

Progress in Aqueous Zn-based Batteries

PRESENTED BY

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DOE-OE Peer Review, Santa Fe, New Mexico,
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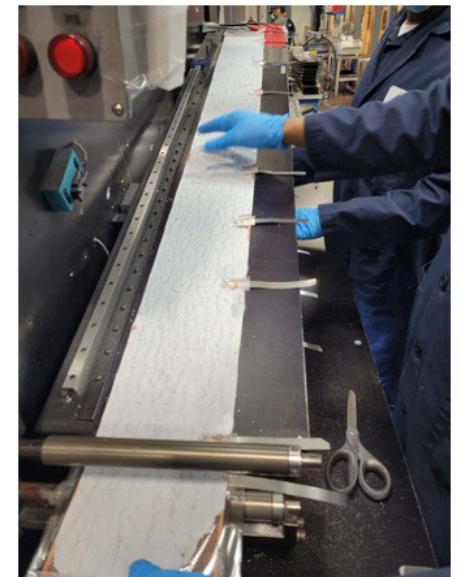
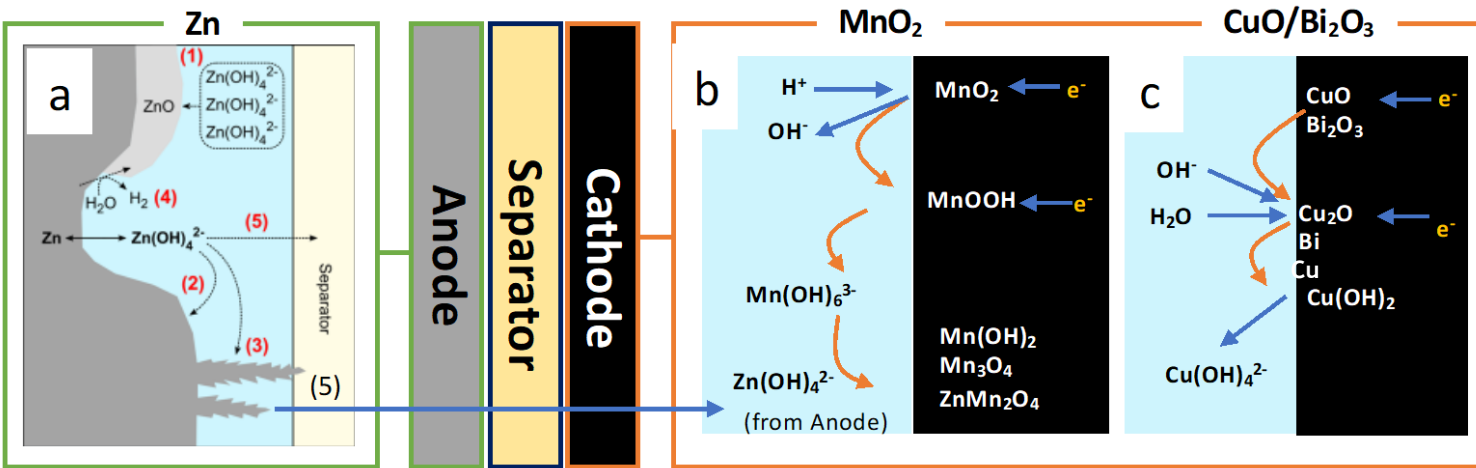
Low Cost Aqueous Batteries based on Zinc

2



Program Objective: Develop the understanding, materials, methods, components & technologies to enable low cost Zn-based batteries for grid and long duration energy storage

- Zinc-based batteries offer an energy dense, safe and readily manufacturable technology
- OE Funded Project collaboratively investigates new materials and chemistries while supporting technology maturation and US manufacturing
- Zn/(1e-)MnO₂, Zn/(2e-)Bi,Cu-MnO₂, Zn/(2e-)Bi-CuO, Zn/Ni..... Zn/air, Zn-ion, Zn/S



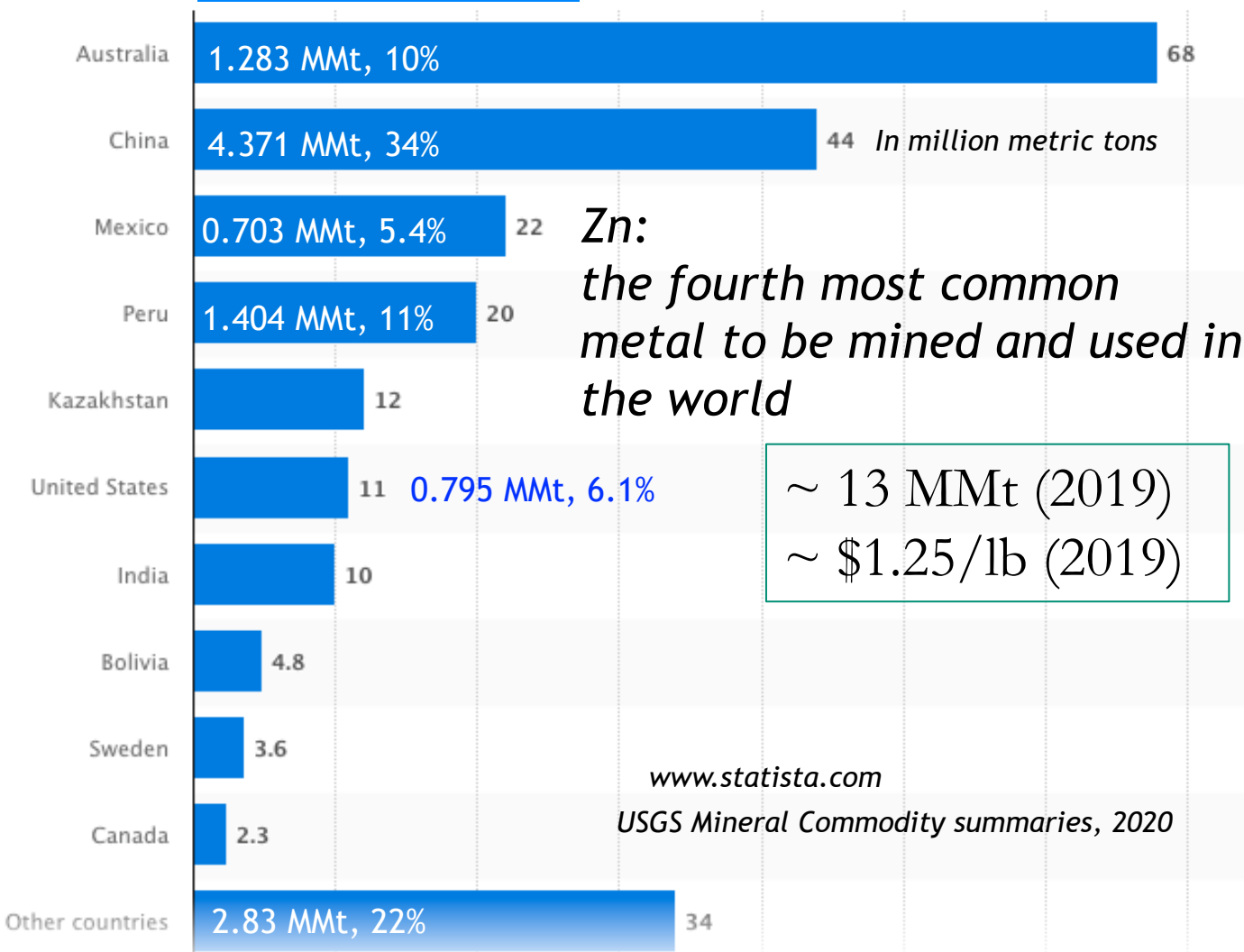
Photos provided by UEP

Adapted from “A Critical Comparison of Mildly Acidic versus Alkaline Zinc Batteries”
Acc. Mater. Res. 2023 4, 4, 299-306.



A case for Zn-based batteries

(2019 Production) 2020 Global Reserves of Zinc



Zn:
the fourth most common metal to be mined and used in the world

~ 13 MMt (2019)

~ \$1.25/lb (2019)

www.statista.com

USGS Mineral Commodity summaries, 2020

<https://www.usgs.gov/centers/nmic/zinc-statistics-and-information>

Zn



1° Alkaline Zn/MnO₂ as an exemplar



Wikipedia, user Aney, 2005

- Existing supply chain
- > 10B units Zn/MnO₂ produced (2019)
- \$7.5B global market (2019)
- Affordable ~ \$20/kWh
- Aqueous w/long shelf life
- EPA certified for disposal (safe)
- High achievable energy density
 - Zn/MnO₂ ~ 400 Wh/L
 - Zn/Air ~ 1400 Wh/L
 - Zn/Ni ~ 300 Wh/L
 - Zn/CuO ~ 400 Wh/L



