



QUANTIFYING VARIABILITY FROM KEY FACTORS IN MATERIALS-SCALE BATTERY SAFETY TESTING

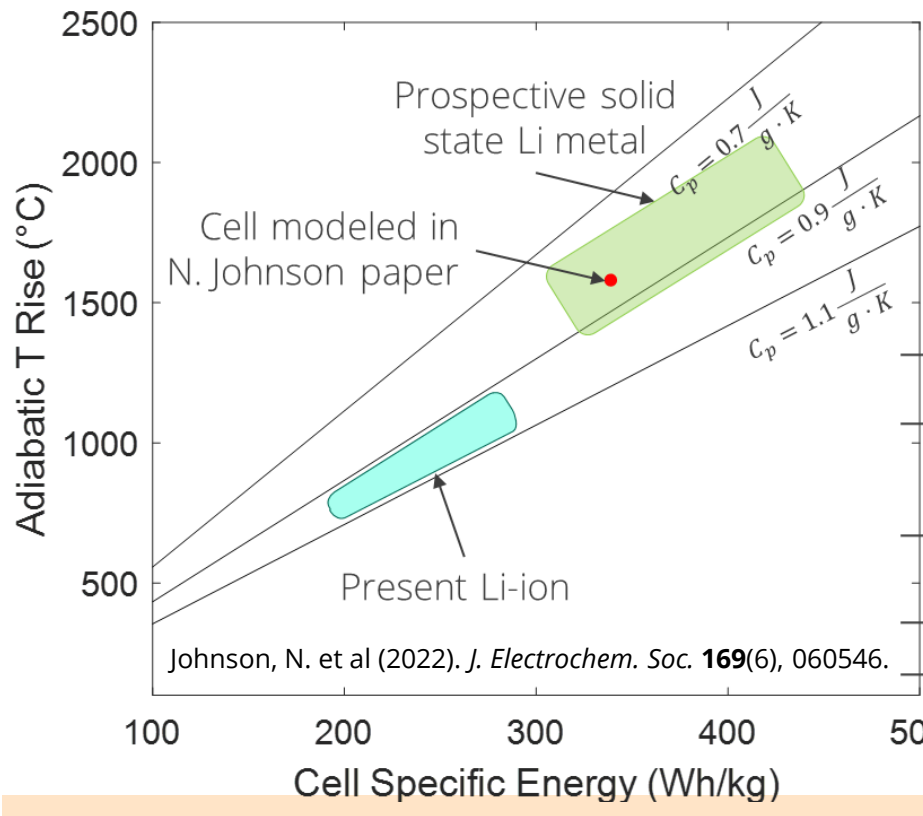
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Motivation

Battery safety testing is often completed at the end of the battery development cycle after \$100s of millions and years of labor have been invested. This makes costs from unexpected safety issues immensely expensive in both money and time lost. Differential Scanning Calorimetry offers a viable option for predicting safety issues from an early stage in development, but variability exists in the literature from a lack of standards for testing battery materials making cross-institutional comparison difficult.

