

Recent Developments in Electrolytes and Membranes for Durable Redox Flow Batteries

Sandip Maurya

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Key Personnel

Benjamin Davis
Sergio Diaz Abad
Kate Jesse

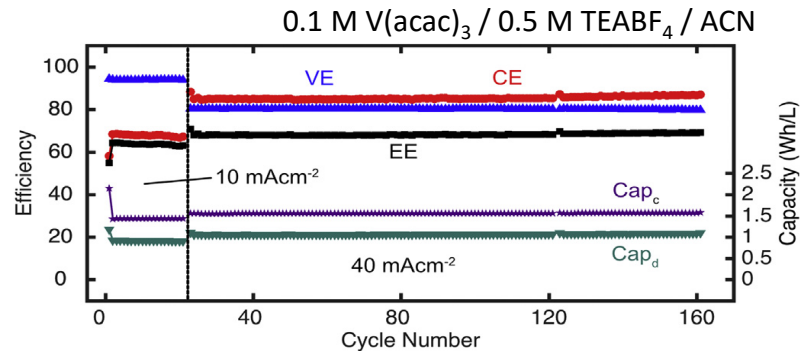
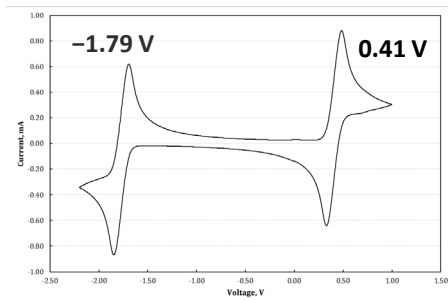
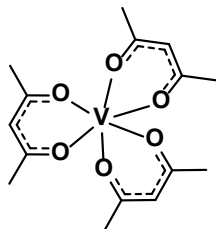
Sub-contract with SNL

Travis Anderson (Technical POC)
Erik Spoerke (Program POC)

Outline

- Redox active materials development for non-aqueous redox flow batteries
 - Benzophenones derivatives
 - Degradation mechanism
 - Effect of bulky groups on flow cell performance
- Membrane development
 - Polybenzimidazole membranes as alternative to Nafion
 - Effects of additives on flow cell performance
- Conclusions

Motivation - $V(acac)_3$ as a carrier in non-aqueous RFBs



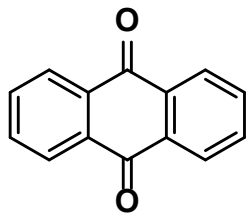
Low solubility and/or limited redox stability

$$E_{\text{vol}} = n V_{\text{cell}} F C_{\text{active}}$$

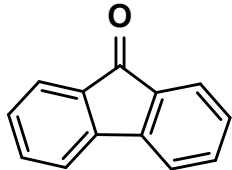
- The non-aqueous medium **does not strictly limit power**; non-aqueous flow cells can tolerate a current density of 100 mA cm^{-2} or higher.
- **Stringent control of moisture and impurities** is necessary to realize the full potential of redox chemistries.
- **However, low solubility and limited redox stability still pose challenges to viability.**

Organic carriers in RFBs

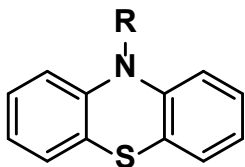
Anolyte/Negolyte



- [1] Wu, M., et al., *J. Mater. Chem. A* **2021**, 47.
[2] Lantz, A. W., et al., *P. G. Appl. Energy Mater.* **2019**, 2, 7893–7902.
[3] Wu, M., et al., *Batter. Supercaps* **2022**, 1–7.

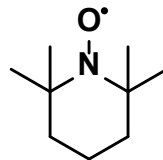


- Feng, Ruozhu, et al., *Science*. **2021**. 372, 836-840.

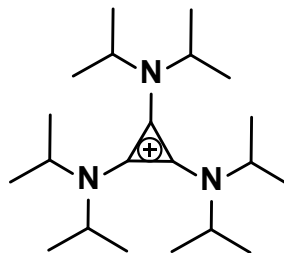


- Attanayake, N. H., et al., *Chem. Mater.* **2019**, 31 (12), 4353–4363.

