



# Zinc Battery Research at PNNL

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PNNL is operated by Battelle for the U.S. Department of Energy



# Project Team

## □ PNNL Contributors

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## □ External collaborators

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- Prof. Rohan Akolkar (Case Western Reserve University)
- Dr. Kang Xu (Army Research Laboratory)
- Prof. Nian Liu (Georgia Institute of Technology)
- Dr. Cy Fujimoto (Sandia National Laboratory)
- Prof. Sanjoy Banerjee (the City College of New York)

# Project Objectives

- ❑ Aqueous Zn batteries using earth abundant materials ( $\text{H}_2\text{O}$ , Zn,  $\text{MnO}_2$  etc) have high degree of safety, low cost, and high specific energy. If rechargeable, they can provide a highly attractive solution to meet the cost and performance targets for electrochemical energy storage systems in electrical grid applications.
- ❑ PNNL's overall goal is to understand the fundamental mechanism of rechargeable aqueous Zn batteries at mild acid or neutral conditions, to develop innovative low-cost chemistries to improve the cycle life and to drive it to commercialization.
- ❑ FY2022 objectives/milestones
  - (1) Demonstrate >80% retention over 100 cycles for the PNNL's intercalation-based organic cathode while maintaining > 100 mAh/g specific capacity at  $\sim 1\text{mAh/cm}^2$  electrode loading. (Achieved)
  - (2) Demonstrate stable cycling of  $10\text{mAh/cm}^2$  Zn anodes over 100 cycles at greater than or equal to  $1\text{mA/cm}^2$  current density and 50% DOD. (Achieved)
  - (3) Achieve >80% capacity retention over 50 cycles for the  $\text{MnO}_2$  cathodes of  $\sim 2\text{mAh/cm}^2$  loading (33% increase in loading vs. previous year (Achieved)
  - (4) Publish 2 journal articles on Zn- $\text{MnO}_2$  technology. (Achieved)

# Project Achievements

## ❑ Research highlights

- (1) An DTT cathode has demonstrated a specific capacity of ~110 mAh/g and > 90% retention over 200 cycles at a loading of >1 mAh/cm<sup>2</sup>.
- (2) A Zn alloy anode can cycle 300 hr (~150 cycles) at ~7.5 mAh/cm<sup>2</sup> loading and ~10 mA/cm<sup>2</sup> current density without shorting. It can last > 30 cycles (>300 hr) in a symmetric cell with 10hr discharge and 100 cycles (>1000 hr) with 5hr discharge, promising towards long duration application.
- (3) Mn-Cu Cells can cycle at a high voltage of 0.9V vs Cu<sup>+2</sup>/Cu with areal capacities greater than 2.5 mAh/cm<sup>2</sup>. The Cu anode shows enhanced tolerance to dendrite formation as evidenced by 100 cycles under 10 hr charge/discharge regime and 1000 cycles under a 0.5hr charge/discharge regime.