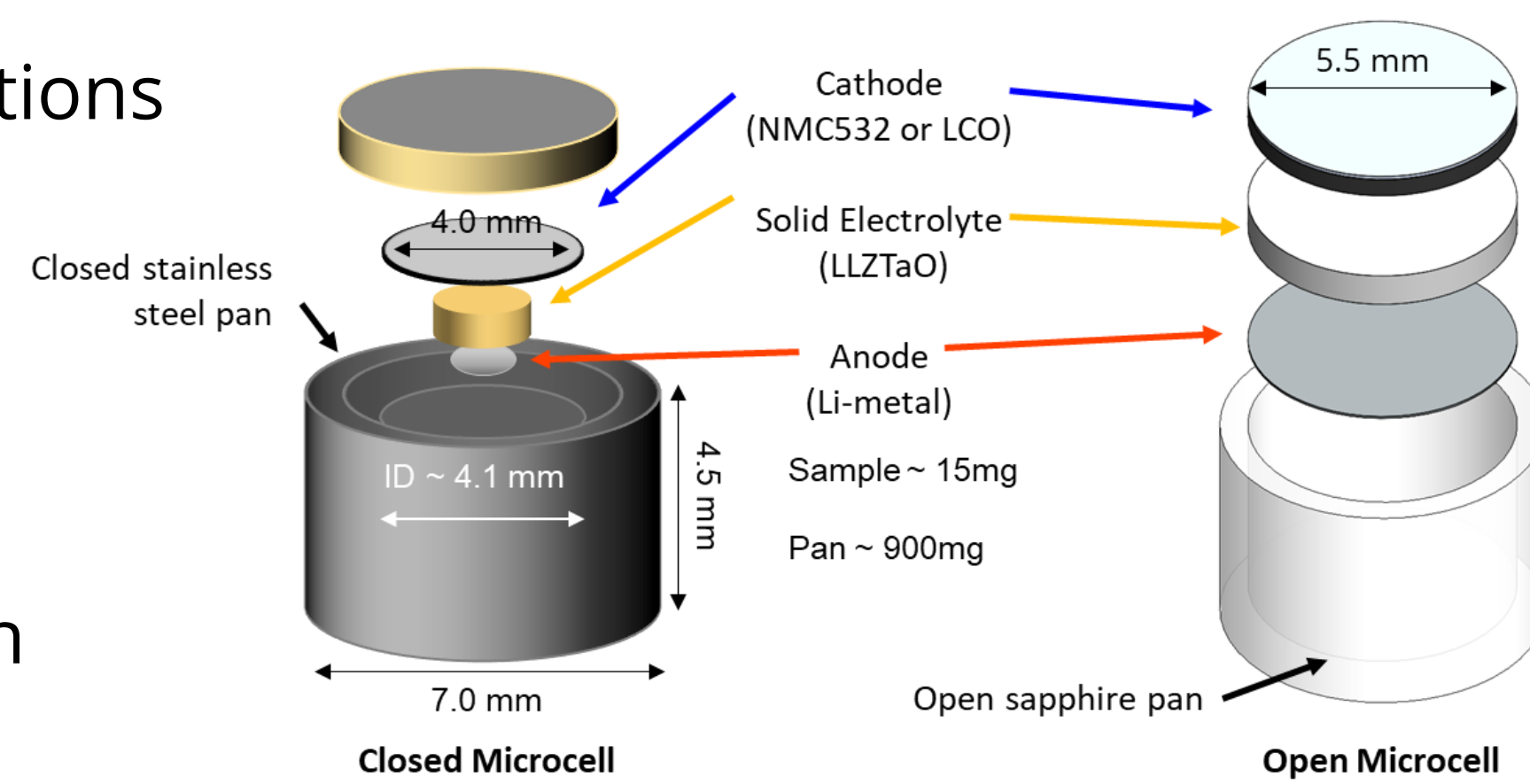


Chen et