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The effects of state of charge and heating rate on the thermal runaway propagation/mitigation boundary

Andrew J. Kurzawski^a, Lucas Gray^b, Loraine Torres-Castro^b, John C. Hewson^a

^aFire Science and Technology, ^bPower Sources R&D Sandia National Laboratories, Albuquerque, NM

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Introduction

- Stationary energy storage systems (ESS) are increasingly deployed to maintain a robust and resilient grid.
- As system size increases, financial and safety issues become important topics.
- Models enable knowledge to be applied to different scenarios and larger scales.
- A large body of work exists (both experiments and simulations) on propagating thermal runaway at the module scale.
- Preventing or containing thermal runaway is critical for safety.
- Module-to-module propagation is a potential entry point for mitigation strategies, but little data is available at this scale.
- Knowledge of module-to-module heat transfer and operating state is needed to understand propagation behavior.
- In this work, we study the effects of heating rate and state of charge (SOC) on propagation behavior in a module with experiments and simulations.¹

Potential module-to-module heating scenarios



Brass

Block –

TCs

- Modules soak in hot gases from the failing module
- Modules near the failing module are exposed to flaming either directly or through the casing

Experimental conditions

- Pack of three 4 Ah LCO pouch cells
- Heater: brass block with two 1000 W cartridge heaters
- Type K thermocouples (TCs) Heater on centerline
- Two heating rates
 - 10°C/min



Computational model

- LIMITR: Lithium-ion Modeling with I-D Thermal Runaway²
- Solution methodology:
 - Quasi I-D finite volume model thermally lumped in the y and z dimensions (plane of electrodes)
 - Discretized in the x direction (cell thickness)
 - Spitfire³ for time integration
- **Y** Dimension **Cell Thickness**

Z Dimension

Thermal runaway model: SEI decomposition, anode-electrolyte, cathode-electrolyte, intra-particle diffusion Damköhler limiter¹

Simulation predictions



- 50°C/min •
- State of charge (SOC)
 - 25%, 50%, 75%, 100%
 - At each heating rate, search for Set SOC where mitigation occurs Screw (within 5% SOC)

Experimental results



- Thermocouple colors correspond to locations on experimental diagram
- Peak temperature (heat release) decreases with SOC
- Mitigation occurs at 20% SOC for 10°C/min and 35% SOC for 50°C/min
- Replicates showed propagation and mitigation at 40% SOC, 50°C/min

- Simulation tends to propagate faster than experiments for most SOCs and heating rates
- The 50°C/min, 40% SOC experiments showed weak propagation and mitigation, while simulations predicted mitigation
- Several uncertain parameters impact this boundary

Effect of heating rate on mitigation



- Critical amount of energy must be added to drive cell into TR
- Above figure shows average cell temperature increase before thermal runaway
- Slower heating rate allows for greater preheating of cells before propagation
- More Preheating = Faster Propagation
- In a larger module, preheating of cells deeper into the stack will determine the propagation behavior



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