Low Cost, readily available ~ Energy Equity

High Energy Density ~ Long Duration Energy Storage

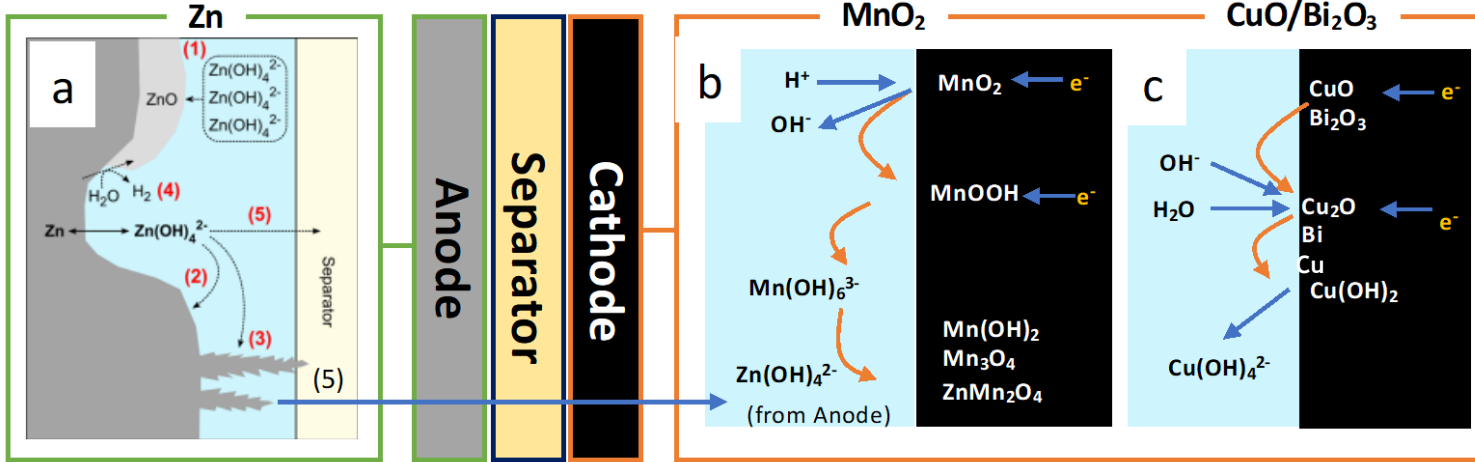
Low Cost Aqueous Batteries based on Zinc



How does one obtain reliable high capacity conversion chemistry in aqueous Zn batteries?

Obtaining High DOD at both electrodes for thousands of cycles remains a challenge

Schematic for Alkaline Zn Battery



Cathode - conversion electrode

(1) MnO_2 crystal structure breakdown, $Mn(OH)_6^{3-}$, irreversible phases, susceptible to Zn poisoning, soluble $Cu(OH)_4^{2-}$, $Bi(OH)_3^-$ in 2e- electrode

(2) CuO Cu_2O reversibility, soluble $Cu(OH)_4^{2-}$

(3) High Capacity is at lower Voltage

What is the mechanism, intermediates, more efficient use of additives?

Adapted from "A Critical Comparison of Mildly Acidic versus Alkaline Zinc Batteries"
Acc. Mater. Res. 2023 4, 4, 299-306.

Zn Anode - conversion electrode

(1) passivation, (2) shape change (3) dendrite formation, (4) H_2 evolution (5) $Zn(OH)_4^{2-}$ crossover

*How to control zincate and interfacial interactions for maximum capacity?
High DOD w/out complicated 3D architectures?*

Separators

Crossover of soluble "ate" complexes

How does one control ion selectivity, migration?

Electrolyte

High voltage and non-spillable

How to engineer electrolyte to enable safe, long cycle life, higher voltage?



Low Cost Aqueous Batteries based on Zinc

5

How does one obtain reliable high capacity conversion chemistry in aqueous Zn batteries?

Obtaining High DOD at both electrodes for thousands of cycles remains a challenge

Zn Anode

J. Electrochem. Soc. 2020, DOI:10.1149/1945-7111/ab7e90.

Small Structures 2022, DOI:10.1002/sstr.202200323.

ACS Appl. Energy Mater. 2023, DOI:10.1021/acsaem.3c00572.

Separators and Polymer Gel Electrolytes

Adv. Energ. Mater. DOI:10.1002/aenm.202101594. (high Zn DOD)

ACS Applied Energy Mater. 2022, DOI:10.1021/acsaem.2c01605.

ACS Appl. Polym. Mater. 2022, 10.1021/acsapm.1c01798.

ACS Appl. Mater & Interface 2020, DOI:10.1021/acsaami.0c14143.

J. Power Sources 2018, DOI: 10.1016/j.jpowsour.2018.05.072.

Mater. Horiz. 2022 DOI:10.1039/D2MH00280A. (high voltage)

Polymer 2022, DOI: 10.3390/polym140304417.

ASV Analysis of Zn, Cu or Bi in Alkaline conditions

Electroanalysis 2020, DOI: 10.1002/elan.202060412.

Electroanalysis 2017, DOI:10.1002/elan.201700337.

Electroanalysis 2017, DOI:10.1002/elan.201700526.

Air Cathodes

ACS Catalysis 2023, DOI:10.1021/acscatal.3c01348.

Select Reviews

Acc. Mater. Res. 2023 DOI:10.1021/accountsmr.2c00221.

J. Electrochem. Soc. 2020, DOI:10.1149/1945-7111/ab9406.

Frontiers in Chemistry 2022. DOI:10.3389/fchem.2021.809535.

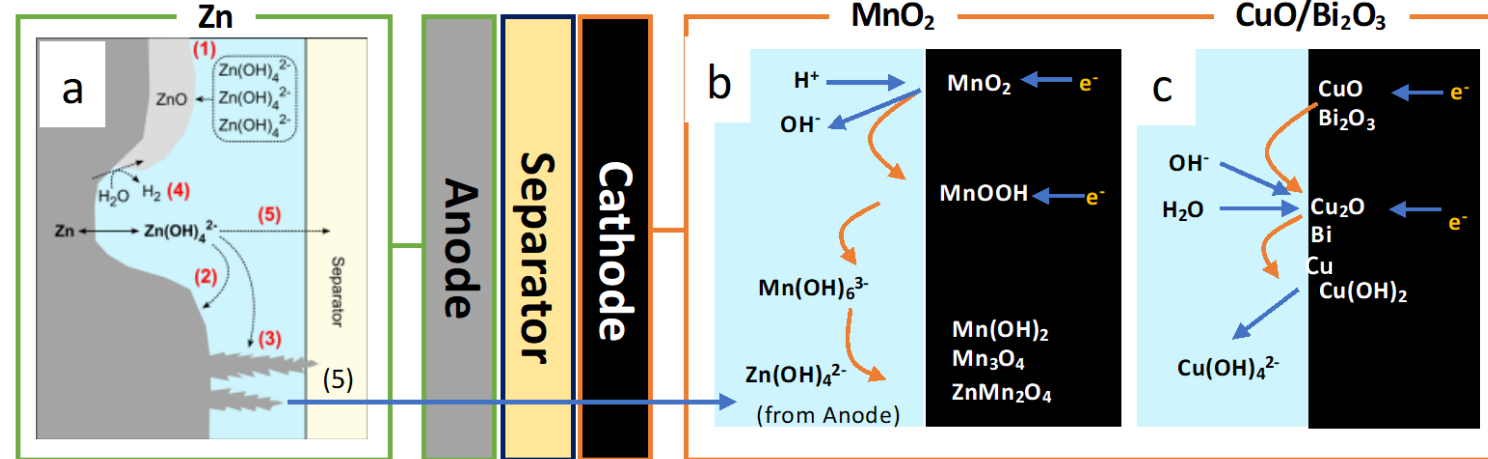
MRS Energy Sustain. 2021, DOI:10.1557/s43581-021-00018-4.

Mater. Sci. Eng. R Rep. 2021, DOI:10.1016/j.mser.2020.100593.

DOE Energy Storage Handbook 2021,

<https://www.sandia.gov/ess-ssl/eshb/>

Schematic for Alkaline Zn Battery



Adapted from "A Critical Comparison of Mildly Acidic versus Alkaline Zinc Batteries" Acc. Mater. Res. 2023 4, 4, 299-306.



FY 23 PROJECT TEAM – Sandia National Laboratories & Collaborators



OE supports RESEARCH & DEVELOPMENT, MANUFACTURING and DEMONSTRATION of Potentially Wide Impact, Low Cost Energy Storage Technologies

FY 23 Collaborative Efforts on Zn-batteries



**Sandia
National
Laboratories**

CUNY The City
University
of
New York
Energy Institute



Industrial R&D
and Deployment

2023 OE Peer Review Team Presentations

*Timothy Lambert (SNL):
Progress in Aqueous Zn-based batteries*

*Gautam Yadav (UEP):
Zinc-Manganese Dioxide Batteries for
Long Duration Energy Storage Systems*

*Sanjoy Banerjee (UEP)
Progress with Manufacturing and
Deploying Zn-MnO₂ Batteries*

Eight Poster Presentations (5 Pls):