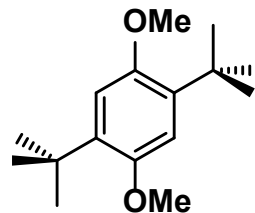
Catholyte/Posolyte



- Xing, X.; Huo, Y.; Wang, X.; Zhao, Y. *Int. J. Hydrogen Energy* **2017**, 42, 17488–17494.

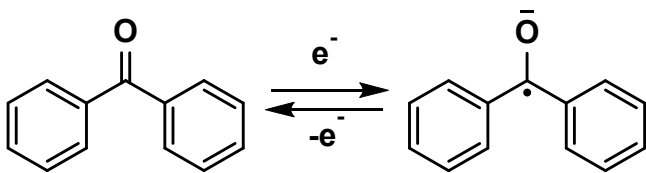


- [1] Yan, Y.; Vaid T.P.; Sanford, M.S. *J. Am. Chem. Soc.* **2020**, 142, 17564–17571.
[2] Yan, Y., et al., *J. Am. Chem. Soc.* **2019**, 141, 15301-15306.
[3] Yan, Y., et al., *J. Am. Chem. Soc.* **2021**



- Wang, X., et al., *Int. J. Electrochem. Sci.* **2018**, 13 (7), 6676–6683.

Benzophenone a promising candidate for negolytes



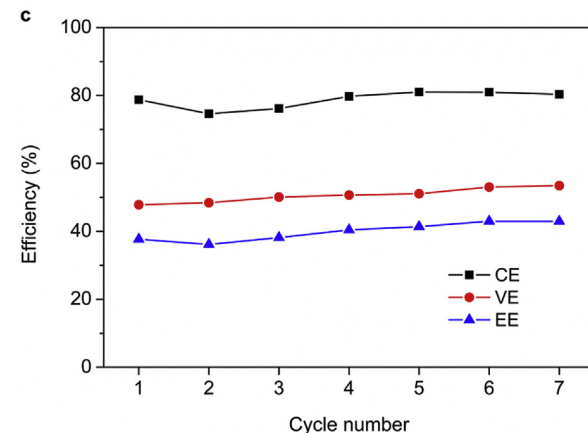
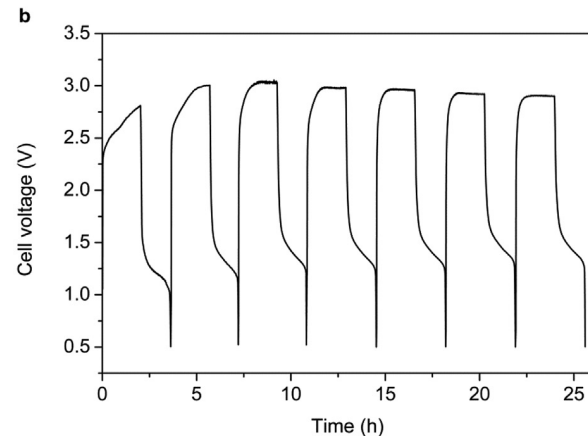
Highly soluble in MeCN (~ 4M in MeCN)

Reversible redox couple at -2.16 V vs. Ag/Ag⁺ in MeCN

Conjugated pi system allows for delocalization of spin and charge density in the radical anion