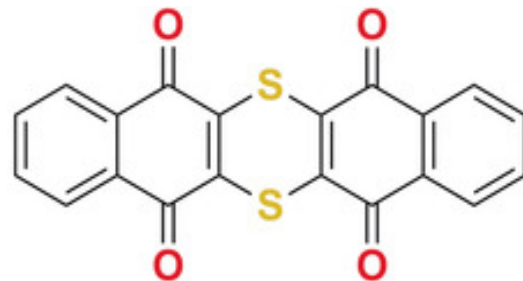
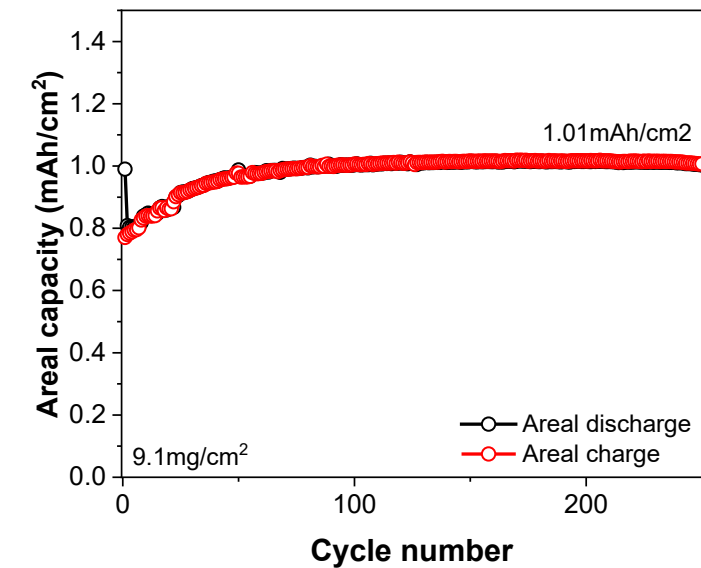
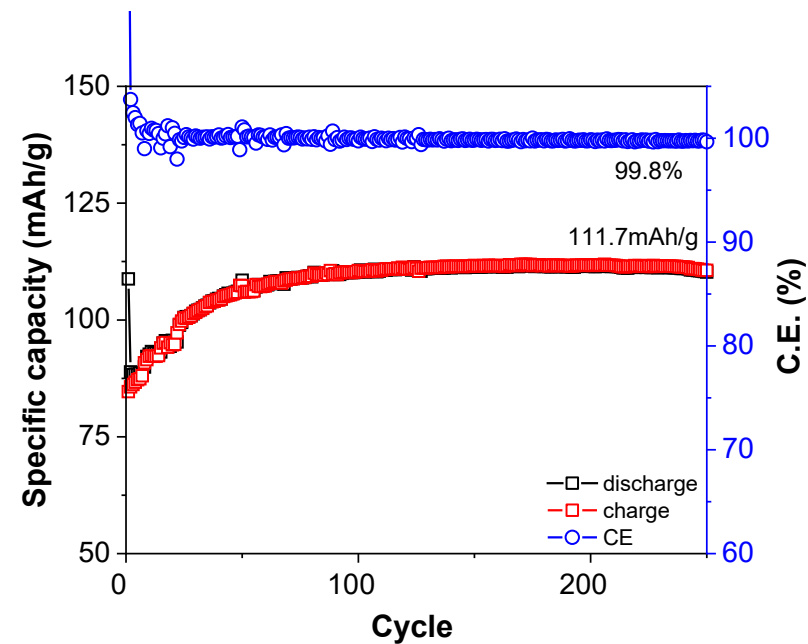
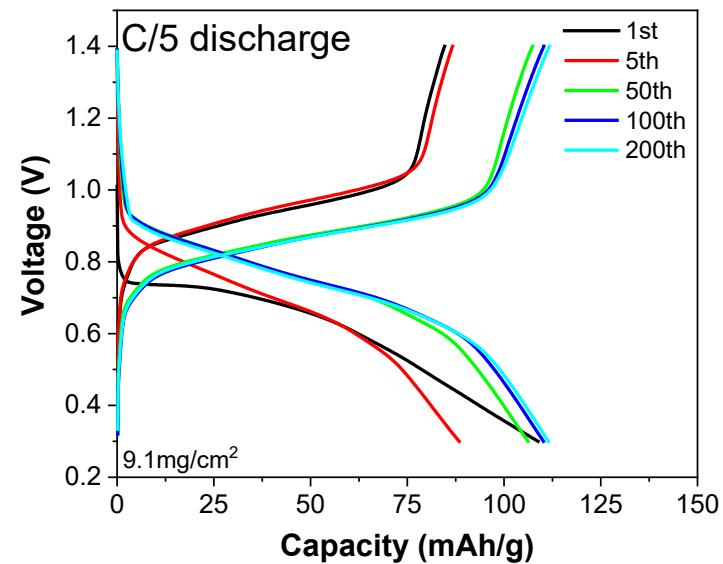
## ❑ Publications: 2 papers published, and 1 provisional patent filed.

- (1) M. Fayette, et al., *ACS Energy Letters* 2022, 7, 1888-1895
- (2) X Chen, et al., *Nano Energy* 2022, 98,107269.

## ❑ Society impact and STEM outreach

- (1) One presentation at NAATBatt Zinc Workshop IV on “Zinc alloy anodes and a new cathode design for advanced aqueous Zinc batteries”