S. Banerjee (CUNY-EI/UEP), A. Frischknecht (SNL), J. Gallaway (NU), T. Lambert (SNL), B. Wygant (SNL)

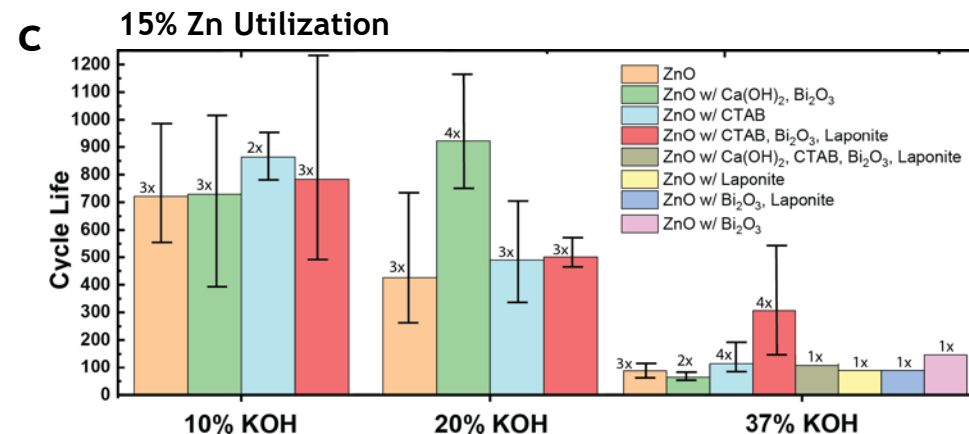
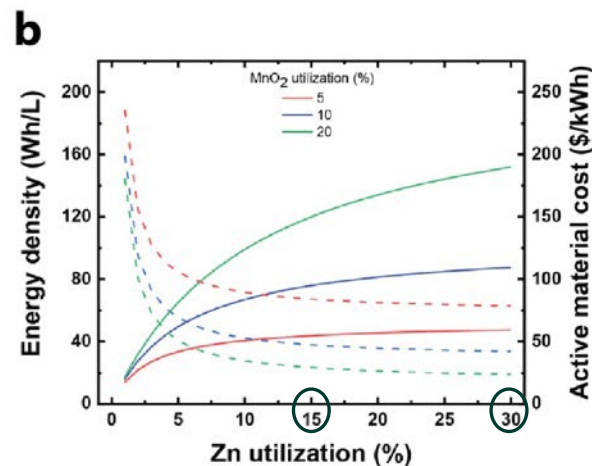
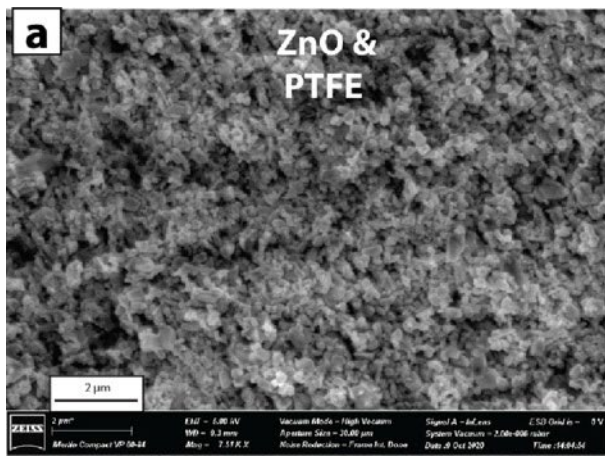
FY 23 Accomplishments:

5 publications (+5 in Preparation), 8 Invited Presentations, 7 Contributed Presentations

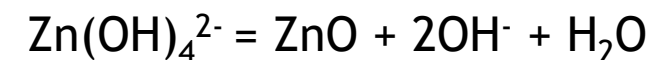
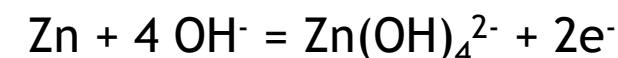
FY 23: Zn Anode Highlights



Objective: Evaluate additives/KOH electrolyte to enable high capacity Zn anodes to be realized with low-cost roll to roll pasted electrodes



- Manufacturability: Pasted electrodes compatible with industrial manufacturing: 9.1-14 mAh/cm²
- Type of Zn: ZnO > Zn (@15 or 30% Zn DOD)
- Cycle Life: 10%, 20% KOH >> 37% KOH
- Additives: CTAB, [Ca(OH)₂:Bi₂O₃], Laponite
- Bi appears to ‘open pores’ in the microstructure of the electrode
- In situ XRD = zincate ‘capture’ upon cycling w/ Ca(OH)₂ - less shape change
- Performance comes at the slight cost of volume and weight - *best cumulative Ah/mL and (7x) Ah/g for pasted electrodes*



Publication: M. J. D’Ambrose et al. “Performance Advances of Industrial-Design Rechargeable Zinc Alkaline Anodes via Low-Cost Additives” ACS Appl. Energy Mater. 2023, 6, 11, 6091-6103.

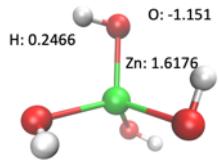
Poster: P. Yang et al. “Understanding the Role of Calcium Zincate (Ca[Zn(OH)₃]₂·2H₂O) in Improving Cycle Life and Performance in Rechargeable Alkaline Zinc Batteries” *Manuscript in Preparation: P. Yang et al.*

FY 23: Modeling Highlights



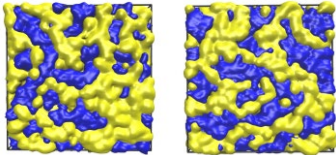
Objective: Develop computational models to understand ion transport mechanisms

Zincate



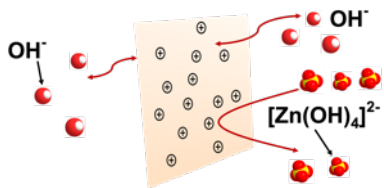
PSU-membranes

$\lambda = 15$ $\lambda = 23$

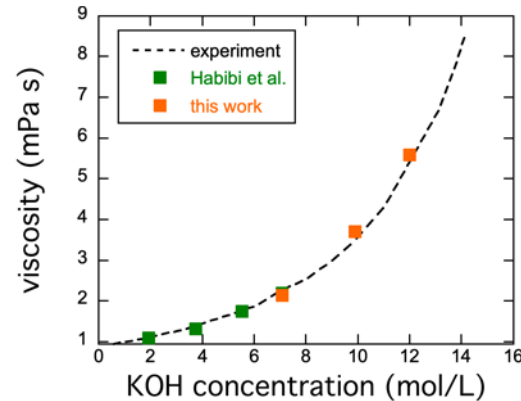
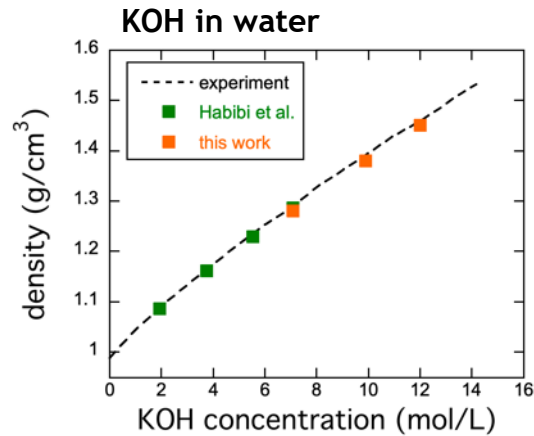


ACS Appl. Mater. & Interface
DOI:10.1021/acsami.0c14143

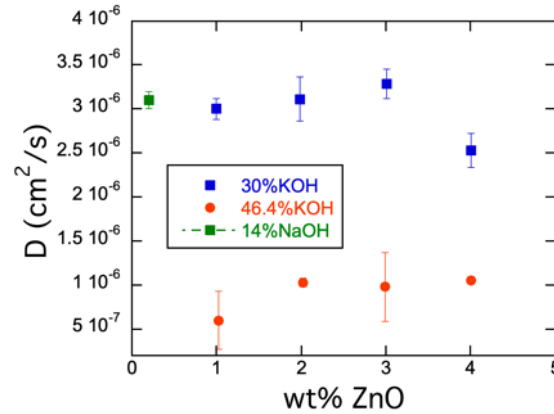
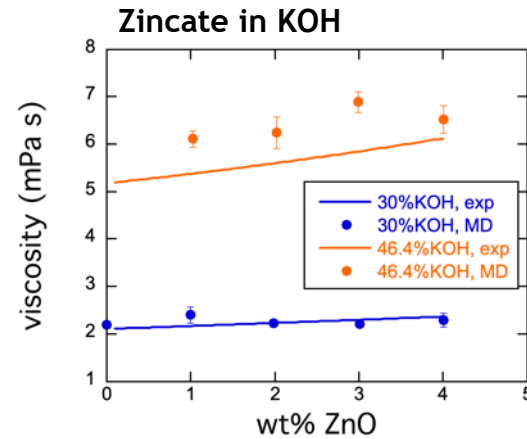
Zincate blocking NC-Celgard



Adv. Energ. Mater.
DOI:10.1002/aenm.202101594.



KOH data: Sipos, P. M., Hefter, G. & May, P. M.
J Chem & Eng Data **2000**, 45, 613-617.

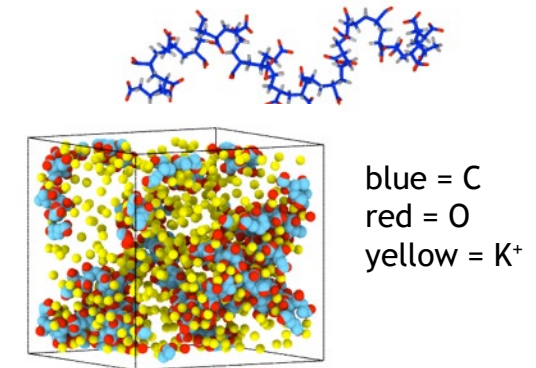
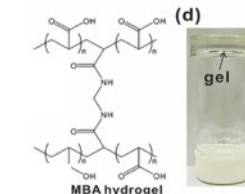


Zincate data: Siu, S. & Evans, J. W.
J Electrochem Soc **1997**, 144, 1278

Pessine, E. J., Agostinho, S. M. L. & Chagas, H. C.
Canadian J. of Chemistry **1986**, 64, 523-527.