al. (2020) *Joule* 4(4) 812-821



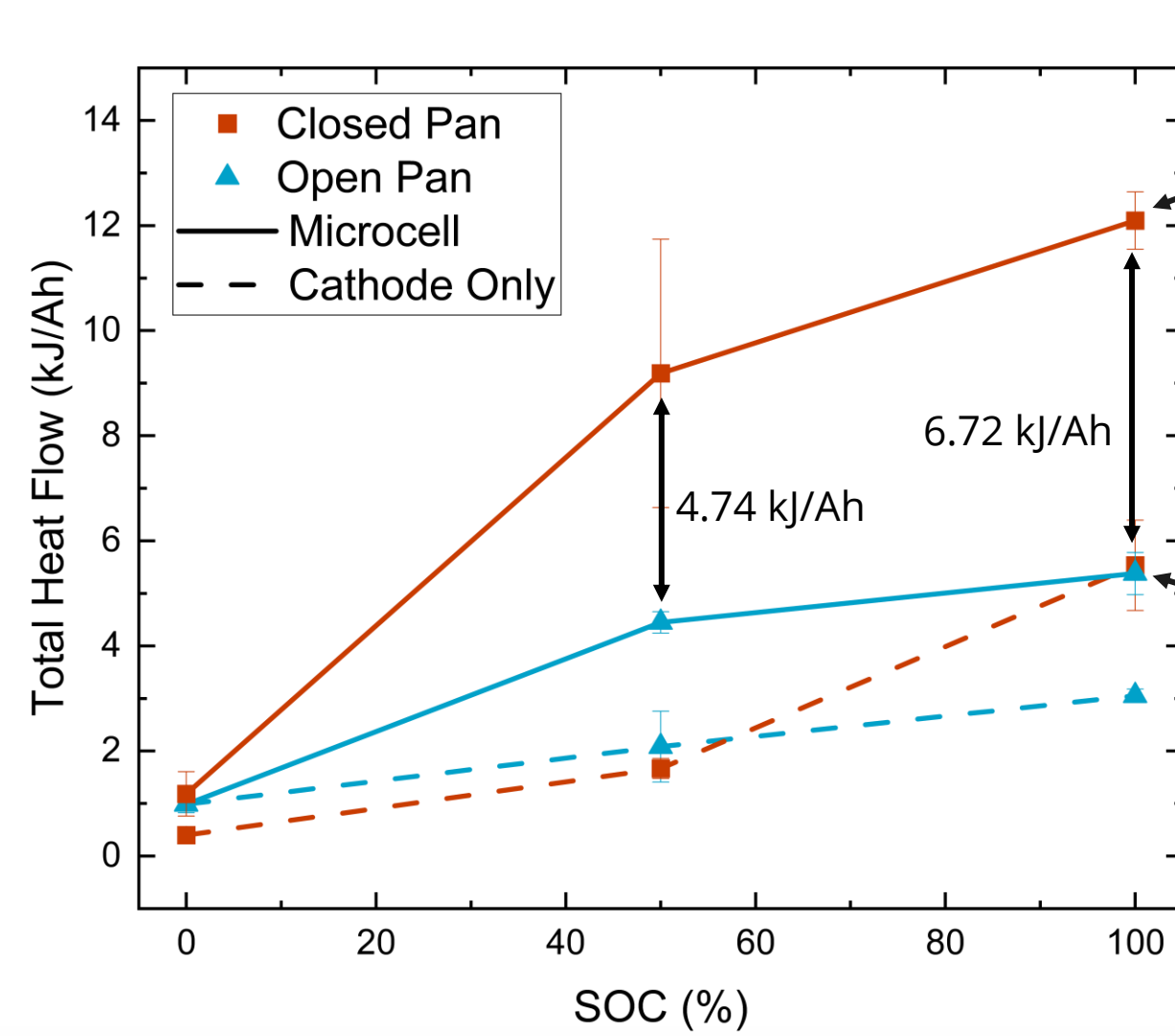
