



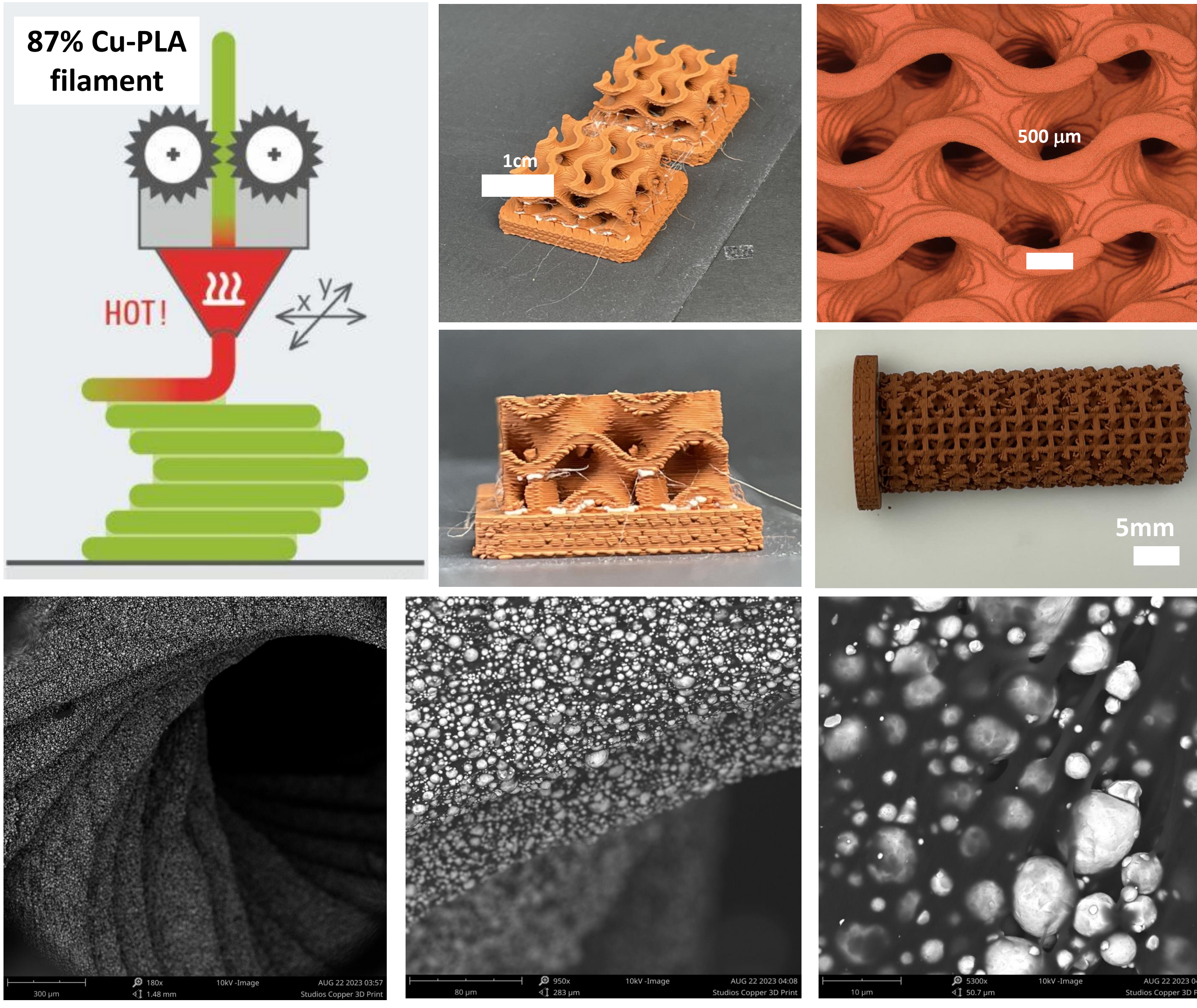
Additive Manufacturing of Structured Electrodes for Rechargeable Zinc Batteries

Cheng Zhu¹, Patrick Yang², Sanjoy Banerjee², Xinzhe Xue³, Yat Li³, Eric B. Duoss¹, Christopher M. Spezzano¹, Marcus A. Worsley¹