Highly modifiable on the aromatic rings

Downside: Not stable under extensive cycling

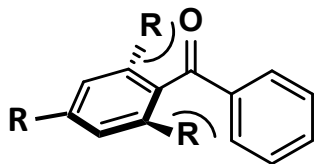
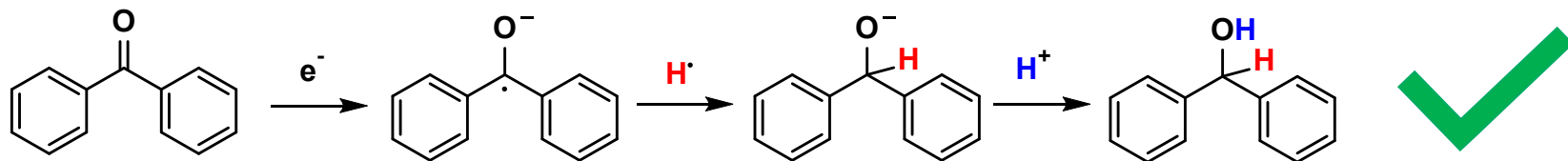
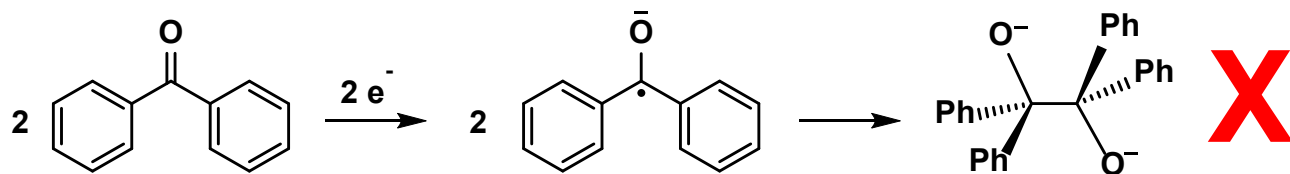


[1] Wang, X., et al., *Int. J. Electrochem. Sci.* **2018**, 13 (7), 6676–6683.

[2] Xing, X.; Huo, Y.; Wang, X.; Zhao, Y. *Int. J. Hydrogen Energy* **2017**, 42, 17488–17494

[3] Ouyang, J.; Na, B.; Xiong, G.; Xu, L.; Jin, T. *J. Chem. Eng. Data* **2018**, 63 (5), 1833–1840.

Degradation product and mechanism



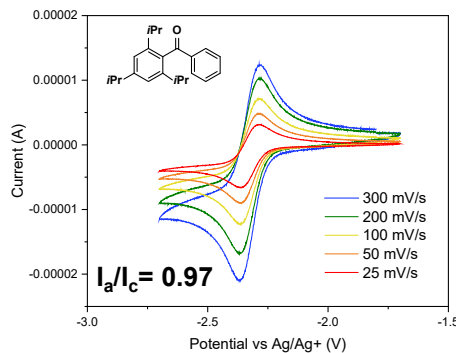
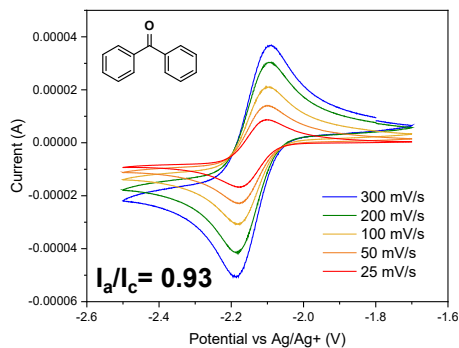
R = ^tPr, ^tBu

Benefits of asymmetry

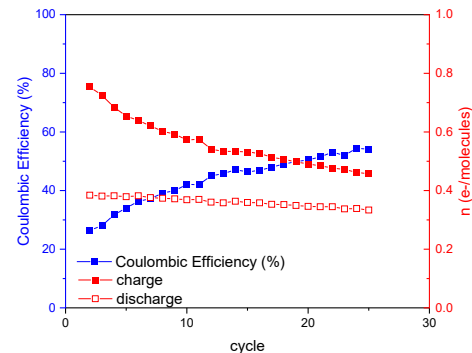
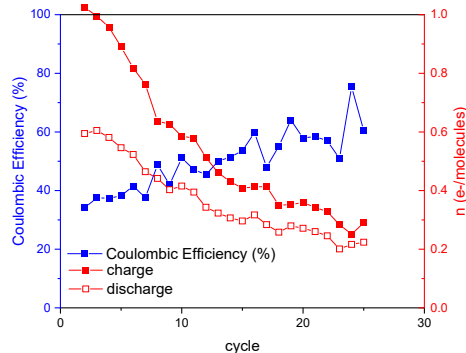
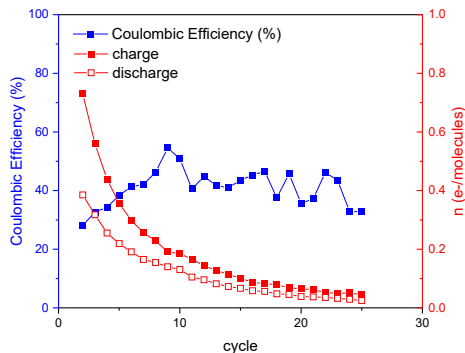
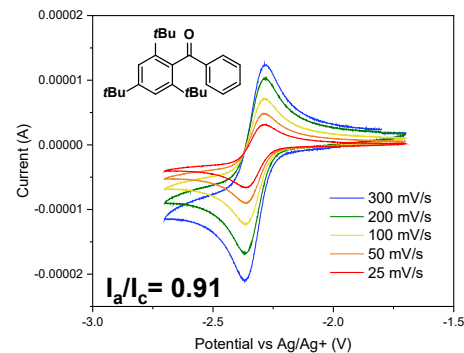
- Increased solubility over symmetric compounds
- Delocalization of charge and spin density onto phenyl ring
- Straightforward synthetic route

