

Storage Innovations 2030 Framework Study (ID# 500)

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Methodology

DOE Has Supported 30+ Storage Technologies

Thermal

Chemical

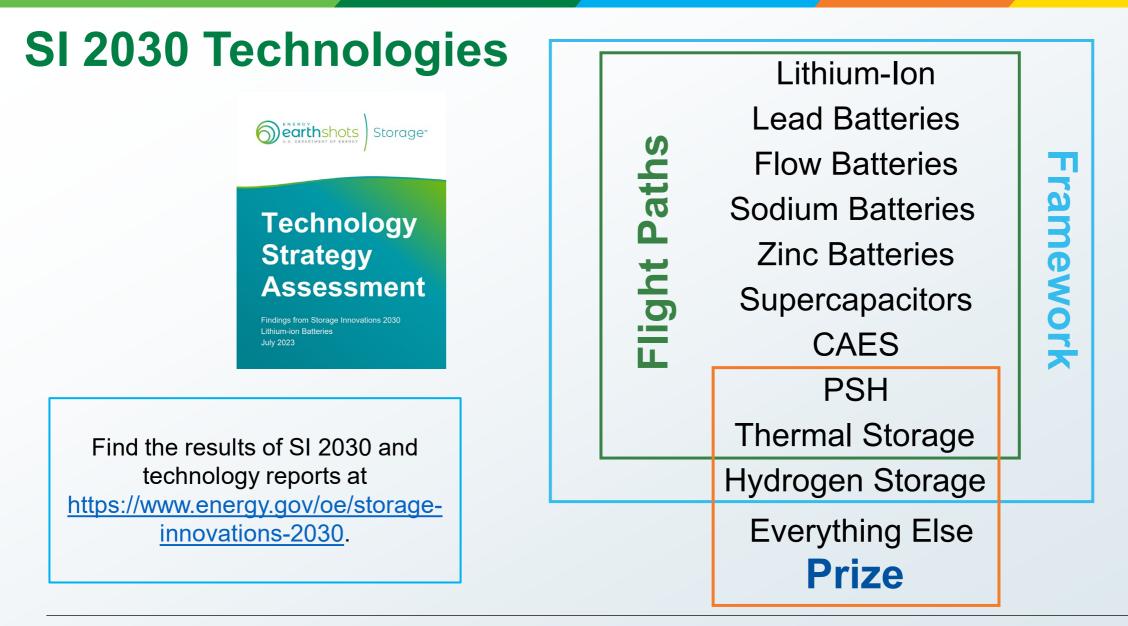
Flexible Buildings

Flexible Generation

				Li-Ion & Li-Metal		
				Na-Ion		
		cal		Na-Metal	ical	
e		Electrochemica		Lead Acid	mər	
ora		oche		Zinc	с к	
c Sti		ctro		Other Metals (Mg, Al)	Thermal & Chemica	
ctri		Ele		Redox Flow	erm	
Ele				Reversible Fuel Cells	Ť	
Bidirectional Electric Storage				Electro-Chemical Capacitors		
ectio		la	la	Pumped Storage Hydro		
dire		Electromechanical		Compressed Air		
Bi				Liquid Air	ds	
		шo		Flywheels	Loa	
		ectr		Geomechanical	ଷ	
		Ē		Gravitational	tior	
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scu		ow.	P	ower Electronic Systems	Flex	
Crosscutting	1	Power Electronics				
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High-Temperature Sensible Heat	Building Dessicant Ramping BTM Gen + Salt Hydrate Store
Phase Change	Organic PCM
Low-Temperature Storage	Ice and Chilled Building Mass
Thermo-Photovoltaic	Thermostat
Thermochemical	Chemical
Chemical Carriers (e.g., Ammonia)	Carriers Generation Flexible Buildings
Hydrogen	Ind. Thermo-
Thermostatically Controlled Loads	chem ThermoPV
Building Mass	Other E-mech Electrochemical
Ice & Chilled Water	Low-Temp Thermal Electrom
Organic Phase Change Material	Phase Change echanical
Salt Hydrate	
Thermochemical	High Temp Sensible
Desiccant	Redox Flow
Ramping	Compressed /
Behind-the-Meter Generation Plus Storage	Pumped Storage Other Zinc-based Na-based