# Results: Organic Cathode



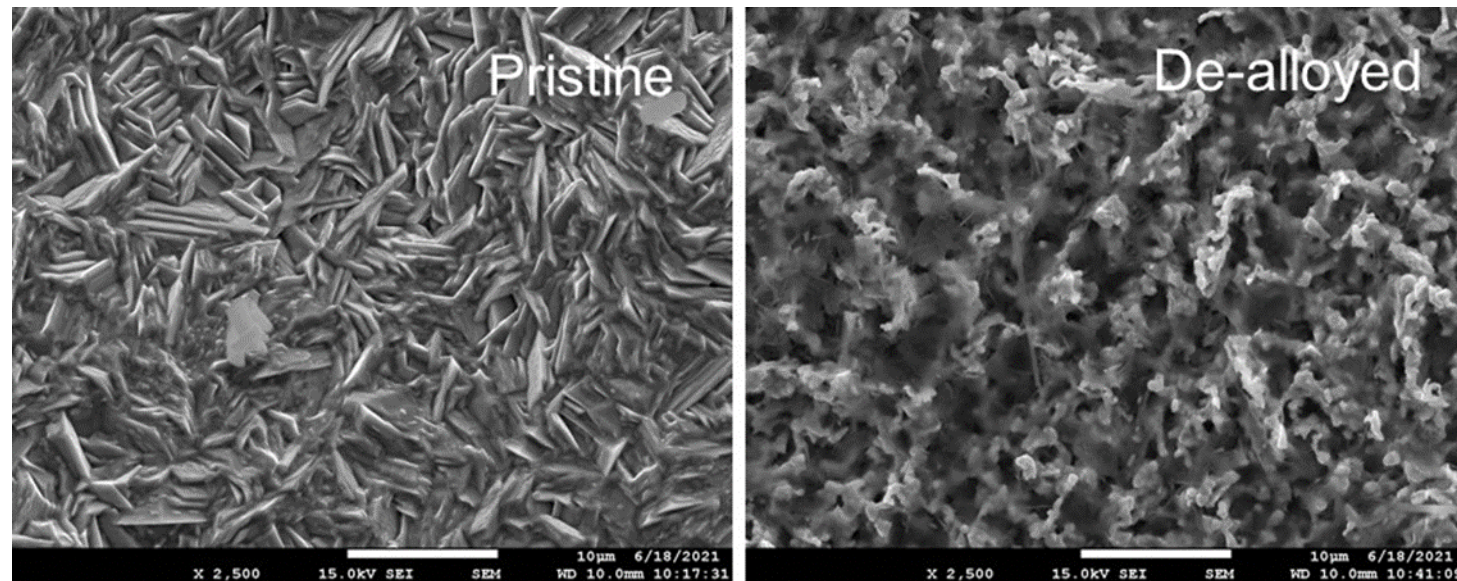
Sulfur heterocyclic quinone (DTT)

- An DTT cathode has demonstrated a specific capacity of ~110 mAh/g and > 90% retention over 200 cycles at a loading of >1 mAh/cm<sup>2</sup>.