Reversibility of benzophenone derivatives

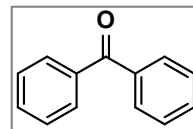
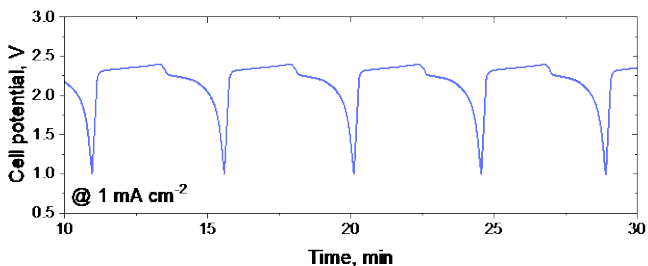
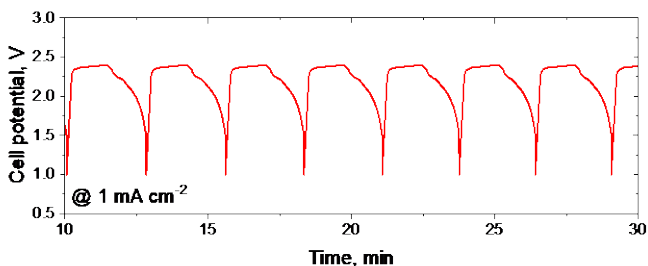
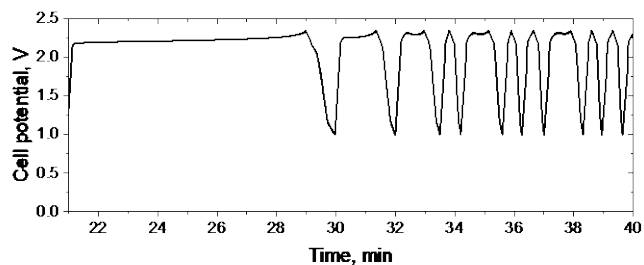
- CV and Bulk electrolysis



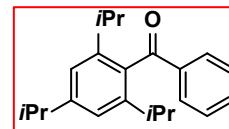
1 mM analyte, 0.25 M, [TEA][BF₄], MeCN, 1 mA/cm²



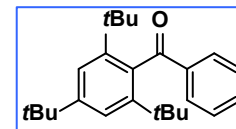
Benzophenone derivatives in a flow cell (vs Ferrocene)



