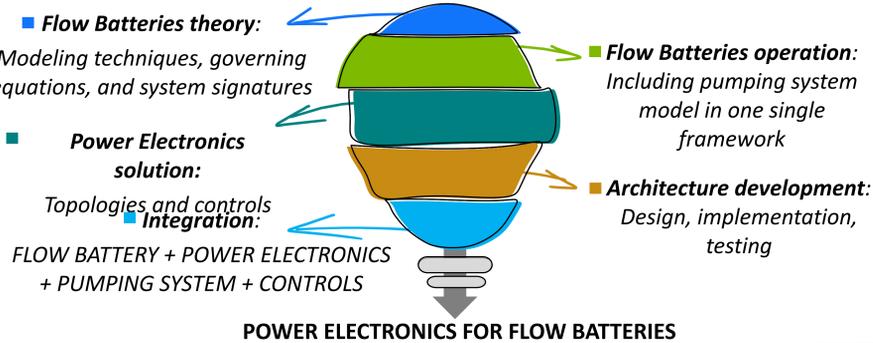
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PROJECT OBJECTIVES



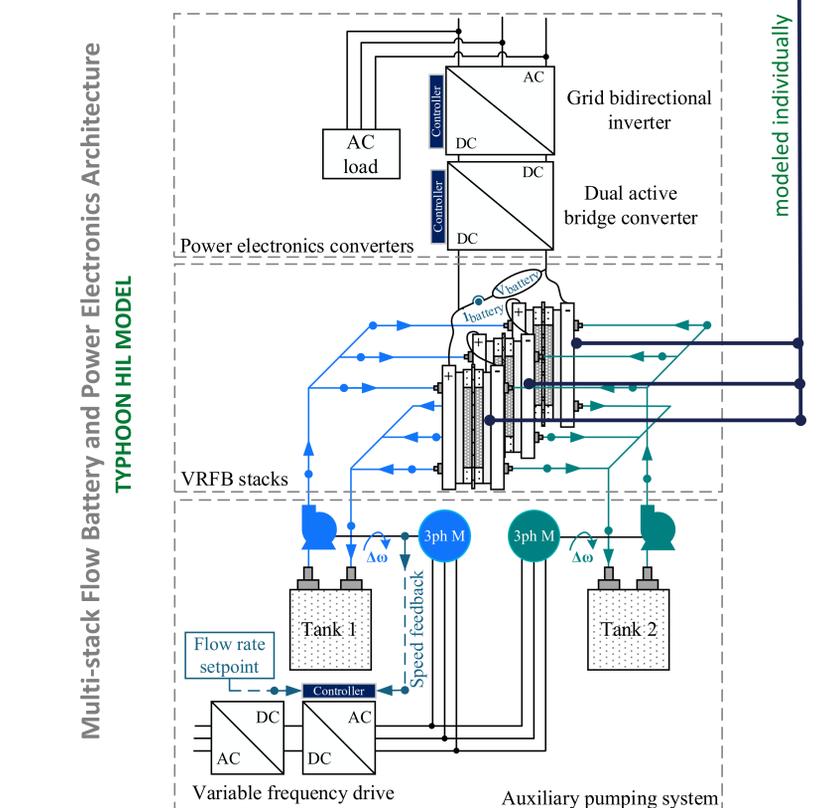
OVERVIEW AND METHODOLOGY

- Current Practice:** Most flow battery models don't integrate auxiliary systems like pumps and converters, missing the incorporation of electrical, mechanical, and physics-based behavior.
- Why ORNL:** ORNL develops high-fidelity, control-oriented real-time models with an emphasis on power electronics and embedded implementation—critical for advancing integrated energy systems. Besides, ORNL has the hardware implementation and testing capabilities.
- Innovation:** Integrating the auxiliary systems—including motor drives and power converters—into a single simulation framework enables more accurate control design and real-time validation with safety and performance constraints.
- Impact:** The approach enables modeling and optimization of full-system behavior, accelerating development of complete flow battery solutions with improved reliability and efficiency.
- Alignment:** Supports innovation in grid-scale energy storage—key to modernizing and increasing the resiliency of the energy infrastructure through technologies like flow batteries.