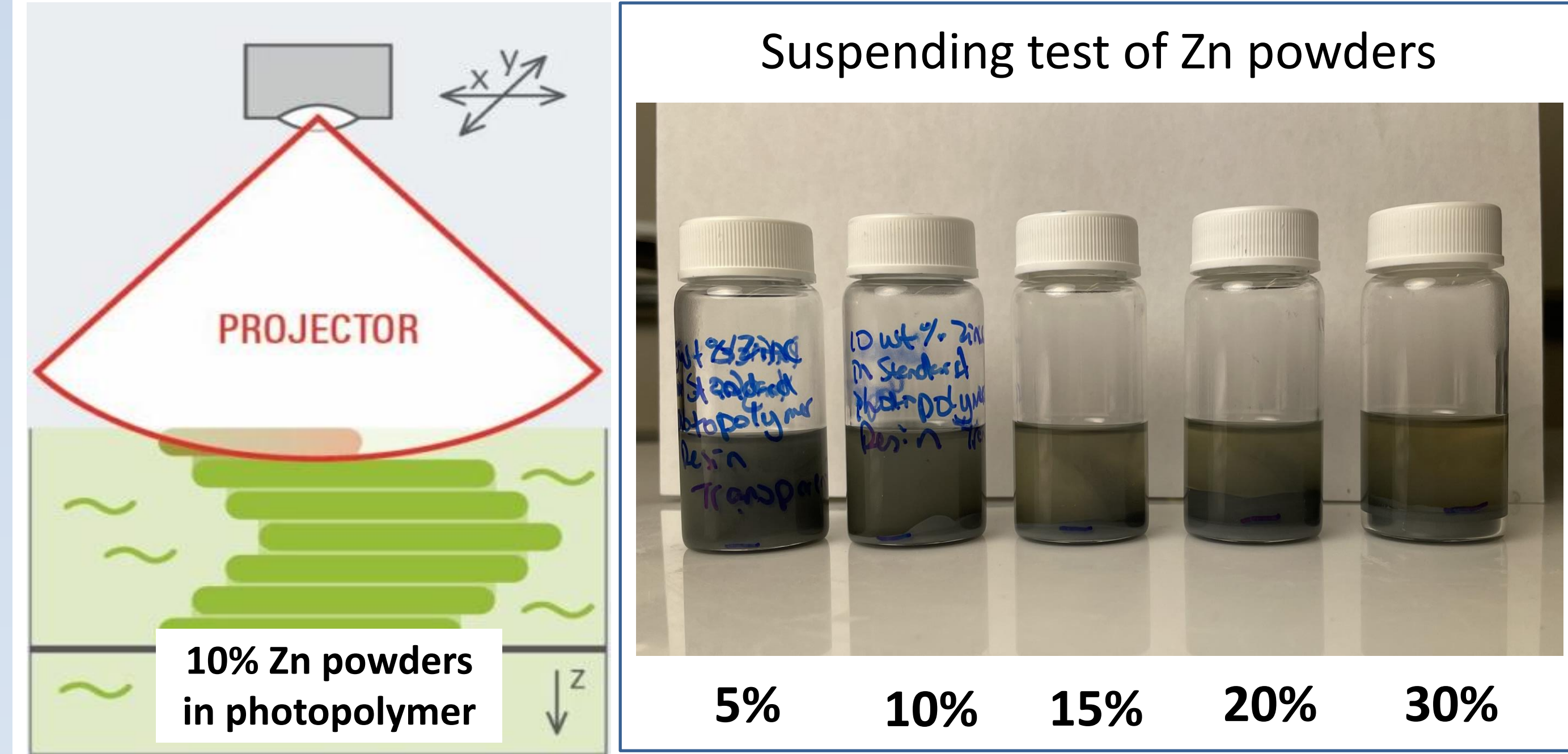
¹Lawrence Livermore National Laboratory, ²The CUNY Energy Institute at the City College of New York, ³University of California, Santa Cruz