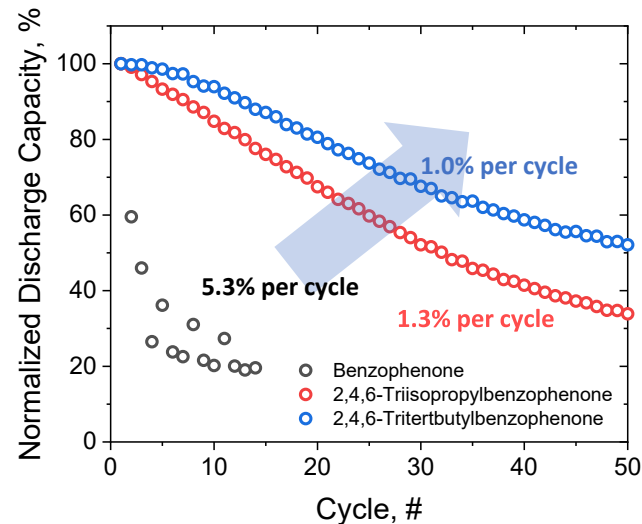
10 mM



1 mM



1 mM



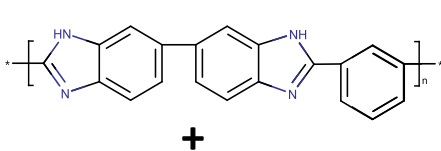
Future directions will look into increasing solubility and further sterically hindering protonation of the carbonyl.

Membrane development for VRFBs

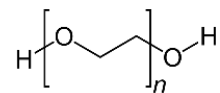
Polybenzimidazole membranes as alternative to Nafion

Effects of various additives on flow cell performance

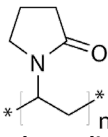
Membrane fabrication, additives and VRFB conditions



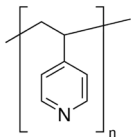
Common Membrane additives



Polyethylene oxide



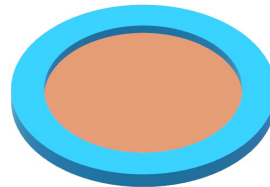
Polyvinylpyrrolidone



Polyvinylpyridine

Polymer casting solution

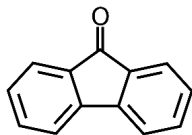
Solvent casting



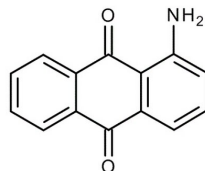
Oven drying, 60 °C

25-28 μm membrane

Selected additives based on commonly used carriers in Aqueous organic flow batteries



Fluorenone

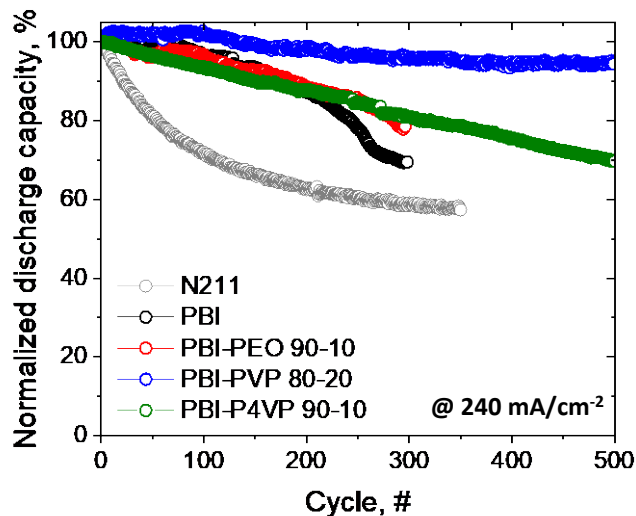
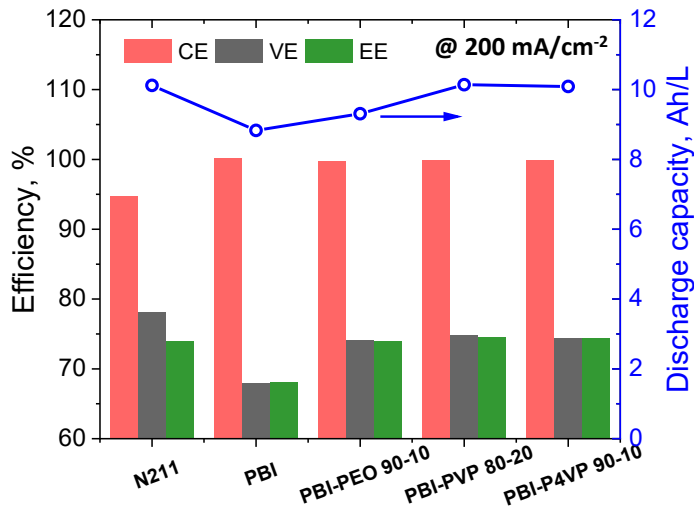