APPROACH

20 kW Vanadium Redox Flow Battery (VRFB)



VRFB MODEL & POWER ELECTRONICS INTEGRATION RESULTS

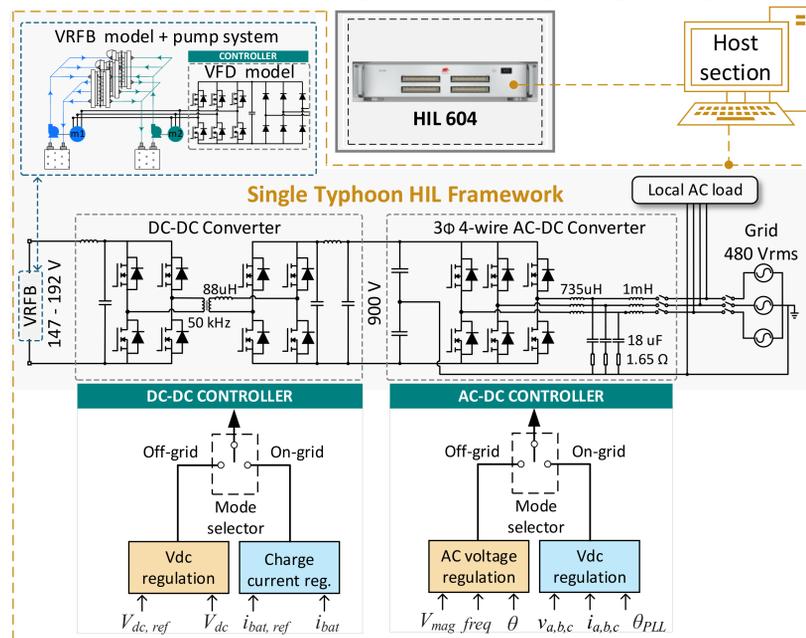


Fig. 1 Real-time simulation framework, converter topologies and controls.

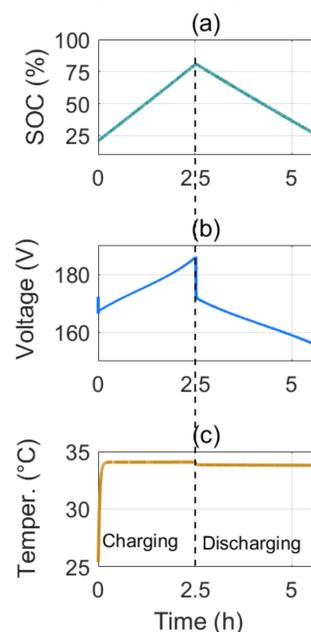


Fig. 2 Battery results: (a) SOC, (b) Terminal voltage, (c) Stack temperature.

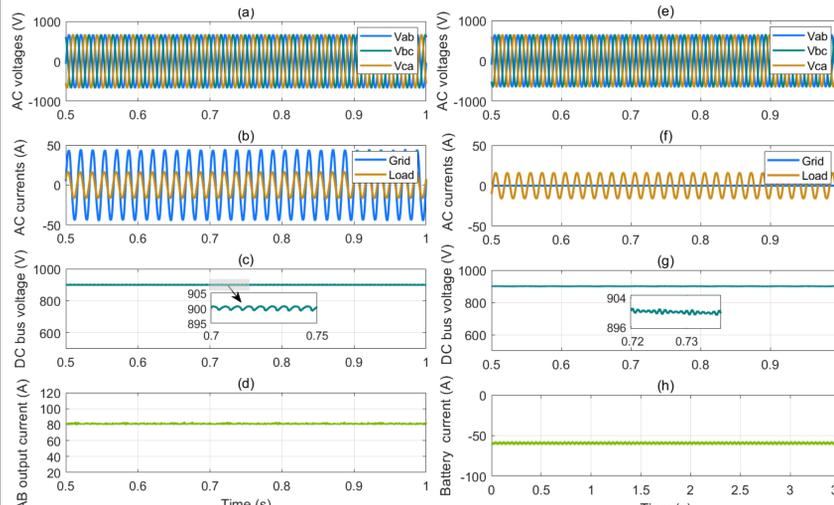


Fig. 3 On-grid mode. (a) Grid voltages, (b) Load and Grid currents, (c) DC bus voltage regulation by the AC-DC converter, (d) DC-DC converter controlling the charging current.