- 1) Zinc batteries use high concentration KOH. Showed that MD can capture behavior up to 12M
- 2) Zincate $[\text{Zn}(\text{OH})_4]^{2-}$ forms in zinc batteries. New model agrees with experiment
- 3) New model enables simulations of zincate/KOH in PGE and separators

Polymer Gel
Electrolyte (PGE)



- 4) KOH/Zincate/H₂ in PGE underway

Result: Zincate 1st ever, new computational models could impact whole family of alkaline Zn-batteries

Poster: A. Frischknecht “Enabling simulations of Alkaline electrolytes in Zinc Batteries”

In Preparation: A. Frischknecht et al. “Force Fields for High Concentration Aqueous KOH and Zincate”

FY 23: Polymer Gel Electrolyte Results



Objective: Develop/understand polymer gel electrolytes for optimized Zn/high-capacity conversion cathode batteries

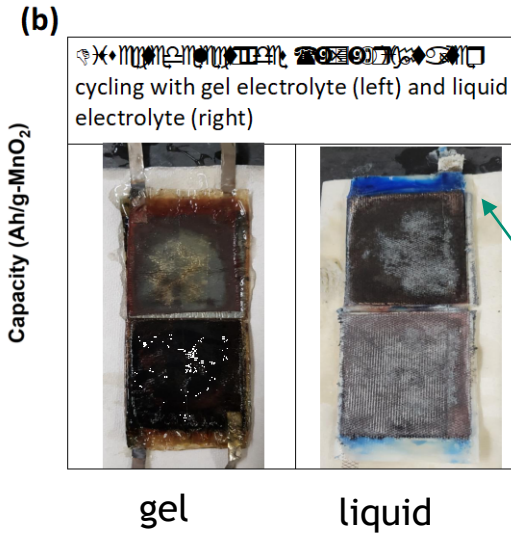
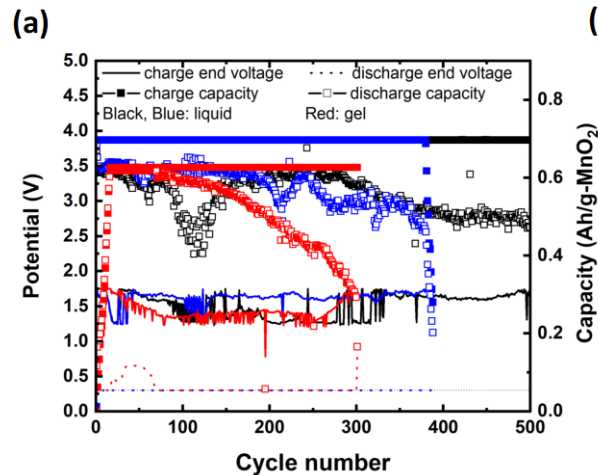
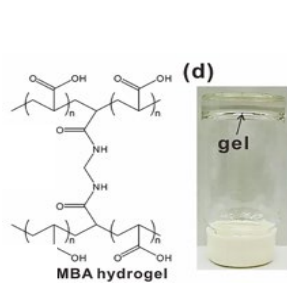
High Capacity Bi,Cu-MnO₂ cathodes requires excess Bi and Copper for long cycle life

Soluble bismuthate [Bi(OH)₃⁻] and cuprate [Cu(OH)₄²⁻] can lead to capacity loss and shorting (Cu)

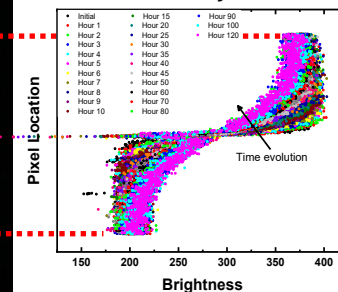
Comparison of liquid versus gel electrolyte

Empirically determine diffusion coefficients

Polymer Gel Electrolyte (PGE)



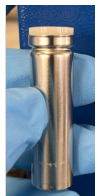
$$\frac{\partial C}{\partial t} = D \frac{\partial^2 C}{\partial y^2}$$



C: concentration as a function of C(y,t)
 D: diffusion coefficient

PGE: J. Cho et al 2022 *Polymers* 14 (3), 417.

2e- Cu,Bi-MnO₂: G. Yadav et al 2017 *Nature Commun.* 8, 14424.



Development of Bobbin-type Cells including w/PGE
 Low cost manufacturing.
 UEP: Gabe Cowles and Dr. Gautam Yadav

Combining modeling of “ate” species with experimental data should enable improved cells

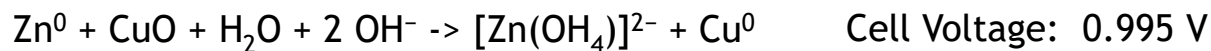
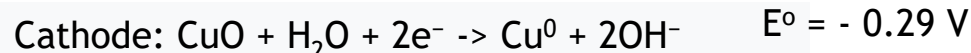
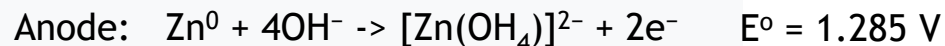
Poster: J. Cho et al. “Ionic Diffusion in Hydrogel Electrolytes for Two-electron Zn-MnO₂ Batteries”

Manuscript In Preparation: J. Cho et al. “The incorporation of hydrogels into Zn|MnO₂ rechargeable batteries allowing for the transportability and ion diffusion for the 2nd electron reaction of MnO₂”

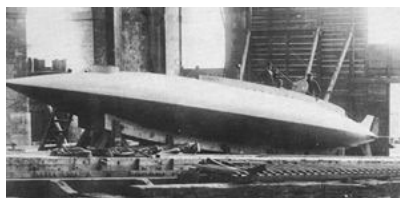
Development of CuO Cathode (674 mAh/g) – Zn/CuO Batteries



CuO - High Capacity, low voltage primary battery



Edison-LaLande Battery.
PAT. Mar. 20, 1883.
OTHER PATENTS APPLIED FOR

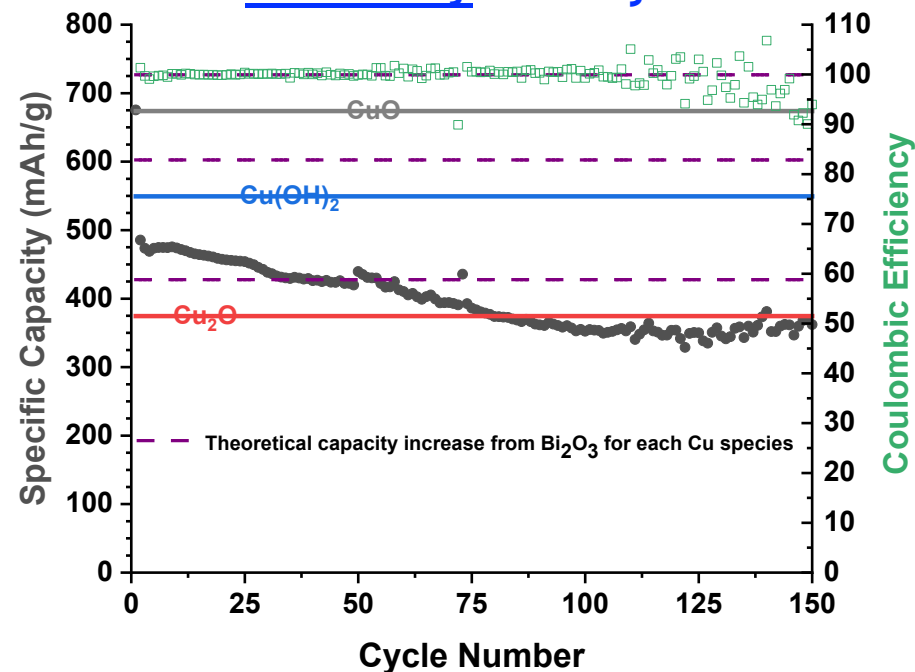


Gymnote in 1889

- 1st electric submarine with torpedoes - 2 x 355 mm (14 in)
- 55 horsepower (41 kW) at 200V and 200A
- 564 Primary Alkaline Zn/CuO Cells (LaLande-Chaperon Patent)

Zn/CuO in use until ~ 1960s

Bi/CuO - High Capacity, moderate voltage secondary battery



N. Schorr et al. *ACS Appl. Energy Mater.* 2021, 4,7,7073-7082.

Average energy densities
157 Wh/L for cycles 2-75
124 Wh/L for cycles 75-150
Limited DOD ~ 140-260 Wh/L