Fused filament fabrication of 3D Cu



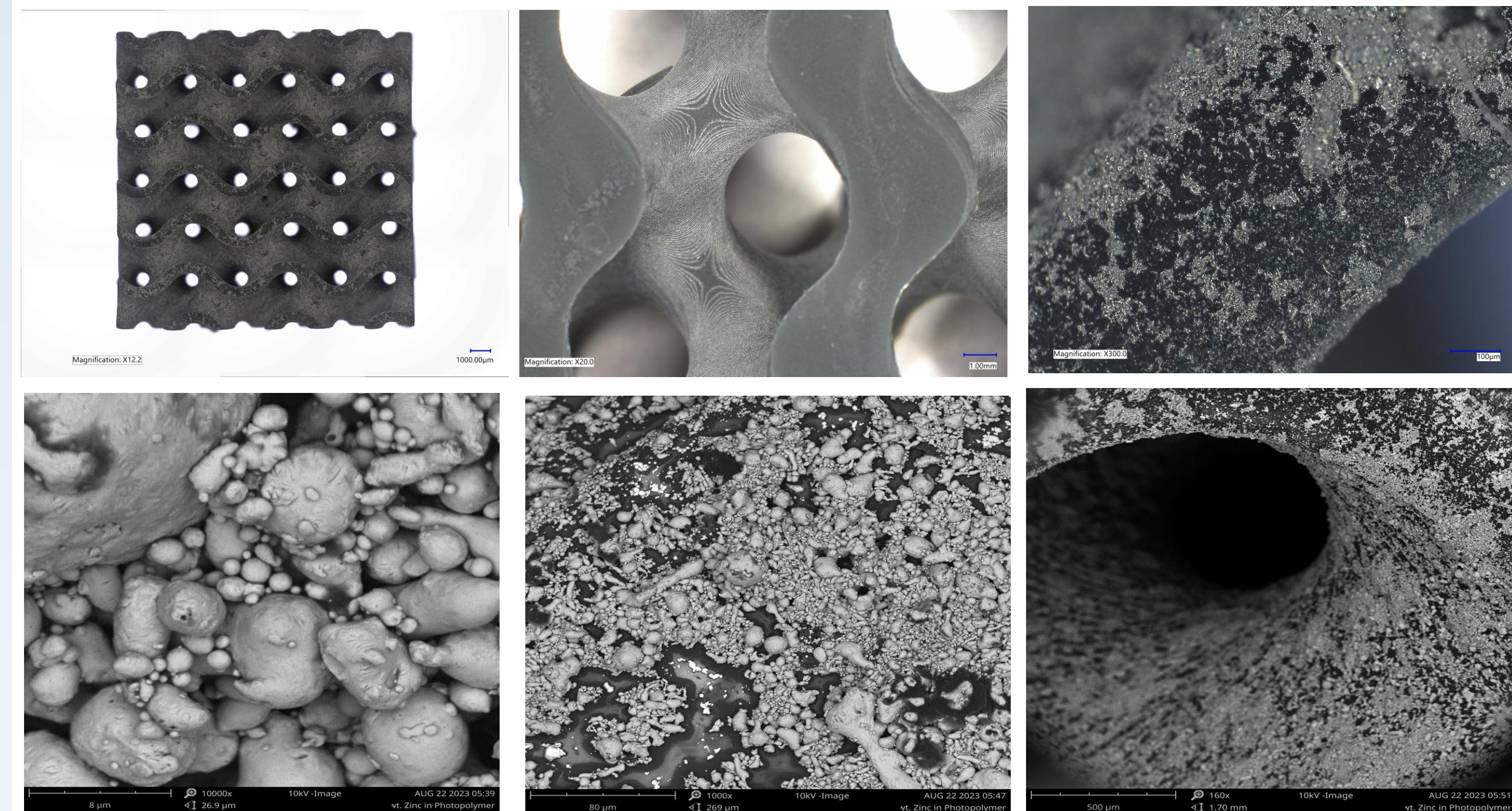
Digital light processing of 3D Zn and Cu