We Implemented an 8-step Framework to Develop Intervention Portfolios

Identify individual innovation opportunities

Step 1: Assess R&D trajectory status quo Step 2: Assess gaps with respect to improving technology cost/performance Step 3: Define interventions that could be relevant to energy storage gaps Step 4: Assess potential impacts of investment

Assess portfolios of interventions

Step 5: Implement Monte Carlo model Step 6: Evaluate portfolios of interventions

Analyze modeled outcomes

Step 7: Conduct suitability evaluations Step 8: Report on metrics



Innovations Defined and Assessed through Subject Matter Expert (SME) Interviews and Follow-on Data Sharing

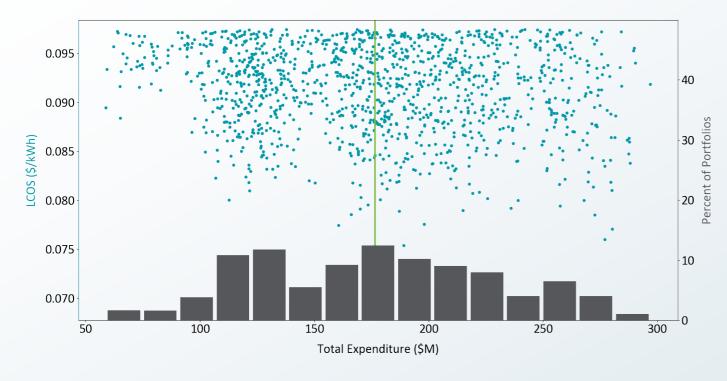
- SME Interviews
 - 24 of 24 targeted groups interviewed for lead-acid batteries
 - SMEs represented industry groups, academia, and vendors
 - Follow-on forms (suitability, investment, and impacts); 17 forms returned
 - SMEs provided input covering suitability for ESGC goals, innovation areas, R&D budgets, and impacts

Lead-Acid Battery Taxonomy of Innovations

	<i>, ,</i>
Innovation Category	Innovation
Raw materials sourcing	Mining and metallurgy innovations
Raw matchais sourcing	Alloying in lead sources
Supply chain	Supply chain analytics
	Re-design of standard current collectors
Technology components	AGM-type separator
	Minimizing water loss from the battery
Manufacturing	Manufacturing for advanced lead acid
Manalabaling	batteries
	Novel active material
Advance material	Improving paste additives - carbon
development	Improving paste additives - expanders or
development	other
	Novel electrolytes
	Scaling and managing the energy
Deployment	storage system
	Demonstration projects
End of life	Enhancing domestic recycling



Monte Carlo Analysis Used to Evaluate Investment Impacts and Costs



Top 10% of Portfolios for Lead-acid Batteries

- Iterates through each set of innovations and impacts
- Randomly select impact from the innovation's distribution
 - E.g., Investment 1 has -40% impact on storage block cost
 - Investment 3 has -17% impact on storage block cost
- Establish innovation coefficients to limit impact of multiple investments; some investments are in conflict (e.g., mining and metallurgy innovations, enhanced recycling techniques)