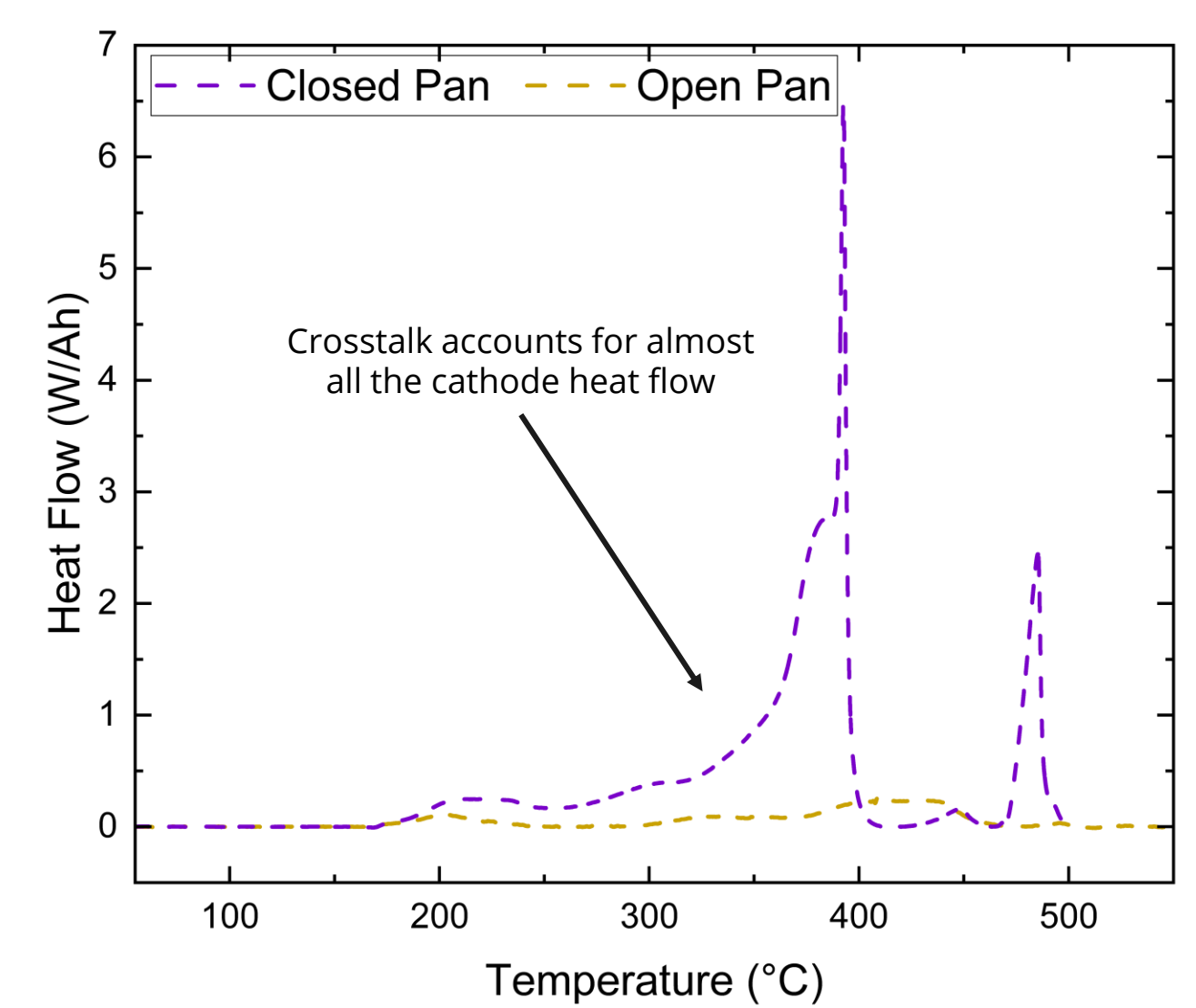