DLP printed 10wt% Zn gyroid structure



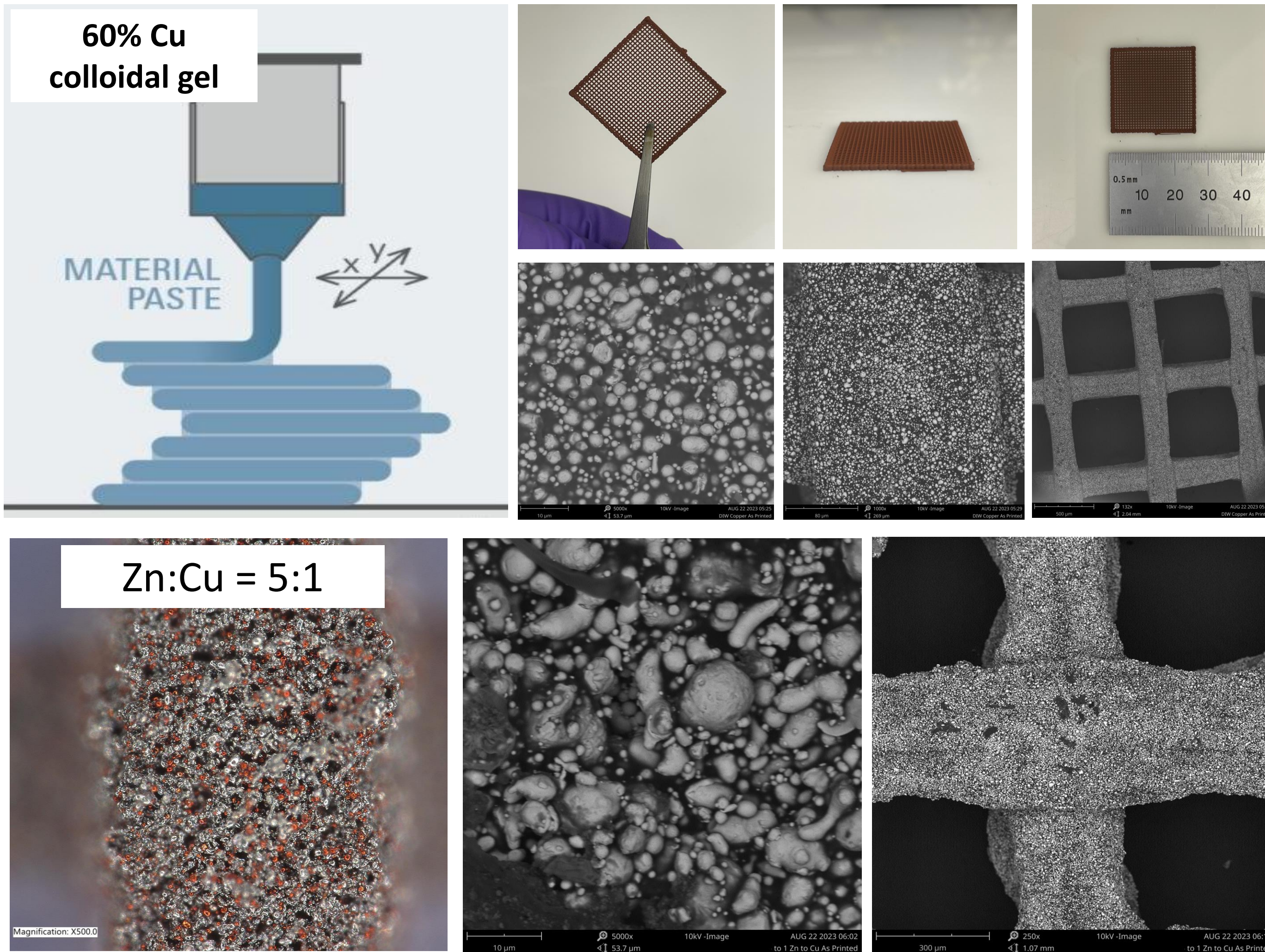
DLP printed 15wt% Zn gyroid structure