1-aminoanthraquinone

Flow Cell Test conditions:

Electrolyte: 1 M VOSO₄ + 2.5 M H₂SO₄
 (25 cm², No flow field, 60 mL electrolyte each side, 40 mL/min, activated graphite felt)
 Current density range: 40 – 200 mA cm⁻²
 Cut-off voltage: 0.8 – 1.8 V
 EIS: 100 MHz – 0.1 Hz, 100mV amplitude @50% SOC

Superiority of PBI composite membranes in VRFBs

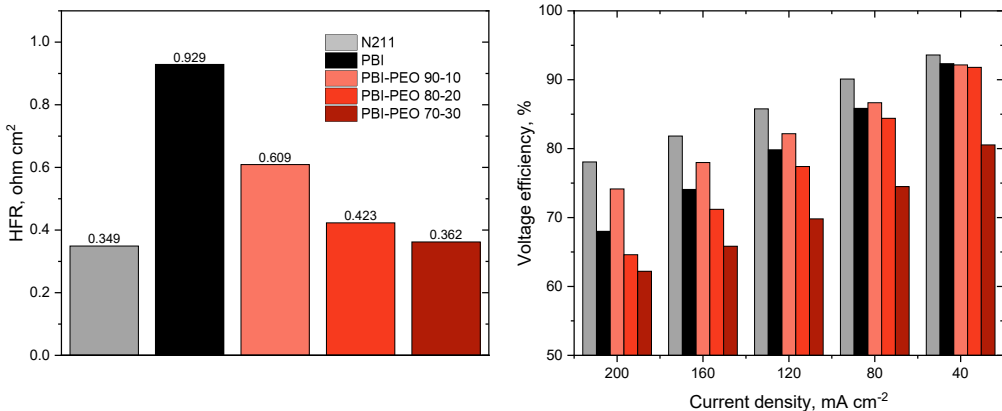


	Resistance Ohm-cm ²	Capacity decay % per cycle
N211	0.35	0.13
PBI	0.929	0.10
PBI-PEO 90-10	0.609	0.07
PBI-PVP 80-20	0.653	0.011
PBI-P4VP 90-10	0.622	0.06

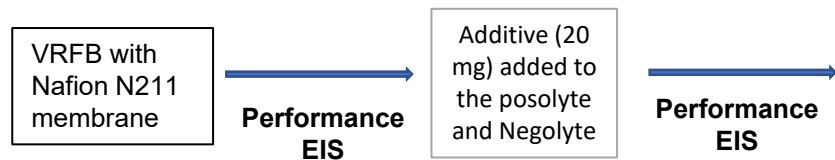
- PBI composite membrane (PBI-PVP 80-20) exhibits slowest capacity decay during 500 cycles.
- No significant water imbalance is observed in PBI membranes.

Simulating the effect of membrane additives

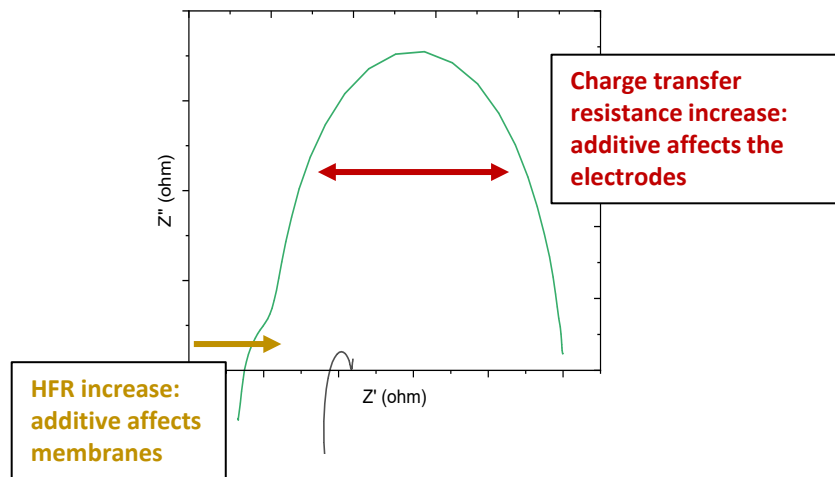
❖ How additives affect the voltage efficiency?