~ 140 years of no reported rechargeable CuO cathode

1883

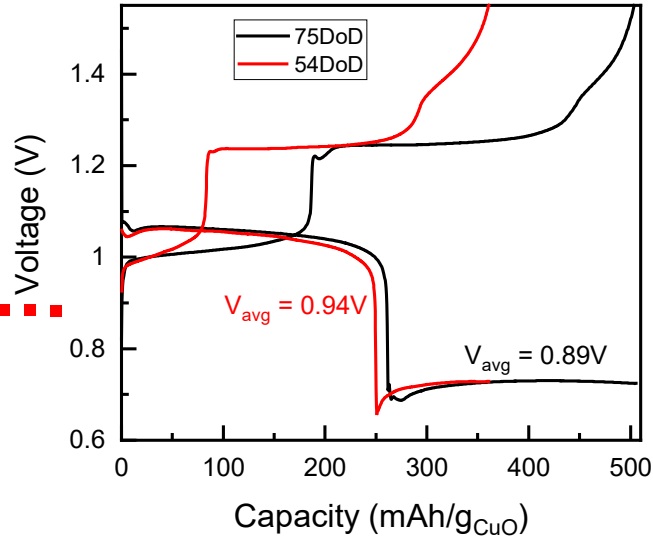
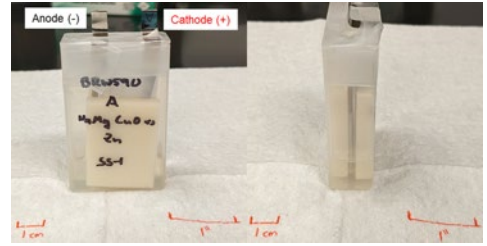
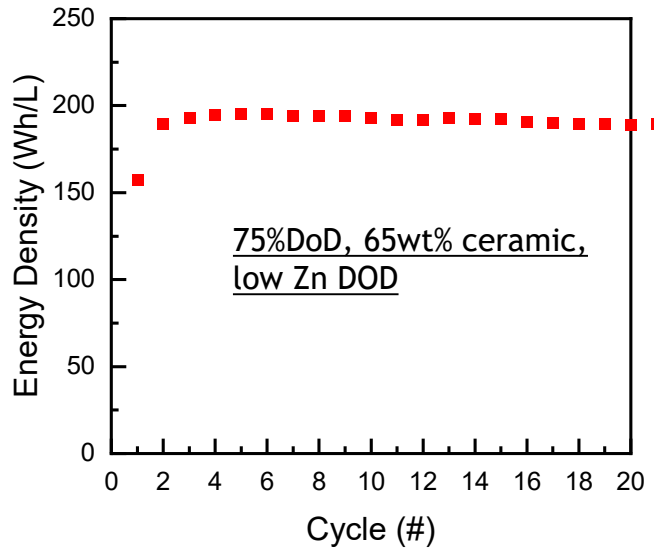
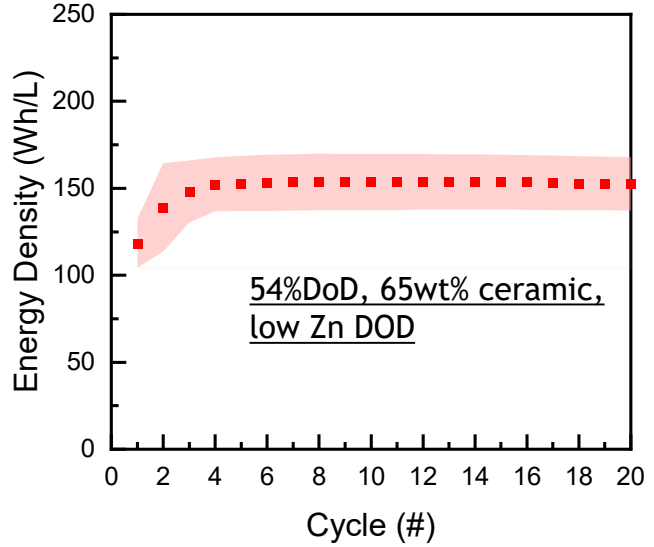
2021

Mixing Bi_2O_3 into the cathode formulation promotes cycle-ability

Zn/CuO batteries are the focus of a DOE OTT-TCF Office of Technology Transitions - Technology Commercialization Fund Award



Optimizing Cathode Performance

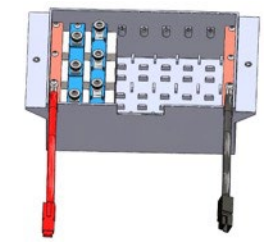
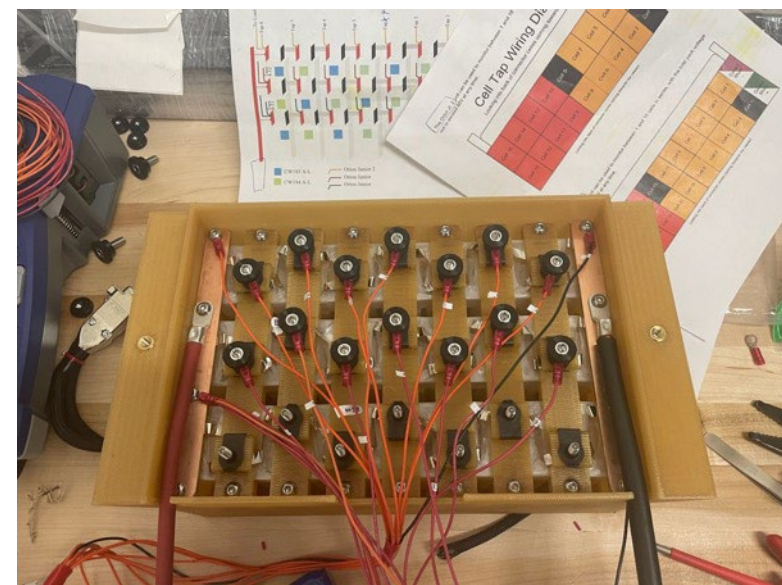


(SNL) Poster: O. Dutta et al. Uses an open-source software-hardware integration platform that is battery agnostic, modular and can operate with any system configuration.

FY 23 results

- > 200 Ah of CuO electrodes (w/UEP)
- Demonstrated ~8V, 2.88Ah Zn/CuO Battery module
- Demonstrated power converter compatibility
- Target: 200 Wh/L, 100 cycles

8.2V, 2.88 Ah Zn/CuO Battery Module



Commercial Partner for: Manufacturing larger Ah, polymer gel electrolyte, higher capacity Zn

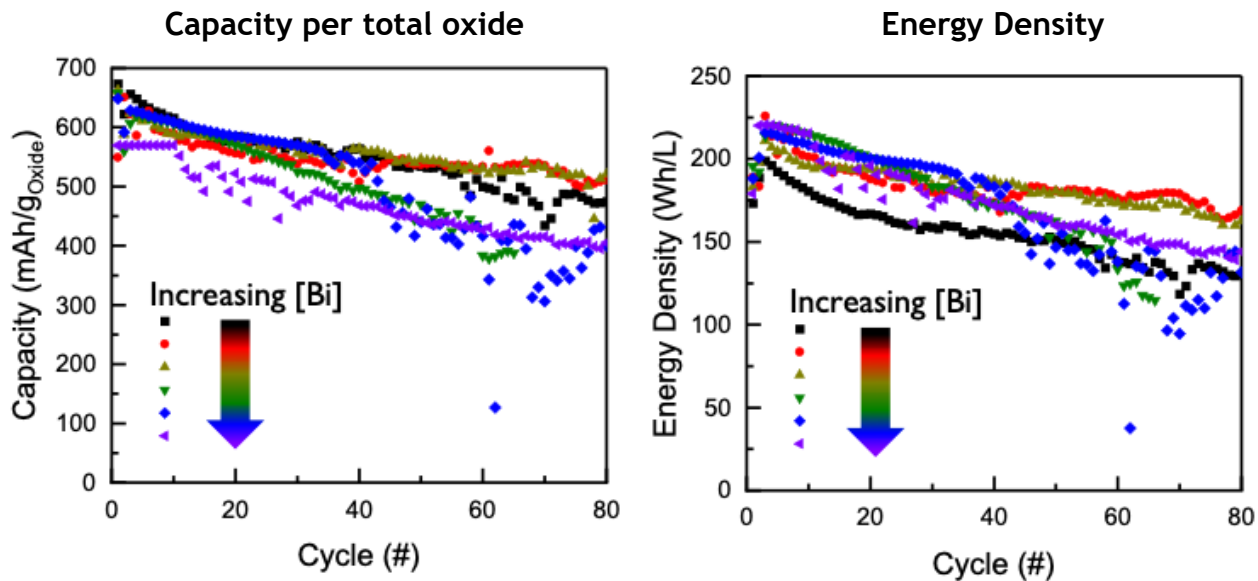
V. DeAngelis, J. Mueller, O. Dutta (SNL)



FY 23: Bi, Additives, Electrolytes Highlight



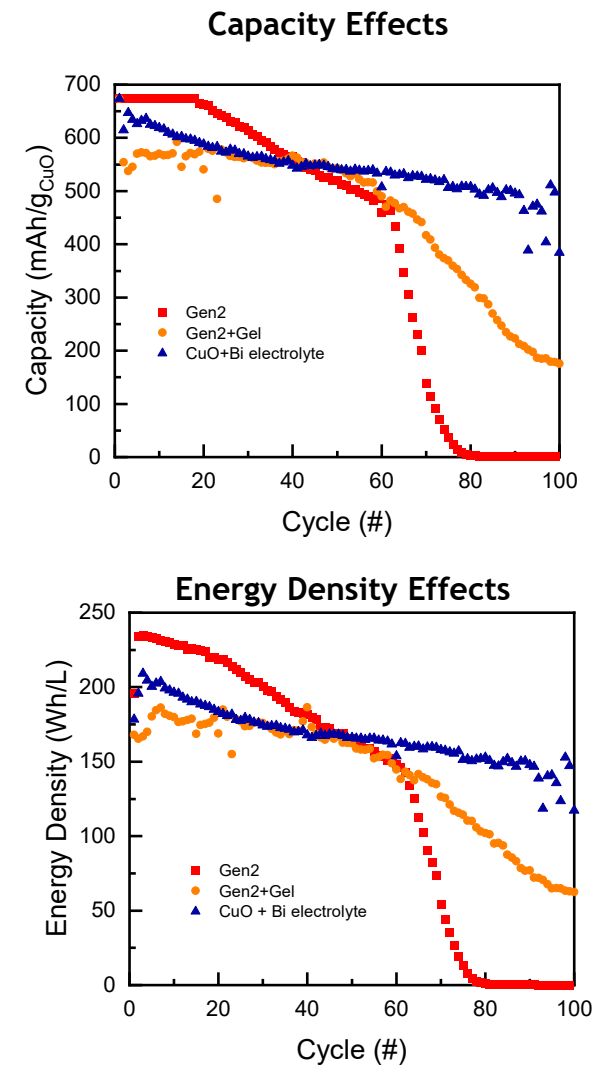
Impact of Bi content



Limited Zn DOD

1. Reducing Bi quantity improves energy density while retaining capacity benefits
2. Both soluble and solid Bi play a role in mediating Zn-CuO battery cycling
3. Other additives, the use of coatings, and electrolyte modifications can also impact/improve battery performance
4. Understanding capacity decay and improving battery lifetimes are important next steps