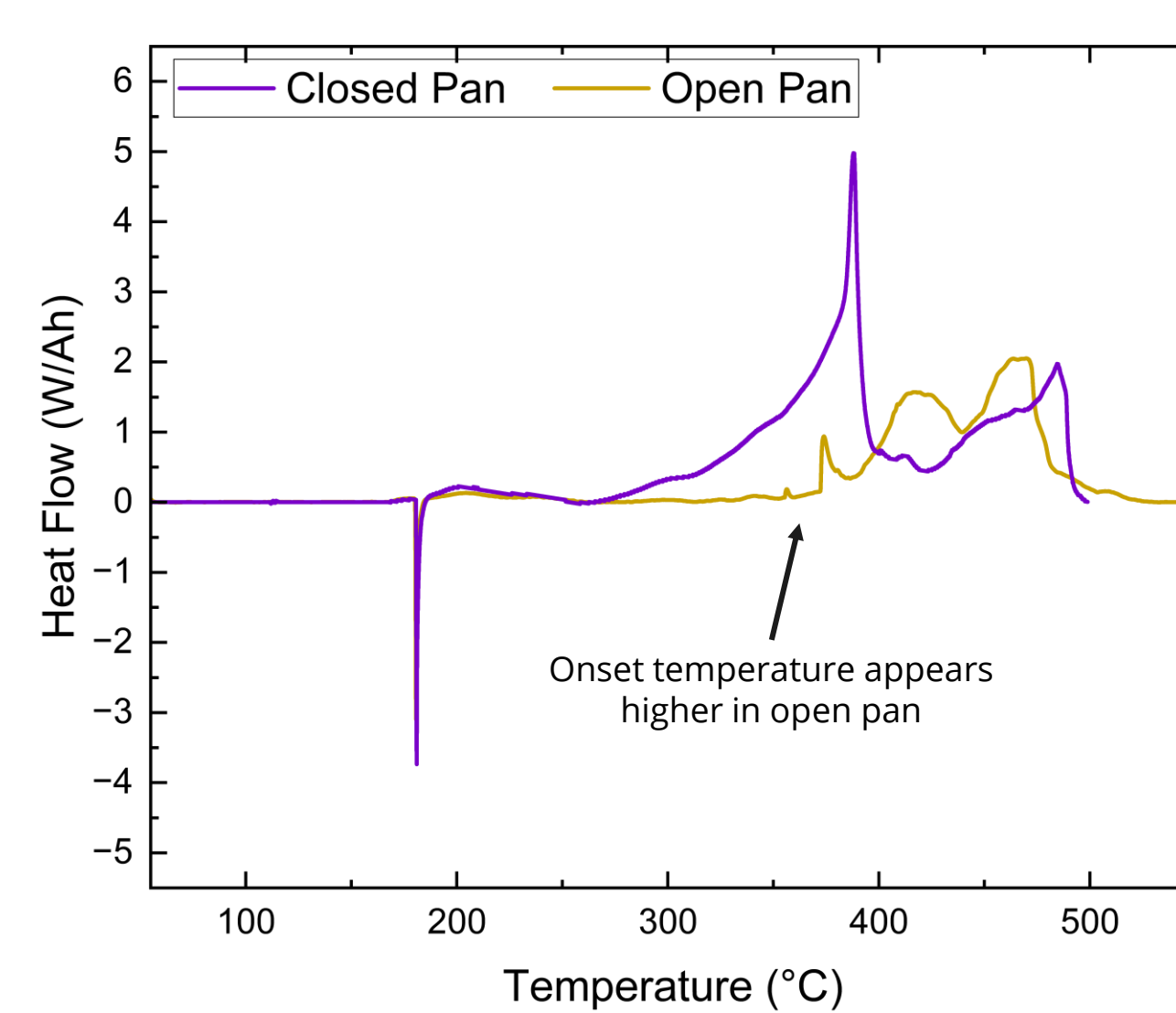