The VRFB cell with PBI-PEO 80-20 has lower voltage efficiency than 90-10 even when HFR is 30% less.

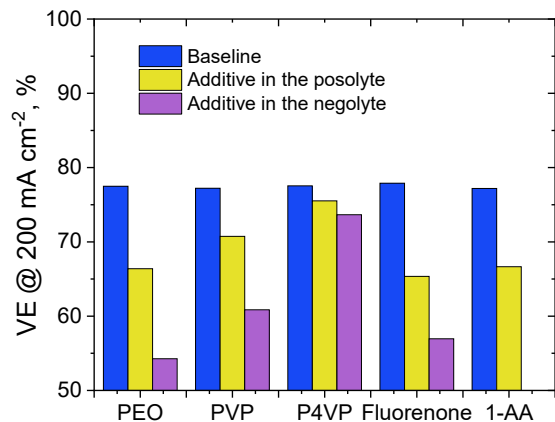
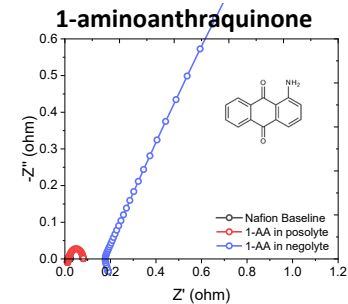
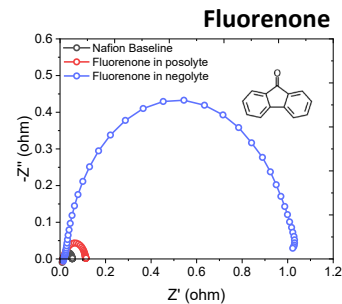
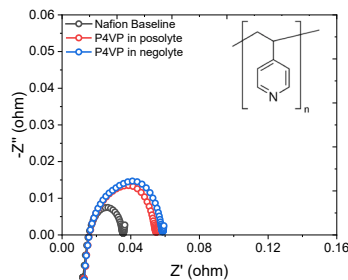
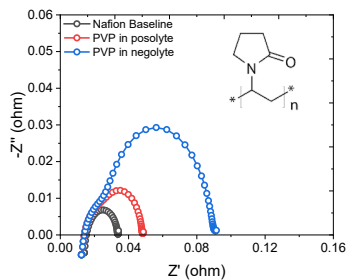
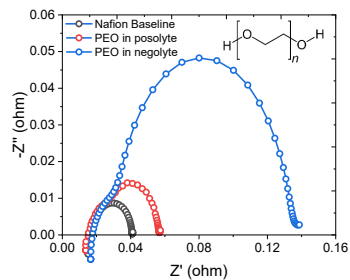


Nafion was used to confirm that all contributions are from additives



Diaz-Abad et al., In preparation (2023)

Effect of additives on electrode kinetics and VE



Significance

- Several redox molecules in aqueous organic flow batteries can influence electrode kinetics upon adsorption onto the electrode surface (examples are fluorenone and 1-aminoanthraquinone).

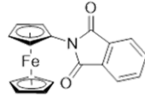
Limitation

- While this study was conducted in an acidic environment, we did not specifically investigate the effects of additives in an alkaline/Neutral medium. Nonetheless, additives may still impact kinetics even in alkaline or neutral media.

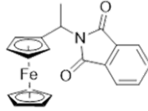
Sandia Bipolar Redox-Active Molecules (BRMs)—Flow Battery