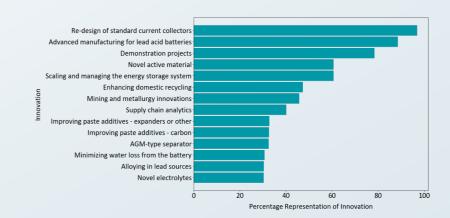
Original and Updated Results

2030 Framework Study Results (Lead-Acid)

Innovation	Storage Block Cost Impact (%)	Cycle Life Improvement (%)	Round-trip Efficiency Impact (%)	Mean Investment Requirement (million \$)	Mean Timeline (years)
Enhancing domestic recycling	-15% *	0% ‡	0% ‡	37.8 ‡	3.8 ‡
Demonstration projects	-24% *	75% *	11% *	26.6 ‡	3.7 †
Scaling and managing the energy storage system	-12% *	53% †	10% *	9.0 †	2.8 *
Novel electrolytes	6% †	87% *	4% †	3.9 *	3.0 *
Improving paste additives – expanders or other	8%‡	52% †	5% †	4.5 *	3.1 †
Improving paste additives – carbon	8% ‡	63% †	3% †	3.3 *	3.1 †
Novel active materials	-15% †	102% *	7% *	5.0 *	3.7 †
Advanced manufacturing for PbA batteries	-25% *	219% *	6% *	18.4 ‡	5.5 ‡
Minimizing water loss from the battery	8% ‡	56% †	5% †	5.4 *	3.0 *
AGM-type separator	9% ‡	78% †	6% *	5.7 †	3.2 †
Re-design of standard current collectors	-21% *	125% *	5% †	8.2 †	3.0 *
Supply chain analytics	-10% †	0% ‡	0% ‡	10.5 †	2.3 *
Alloying in lead sources	10% ‡	31% ‡	0% ‡	7.7 †	4.3 ‡
Mining and metallurgy innovations	-10% †	0% ‡	0% ‡	65.7 ‡	4.2 ‡

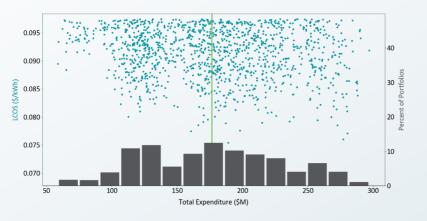
16 Top 10% of Portfolios in 14 Green Box 12 10 Š of t Per 0.25 0.10 0.15 0.20 0.30 0.35 LCOS (\$/kWh)

Portfolio Frequency Distribution Across LCOS



Top Performing Innovations for Lead-Acid Batteries

Investment Impacts by Innovation



Top 10% of Portfolios for Lead Batteries



Top 3 Innovations by Technology

Technology	Innovation #1	Innovation #2	Innovation #3
CAES	Demonstration Projects	System Modeling and Design/Operation Optimization	Mechanical Compression/Expansion
Hydrogen	Liquid Hydrogen Carriers	Hydrogen Carrier Advancements	Demonstration Projects
Lead-Acid	Re-design of Standard Current Collectors	Advanced Manufacturing for Lead Acid Batteries	Demonstration Projects
Li-ion	Rapid Battery Health Assessment	Controls to Improve Cycle Life	Impurity Reduction Techniques
Sodium-ion	Cathode-electrolyte Interface	In-operation Materials Science Research	Electrolyte Development
PSH	Hybrid PSH Projects	Testing Durability of New Materials and Structures	3D Printing at Large Scale
Redox flow	Novel Active Electrolytes	Manufacturing for Scalable Flow Batteries	Accelerate Discovery Loops for Battery Metrics and Materials
Supercapacitor	Cell Packaging	Hybrid Components	Automated Manufacturing
Thermal Energy Storage	Single-tank Storage	Heat-to-electricity Conversion Improvements	Large-scale Demonstrations
Zinc	Separator Innovation	Pack/system-level Design	Demonstration Projects

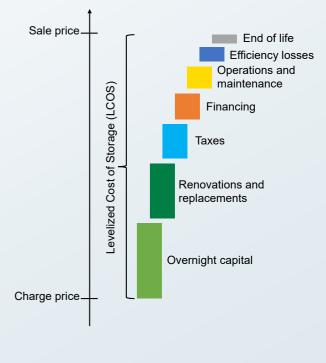
- Most technologies require both basic and applied research to achieve deep LCOS reductions
- Developing technologies
 (e.g., redox flow and sodium-ion) require
 technology improvement
 while advanced
 manufacturing, control
 systems, and
 demonstration projects
 favored for more mature
 technologies