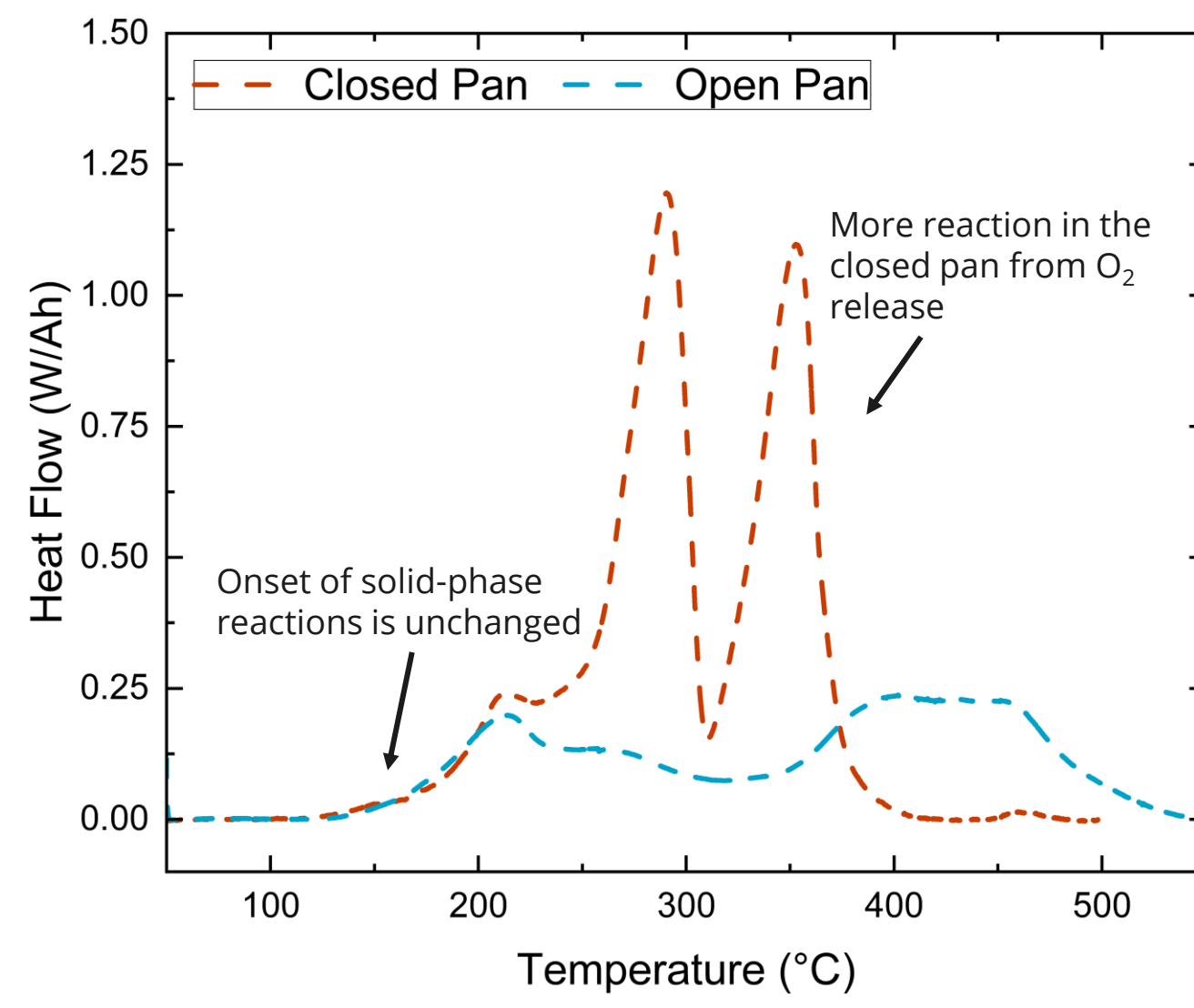