DLP printed 1wt% Cu gyroid structure

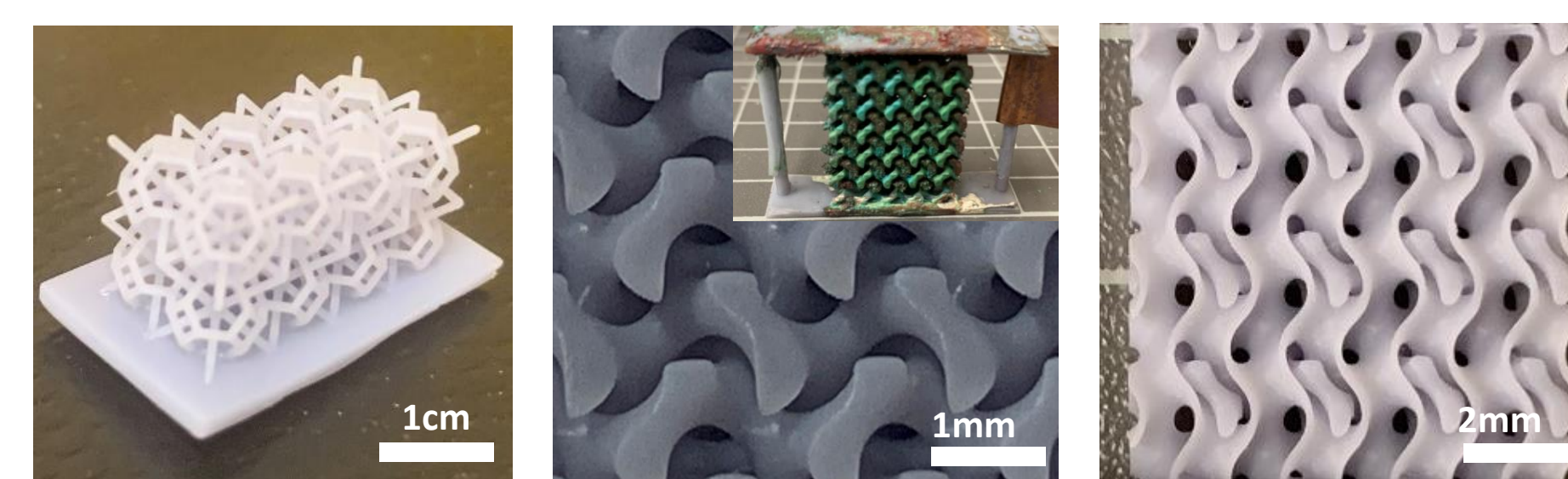
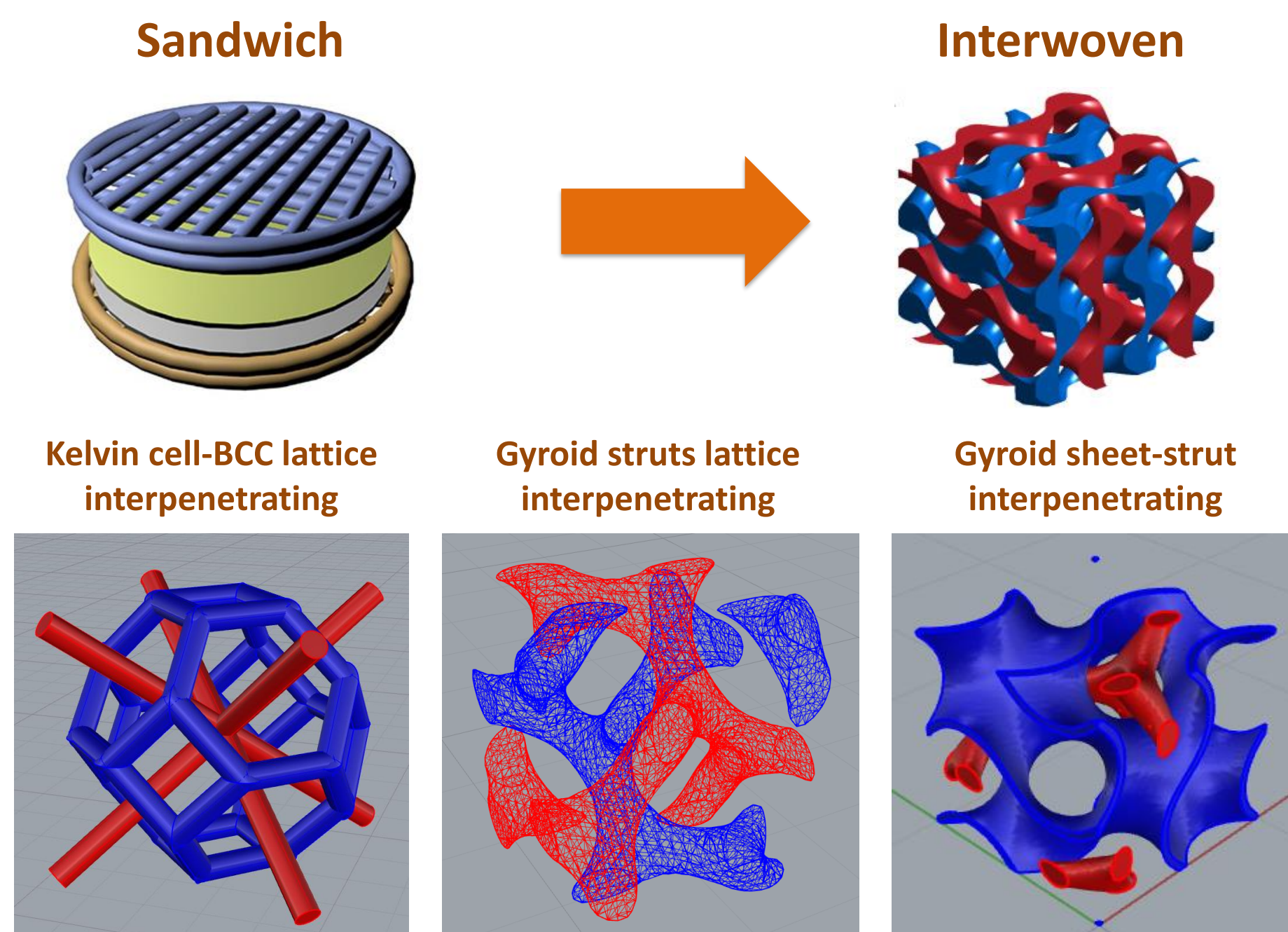