New LCOS Formulation: Combine the Best Parts of Common Formulations to Meet Criteria

- 1. Show how much cost is added to electricity by storing it
- 2. Consider the time value of money and inflation
- 3. Consider taxes
- 4. Consider financing costs
- 5. Consideration of incentives like investment tax credits
- 6. Apply to all bidirectional electricity storage technologies
- 7. Inputs should be unambiguous
- 8. The full life cycle of the project should be included
- 9. Costs should be amortized over the longest practical project lifetime
- 10. The LCOS formula should be readily usable and easy to apply to a wide range of technologies

Formulation	Li-ion Result			
DAYS	\$0.241/kWh			
LAZARD	\$0.278/kWh			
ESGC	\$0.240/kWh			
Proposed	\$0.251/kWh			
LCOS Results for Li-Ion				

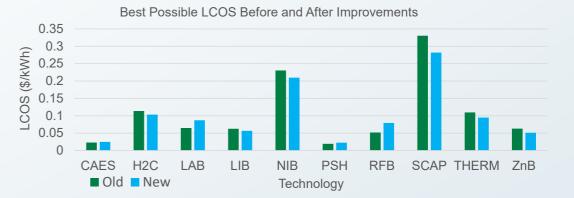


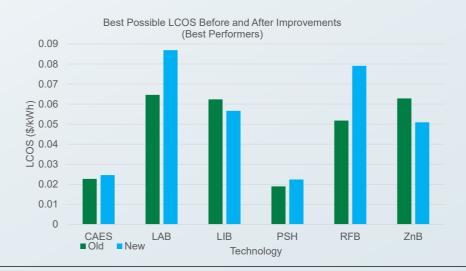
Build-up of LCOS



New Performance Parameter Limits Introduced

Technology	Efficiency Limit	Cycle Limit		
Li-ion	97%	10,000		
Na-ion	95%	10,000		
Supercapacitors	98%	100,000		
Hydrogen	86%	N/A		
Thermal	65%	N/A		
Pumped Storage Hydropower	87%	N/A		
Flow Batteries	75%	7,000		
Lead-acid	88%	9,000		
Zinc	90%	7,000		
CAES	80%	N/A		
Limits to RTE and Cycles				



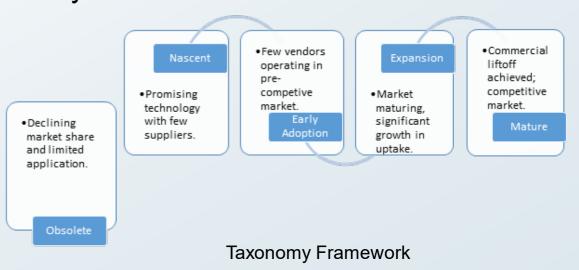




Next Steps

A Biannual Report to Inform Evolving Investment Opportunities: Refine List of Technologies

- SI 2030 Framework Study to be updated and published bi-annually
- Technology taxonomy framework established to systematically review and update the list of technologies
- Work more closely with industry groups
- Automate data collection process through online system
- Design website framework and layout
 - Links to current reports
 - Enable user to review and interact with key SI 2030 graphics and findings by technology
 - Advanced visualization techniques to present cross-technology results
 - Consider allowing users to query data to expand research base





We Need Your Input

- Where do technologies fall in the taxonomy framework?
- What would you like to see on the SI 2030 Framework Study webpage?
- How can we expand the SME base without compromising the quality of the information being received?
- Would you be interested in data sharing to support industry collaboration, and how to structure such engagement opportunities?
- How can we improve the quality of the information we provide?
- What other information would be of most use?

Feel free to reach out to me at pbalducci@anl.gov.



Questions?