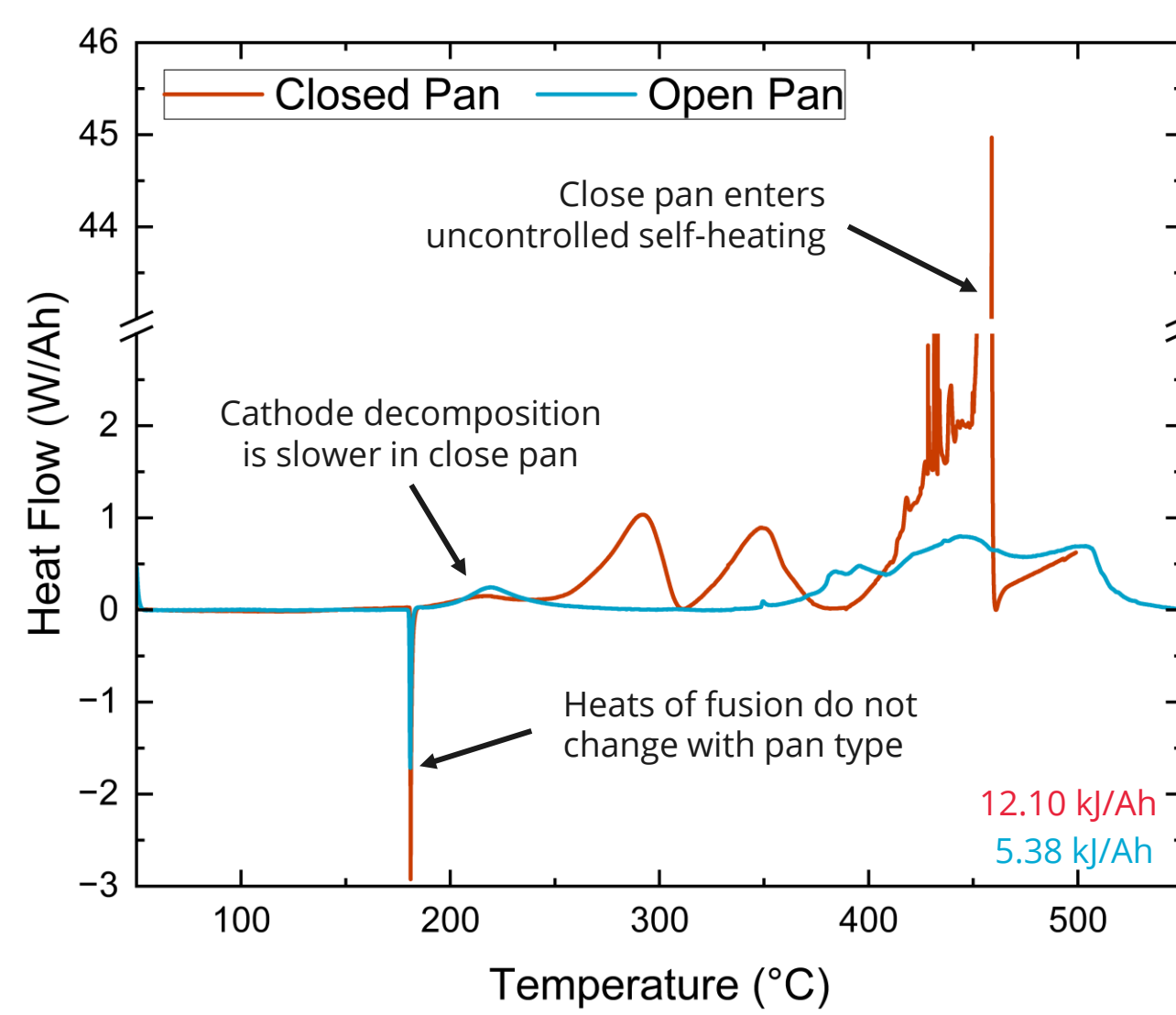
Microcell Assembly and Testing