Direct ink writing of 3D Cu and Zn-Cu

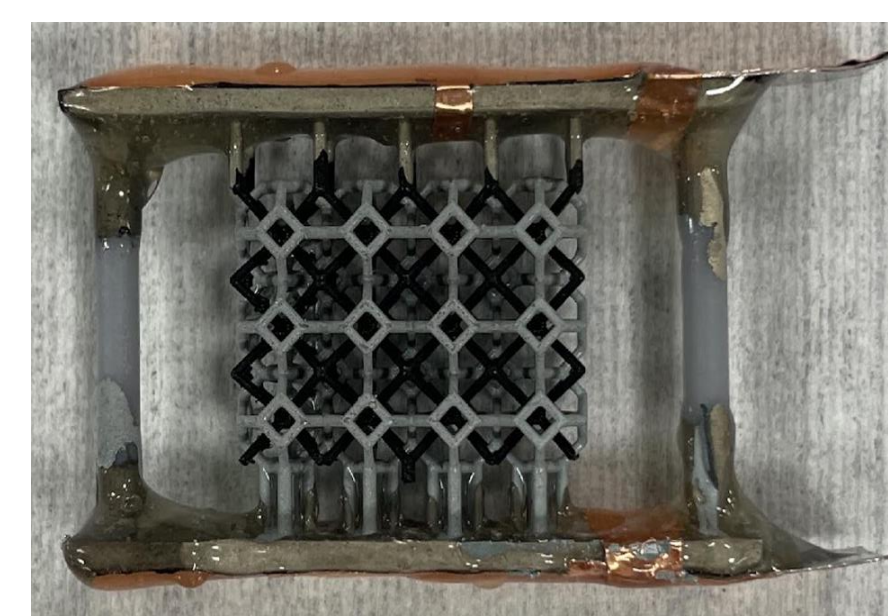


Interwoven configuration of electrodes

From printing single electrodes to full batteries



Selective electrodeposition of Zn onto Kelvin cells



Selective electrodeposition of MnO₂ onto BCC cells