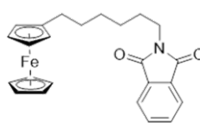
BRM1



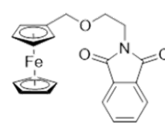
BRM2



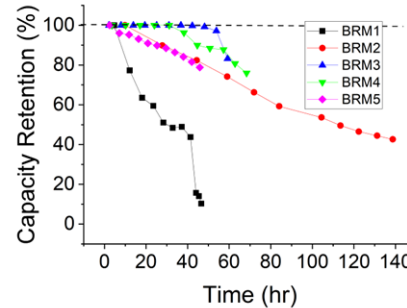
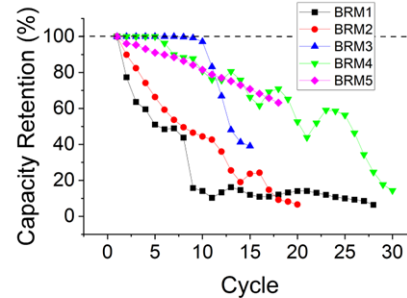
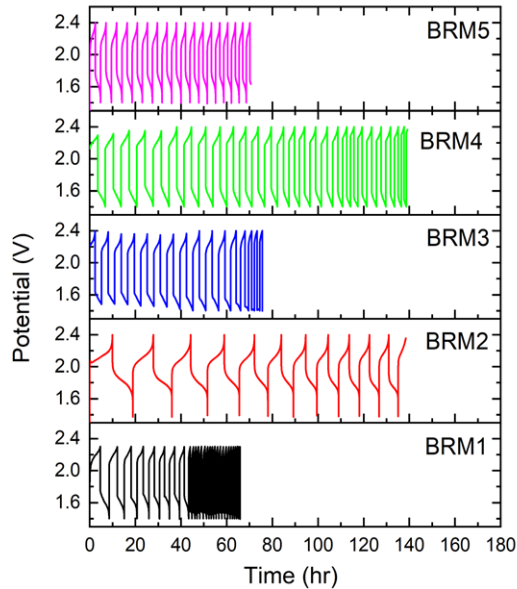
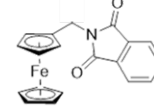
BRM3



BRM4



BRM5



- A series of BRMs were synthesized with varying spacer groups.
- Flowing cell tests were conducted to assess BRM performance.
- BRM2 with α -methyl spacer showed the highest initial capacity and BRM3 with hexyl spacer had the best longevity.

Conclusions

- The degradation product and mechanism for Benzophenone were identified, and bulky groups were introduced to increase the electrochemical stability of Benzophenone derivatives.
- PBI membranes are a promising alternative to Nafion membranes, and their HFR/conductivity can be easily tailored.
- The interaction of membrane additives / redox-active organic molecules with electrodes can impact electrode kinetics and add additional resistance to charge transport processes.

Publication List

- Sandip Maurya, Sergio Diaz Abad, Eun Joo Park, Kannan Ramaiyan, Yu Seung Kim, Benjamin L Davis, Rangachary Mukundan, Phosphoric acid pre-treatment to tailor polybenzimidazole membranes for vanadium redox flow batteries, ***Journal of Membrane Science* 668 (2023) 121233.**
- Kate A. Jesse, Sergio Diaz Abad, Chad Studvick, Gabriel A. Andrade, Sandip Maurya, Brian L. Scott, Rangachary Mukundan, Ivan A. Popov, and Benjamin L. Davis, Impact of Pendant Ammonium Groups on Solubility and Cycling Charge Carrier Performance in Nonaqueous Redox Flow Batteries, ***Inorganic Chemistry, Accepted (2023).***
- Stracensky, Thomas, Rangachary Mukundan, Sandip Maurya, Sanjeev Mukerjee, Relating solvent parameters to electrochemical properties to predict the electrochemical performance of Vanadium acetylacetonate for non-aqueous redox flow batteries, **In communication (2023), *Journal of Electrochemical Society.***
- Sergio Diaz-Abad, Benjamin L Davis, Rangachary Mukundan, and Sandip Maurya, Effects of various additives on the electrode performance in all vanadium redox flow batteries, **To be submitted (2023).**

Acknowledgements

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- Dr. Travis Anderson: Technical point of contact, Dr. Erik Spoerke and Dr. Ray Byrne: Subcontract
- Dr. Benjamin Davis : Redox active Materials synthesis lead at LANL
- Dr Kate Ashley Jesse and Dr. Adolfo Romo Barros : LANL post docs
- Sergio Diaz Abad, Student Guest Researcher at LANL.
- Cy Fujimoto for membrane related discussions