Impact of Additive/Electrolyte Choice

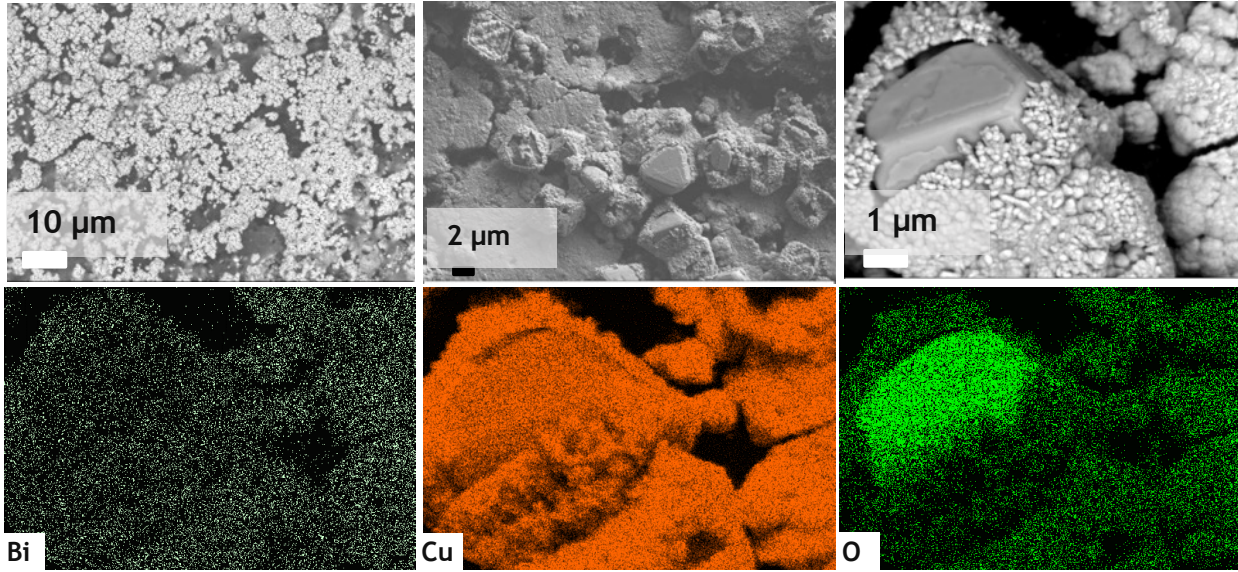


FY 23: Optimizing Cathode Formulations - Highlights

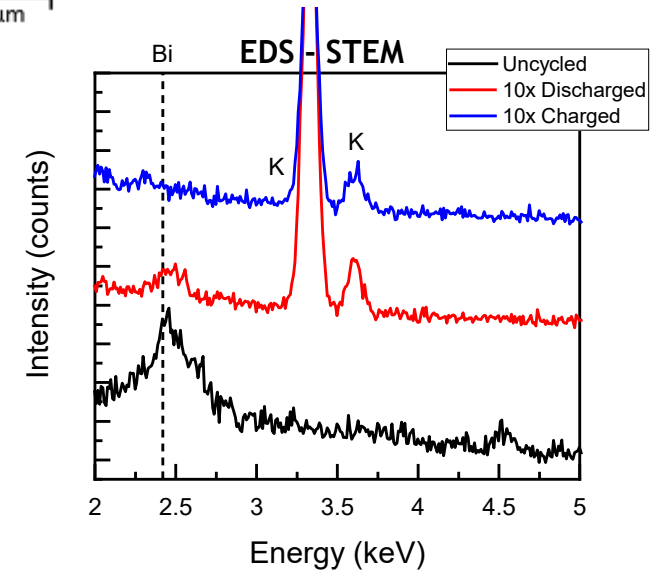
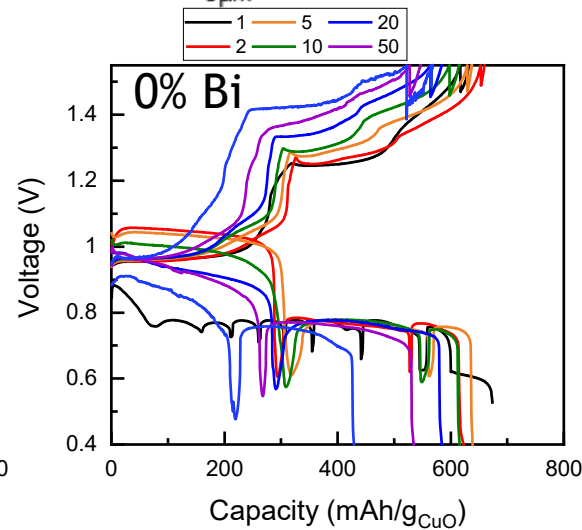
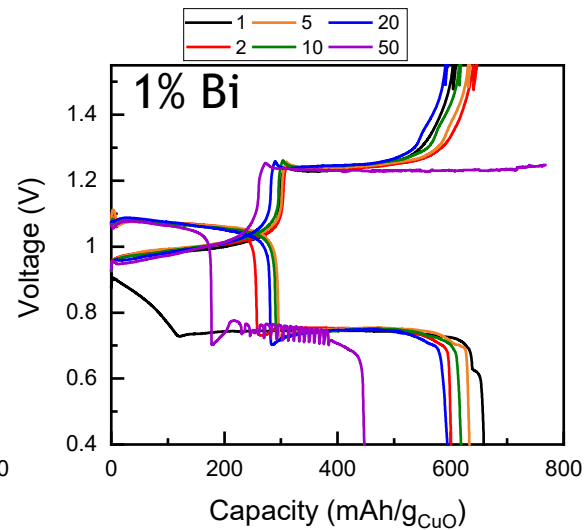
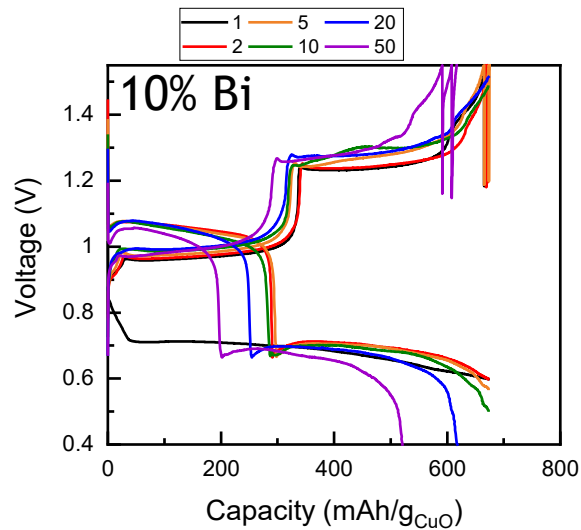
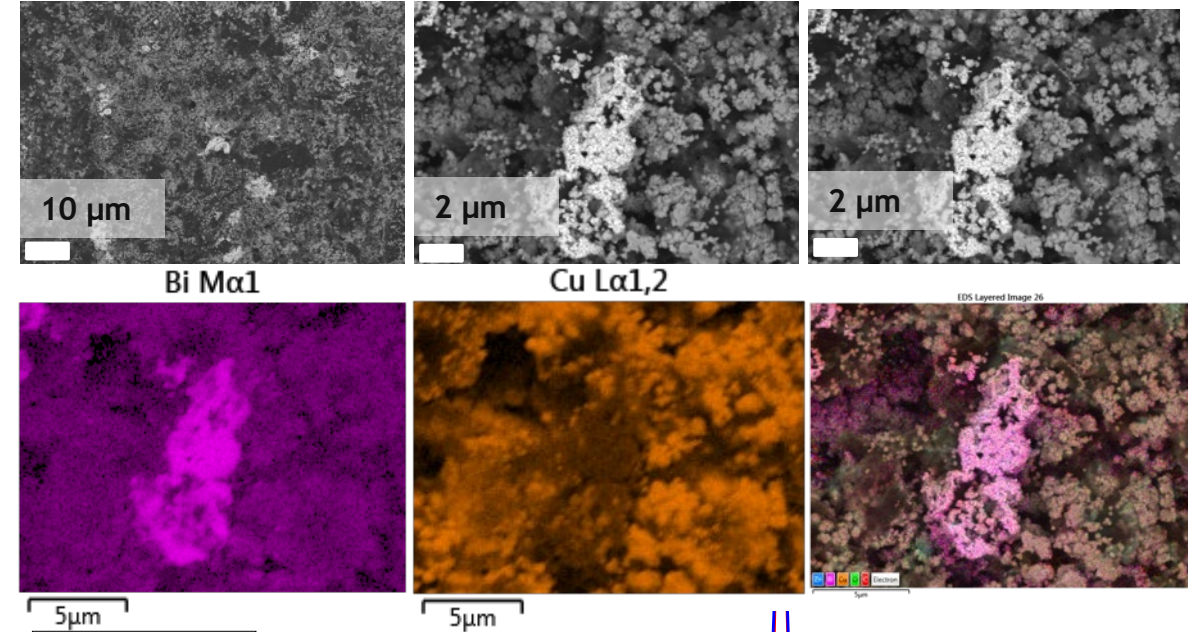
13