Fig. 3 Off-grid mode. (e) Voltages generated by the inverter, (f) Load and Grid currents, (g) DC bus voltage regulation by DAB, (h) Battery current

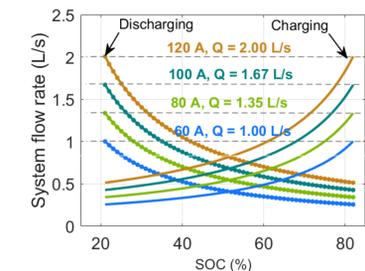


Fig. 4 Required flow-rate for different stack currents and SOC levels.

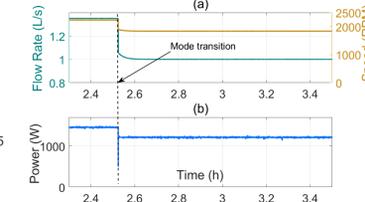


Fig. 5 Pump system. (a) flow rate and speed (b) Power consumption.

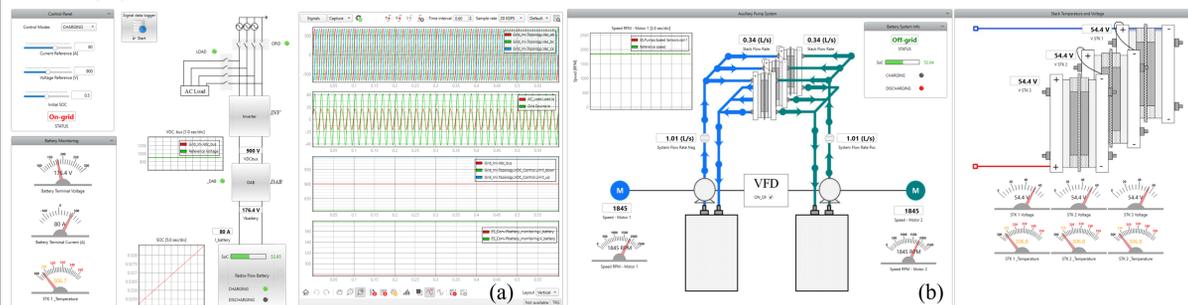
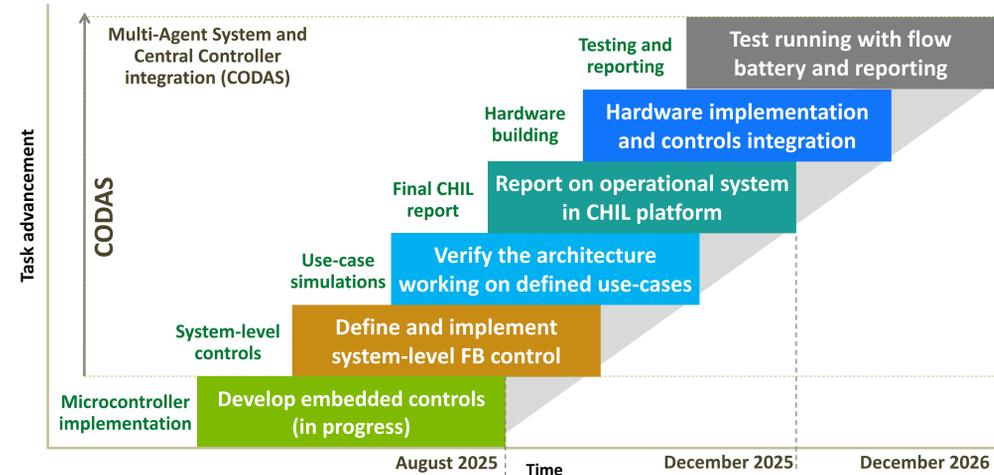


Fig. 6 SCADA panel. (a) Battery charging. (b) Battery discharging.

FUTURE WORK



- Central controller and multi-agent system – CODAS integration.
- Architecture control, including flow rate setpoints, temperature monitoring, control mode of power electronics converters, relays commands and optimization (energy dispatch, price signals).
- Grid services and Microgrid capabilities use-cases, local load.
- Hardware building and controls integration for real test using flow battery.

PROJECT OUTPUTS

- 2 peer-reviewed papers (IEEE conferences: EESAT and ECCE)
- 2 Flow Battery Models (non-real time and real-time)
- Power Electronics converters design and controls integration for Flow Batteries