- 1) Exchange materials between institutions for DSC testing
- 2) Identify sources of discrepancy for identical samples and materials
- 3) Quantify impact on safety prediction



NMC532/LLZTO/Li Microcells

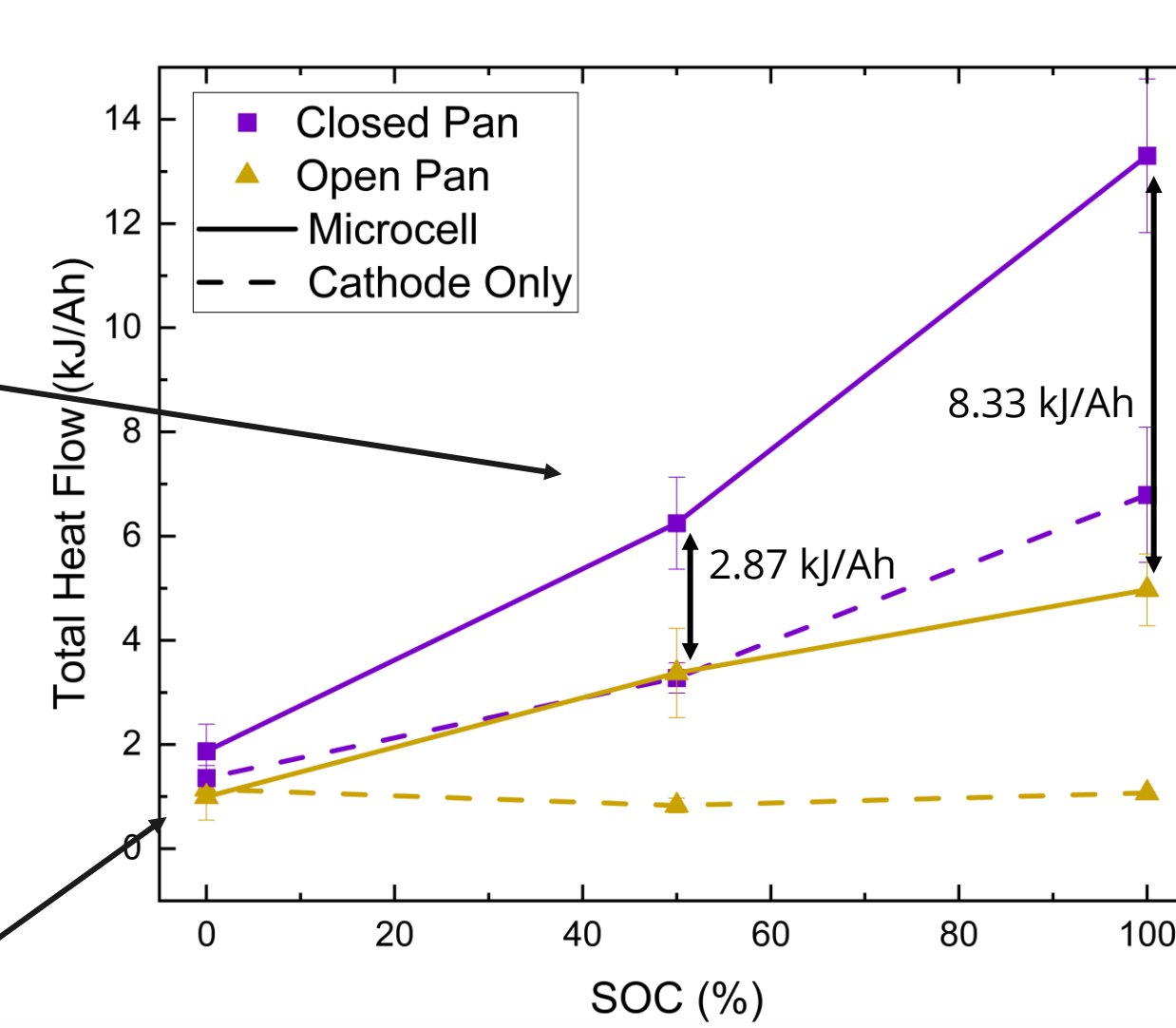
LCO/LLZTO/Li Microcells



6.72 kJ/Ah is a difference in adiabatic temperature rise of >700°C

The inclusion of lithium metal significantly increases heat flow – Crosstalk is critical
 Discrepancy grows larger as materials become more energetic
 High pressure pans encourage more reactions involving gaseous reactants. Open pans encourage more reactions involving gaseous products.

Little difference in heat flow at 0% SOC



8.33 kJ/Ah is a difference in adiabatic temperature rise of >800°C

Key Takeaways and Future Work

- Sample design and pan type are critical for accurate heat flow measurements
- Open pans represent lower enthalpy bound and closed pans represent upper bound
- Modeled thermal response can vary drastically depending on pan type (100s of °C difference)
- Critical details need to be reported for accurate data interpretation and modeling