Original CuO/Bi₂O₃ 10x Discharge



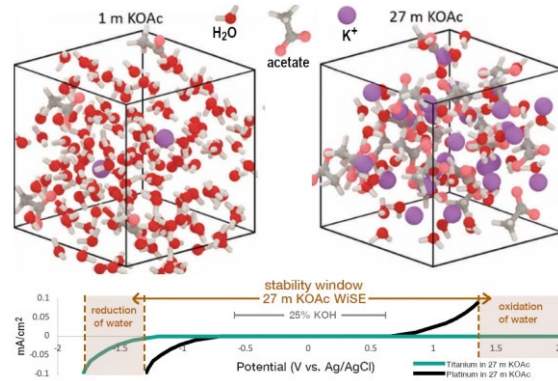
'Improved' CuO/Bi₂O₃ 10x Discharge



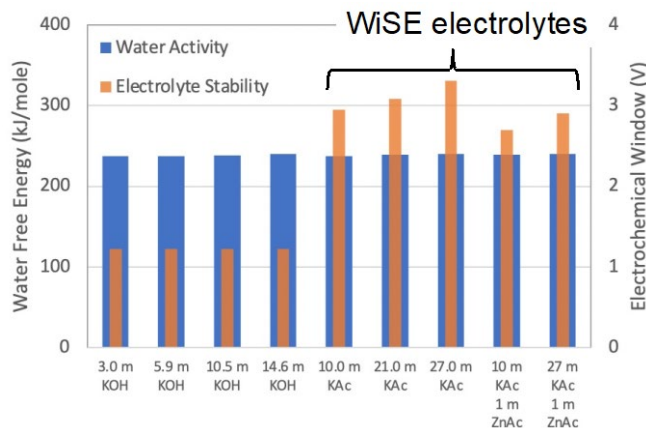
FY23: Water-in-Salt-Electrolytes for Zn Batteries - Highlights



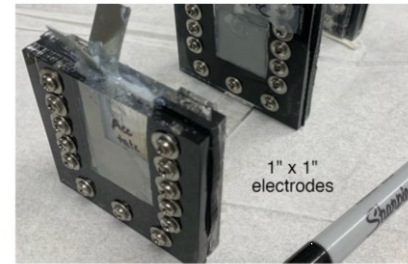
Water-In-Salt Electrolytes (WiSE)



Adapted from: Lukatskaya et al. Energy. Environ. Sci 2018, (11 (10), 2876-2883.

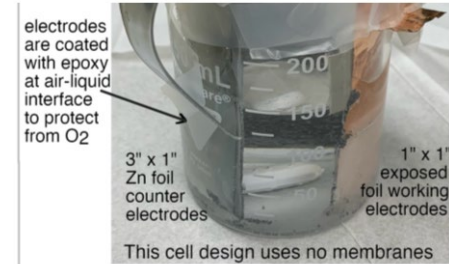


No connection between water activity and WiSE stability



27:1 m K:Zn Ac WiSE

1 layer of cellophane	1 mA cm ⁻²
Zn foil	fail: $\eta > 1V$
2 g Zn pow. w. 3% PFTE	fail: $\eta > 1V$
3 layers of celguard	1 mA cm ⁻²
Zn foil	fail: $\eta > 1V$
2 g Zn pow. w. 3% PFTE	fail: $\eta > 1V$
layer of cellophane	1 mA cm ⁻²



27:1 m K:Zn Ac WiSE

no membrane, 2 cm gap, unstirred	1 mA cm ⁻²
Cu foil vs. Zn foil	fail: c.e. ~60%
Ni foil vs. Zn foil	fail: c.e. ~40%
Ti foil vs. Zn foil	fail: c.e. ~40%
Sn foil vs. Zn foil	fail: c.e. ~40%
no membrane, 2 cm gap, stirred	1 mA cm ⁻²
Cu foil vs. Zn foil	fail: c.e. ~80%, ch
Ni foil vs. Zn foil	fail: c.e. ~70%, ch

- Voltage Window is improved but not due to H₂O activity (reaction kinetics and SEI layers)
- Zn dendrites are reduced in WiSE
- Lower HER in WiSE than KOH
- Ion mass transfer is too slow for 'commercially relevant' cells in WiSE
- Dilution improves mass transfer but at cost of voltage window

Poster: D. Turney et al. "Practicality and electrochemistry of acetate water-in-salt electrolyte (WiSE) for zinc battery cycling" **Poster:** D. Dutta et al. "Comparing Hydrogen Evolution Rates in Potassium Acetate and Potassium Hydroxide based Electrolytes for Zinc Aqueous Batteries" **Manuscript in prep:** D. Turney et al.

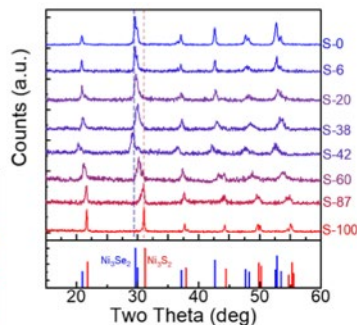
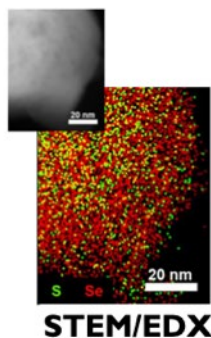
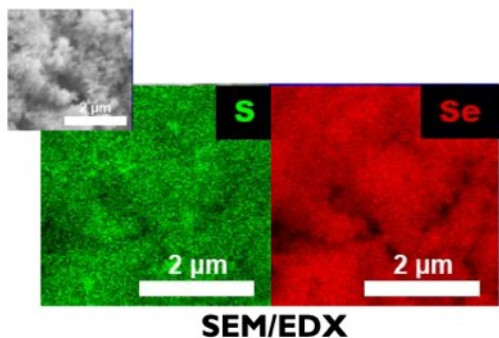
FY 23: Zn/air – New Electrocatalysts (SNL LDRD/CINT/OE funding)



Objective: Demonstrate Bi-directional Oxygen electrocatalysis with Nickel sulfo-selenides and determine optimum formulation

Synthesis of NiS_xSe_y

- Hydrothermal reaction to produce series of $\text{Ni}_3\text{S}_{2-x}\text{Se}_x$ (NiSSe) powders



- Characterization shows that the materials show a transition from Ni_3S_2 to Ni_3Se_2 , but that the S/Se in the material is evenly distributed within discrete particles

- Hydrothermal synthesis is a simple, tunable method for producing mixed metal chalcogenides
- Electrocatalytic performance of NiSSe materials is promising, and suggests that Se-rich materials may be suitable BOEs for Zn-air batteries
- Exploration of more earth-abundant metals (e.g., Fe, Mn) will help further improve costs for developing and building Zn-air batteries

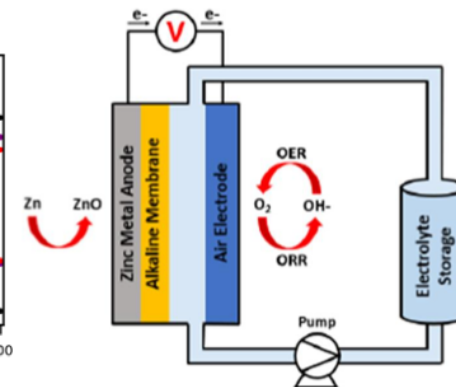
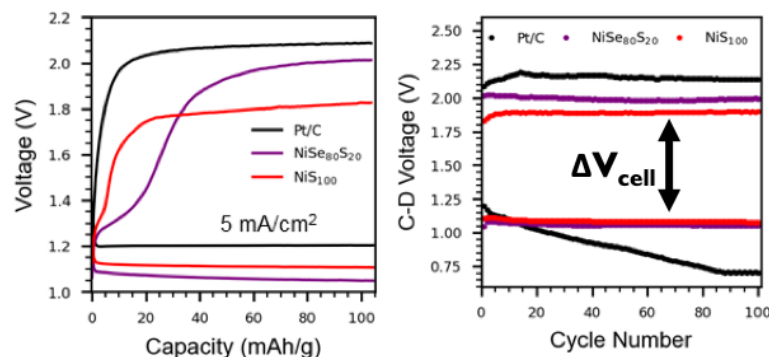
New FY 24 OE Effort in Zn-air started

Publication: B. R. Wygant et al. “The Effects of Compositional Tuning on the Bifunctional Oxygen Electrocatalytic Behavior of Nickel Sulfoselenides” ACS Catalysis 2023 13, 13, 9245-9253.

Poster: B. Wygant et al. “Transition Metal Multi-chalcogenides as Bifunctional Oxygen Electrodes for Zinc-air Batteries”

Zn/air demonstration with NiS_xSe_y

- Testing in a flow Zn-air battery shows improved BOE performance for NiSSe compared to commercial Pt/C



w/ T. Zawodzinski (ORNL)



RESULTS: Zn Project Battery Posters - DOE OE Energy Storage Virtual Peer Review 2023

OE Peer Review 2023 Posters:

1. A. Frischknecht “Enabling Simulations of Alkaline Electrolytes in Zinc Batteries”
2. D. Dutya et al. “Comparing Hydrogen Evolution Rates in Potassium Acetate and Potassium Hydroxide based Electrolytes for Zinc Aqueous Batteries”
3. J. Cho et al. “Ionic Diffusion in Hydrogel Electrolytes for Two-electron Zn-MnO₂ Batteries”
4. D. Turney et al. “Practicality and electrochemistry of acetate water-in-salt electrolyte (WiSE) for zinc battery cycling”
5. P. Yang et al. “Understanding the Role of Calcium Zincate (Ca[Zn(OH)₃]₂·2H₂O) in Improving Cycle Life and Performance in Rechargeable Alkaline Zinc Batteries”
6. B. Wygant et al. “Improving Alkaline Zinc-Copper Oxide Batteries through Chemical Modifications”
7. B. Wygant et al. “Transition Metal Multi-chalcogenides as Bifunctional Oxygen Electrodes for Zinc-air Batteries”
8. Erik K. Zimmerer “Spectroscopic Characterization of Rechargeable Alkaline Batteries for the Grid”



RESULTS: Zn Project Battery Publications - DOE OE Energy Storage Virtual Peer Review 2023

Publications:

1. C. Zhu, N. B. Schorr, Z. Qi, B. R. Wygant, D. E. Turney, G. G. Yadav, M. A. Worsley, E. B. Duoss, S. Banerjee, E. D. Spoecke, A. van Buuren, T. N. Lambert “Direct Ink Writing Of 3D Zn Structures as High Capacity Anodes For Rechargeable Alkaline Batteries” *Small Structures* 2022, 4, 4, 2200323.
2. *Invited Review*: M. Vind, N. B. Schorr, B. Sambandam, S. Kim, S. Lee, T. N. Lambert, J. Kim “A Critical Comparison of Mildly Acidic versus Alkaline Zinc Batteries” *Acc. Mater. Res.* 2023 4, 4, 299-306.
3. M. J. D’Ambrose, D. E. Turney, M. N. Nyce, T. N. Lambert, S. Banerjee, G. G. Yadav “Performance Advances of Industrial-Design Rechargeable Zinc Alkaline Anodes via Low-Cost Additives” *ACS Appl. Energy Mater.* 2023, 6, 11, 6091-6103.
4. M. A. Kim, E. K. Zimmerer, Z. T. Piontkowski, M. A. Rodriguez, N. B. Schorr, B. R. Wygant, J. S. Okasinski, A. C. Chuang, T. N. Lambert, J. W. Gallaway “Li-ion and Na-ion intercalation in layered MnO₂ cathodes enabled by using bismuth as a cation pillar” *J. Mater. Chem.* 2023 11, 11272-11287.
5. B. R. Wygant, B. A. Washington, C. N. Wright, G. A. Goenaga-Jiménez, T. A. Zawodzinski, T. N. Lambert “The Effects of Compositional Tuning on the Bifunctional Oxygen Electrocatalytic Behavior of Nickel Sulfoselenides” *ACS Catalysis* 2023 13, 13, 9245-9253. 10.1021/acscatal.3c01348.

Five additional manuscripts in preparation

**RESULTS: Zn Project Battery Presentations - DOE OE Energy Storage Virtual Peer Review 2023****Invited Presentations:**

1. A. L. Frischknecht, “Using Molecular Dynamics Simulations to Relate Morphology to Water and Ion Dynamics in Hydrated Polymers,” 243rd Electrochemical Society (ECS) Meeting, Boston, MA, May 29, 2023.
2. A. L. Frischknecht, “Insights into Hydrated Ion-Conducting Polymers from Molecular Dynamics Simulations,” Complex Fluids Design Consortium Annual Meeting, University of California, Santa Barbara, January 27, 2023.
3. A. L. Frischknecht, “Insights into Hydrated Ion-Conducting Polymers from MD Simulations,” Departmental Seminar, Chemical Engineering Department, University of New Mexico, Albuquerque, NM, October 26, 2022.
4. A. L. Frischknecht, “Insights into Hydrated Ion-Conducting Polymers from MD Simulations,” Departmental Seminar, Chemical and Biological Engineering Department, Princeton University, Princeton, NJ, October 5, 2022.
5. T. N. Lambert, B. R. Wygant, C. Wright, J. Gallaway, A. Stavola, E. Zimmerer, V. DeAngelis, J. Mueller, O. Dutta, I. Vasiliev, K. Acharya, N. Paudel, B. A. Magar, G. G. Yadav, G. Cowles, S. Banerjee “Energy Dense Rechargeable Cu-based Cathodes for Alkaline Zn/Cu Batteries” ACS Fall 2022, San Francisco, CA, August 13-17, 2023.
6. T. N. Lambert, B. R. Wygant, C. Wright, J. Gallaway, A. Stavola, E. Zimmerer, V. DeAngelis, J. Mueller, O. Dutta, I. Vasiliev, K. Acharya, N. Paudel, B. A. Magar “Progress Towards the Development and Understanding of Energy Dense Rechargeable Batteries Utilizing Zn and Cu” 243rd ECS Meeting, Boston, MA, May 28-June 2, 2023.
7. S. Banerjee “Development of Commercial-Scale High Energy Density Aqueous Zinc Manganese Dioxide Alkaline Batteries for Long Duration Storage” 243rd ECS Meeting, Boston, MA, May 28-June 2, 2023.
8. S. Banerjee “Development of Rechargeable Zinc Manganese Dioxide Batteries From Concept through Product to Market”



RESULTS: Zn Project Battery Presentations - DOE OE Energy Storage Virtual Peer Review 2023

Contributed Presentations:

1. T. N. Lambert, B. R. Wygant, C. Wright, J. Gallaway, A. Stavola, E. Zimmerer, V. DeAngelis, J. Mueller, O. Dutta, I. Vasiliev, K. Acharya, N. Paudel, B. A. Magar, G. G. Yadav, G. Cowles, S. Banerjee “The Development of Energy Dense Rechargeable Zn/CuO Batteries” 3rd International Zinc-air and other Zinc batteries workshop (IZABW), Ulm, Germany, September 18-19, 2023.
2. T. N. Lambert, B. R. Wygant, C. Wright, J. Gallaway, A. Stavola, E. Zimmerer, V. DeAngelis, J. Mueller, O. Dutta, I. Vasiliev, K. Acharya, N. Paudel, B. A. Magar “Progress Towards the Development and Understanding of Energy Dense Rechargeable Batteries Utilizing Zn and Cu” TechConnect World Innovation Conference and Exposition” Washington, DC, June 19-21, 2023.
3. B.R. Wygant, C. N. Wright, B. A. Washington, G. A. Goenaga-Jiménez, T. A. Zawodzinski, T. N. Lambert “Compositional Tuning of Nickel Sulfoselenides for Use as Bifunctional Oxygen Electrocatalysts in Aqueous Electrochemical Energy Storage” 243rd Electrochemical Society (ECS) Meeting, Boston, MA, May 28 - June 2, 2023.
4. P. Yang, D. E. Turney, T. N. Lambert, S. O’Brien and S. Banerjee “Studying the Addition of Metallic Zinc (Zn) to Rechargeable Alkaline Calcium Zincate ($\text{CaZn}_2(\text{OH})_6 \cdot 2\text{H}_2\text{O}$) Anodes” AIChE 4th Battery and Energy Storage Conference, The City College of New York, New York City, United States, October 26-28, 2022.
5. J. Cho P. Yang, D. E. Turney, G. G. Yadav, M. Nyce, T. N. Lambert and S. Banerjee “Understanding of ion diffusion for non-spillable Zn|MnO₂ rechargeable batteries allowing for 2nd electron MnO₂ cycling in hydrogel electrolytes” AIChE 4th Battery and Energy Storage Conference, The City College of New York, New York City, United States, October 26-28, 2022.
6. D. Dutta, D. E. Turney, R. Messinger, T. N. Lambert and S. Banerjee “Koutecky-Levich Study of the Hydrogen Evolution Reaction on a Zinc Rotating Disk Electrode in Traditional Alkaline and Acetate-Based Water-in-Salt (WiSE) Electrolytes” AIChE 4th Battery and Energy Storage Conference, The City College of New York, New York City, United States, October 26-28, 2022.
7. J.W. Gallaway, M.A. Kim, E.K. Zimmerer, T.N. Lambert, and N.B. Schorr “Li-Ion and Na-Ion Intercalation in Layered MnO₂ Cathodes Enabled by Using Bismuth as a Cation Pillar” Symposium A03: Large Scale Energy Storage 14, The Electrochemical Society 243rd Meeting, Boston MA, May 2023.

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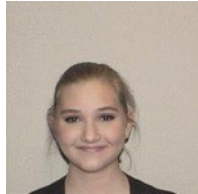
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&

OUR MANY COLLABORATORS!





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