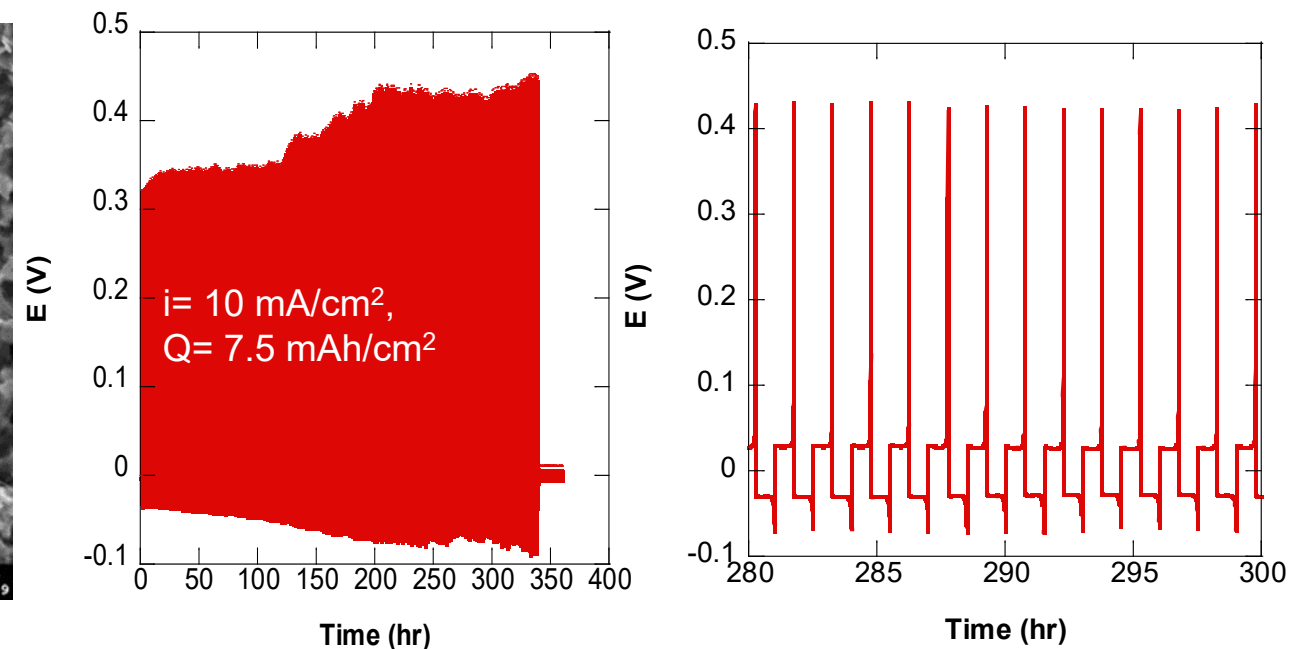
# Zinc Anode

## Zn alloy anodes

### Anode morphology

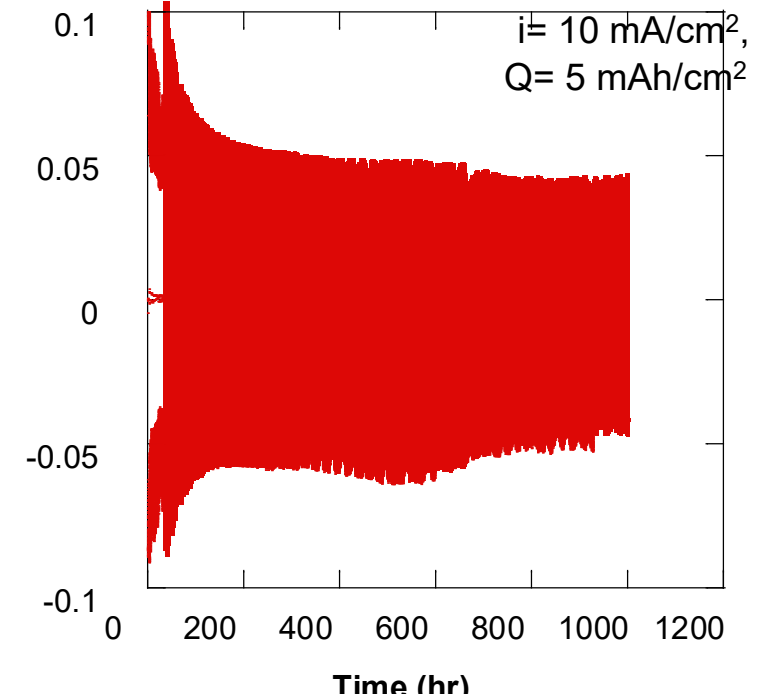
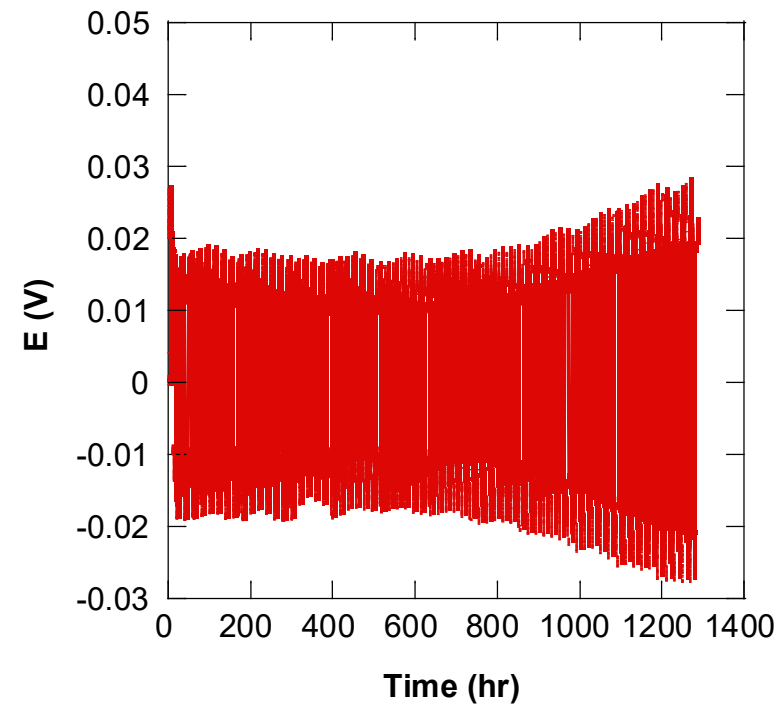
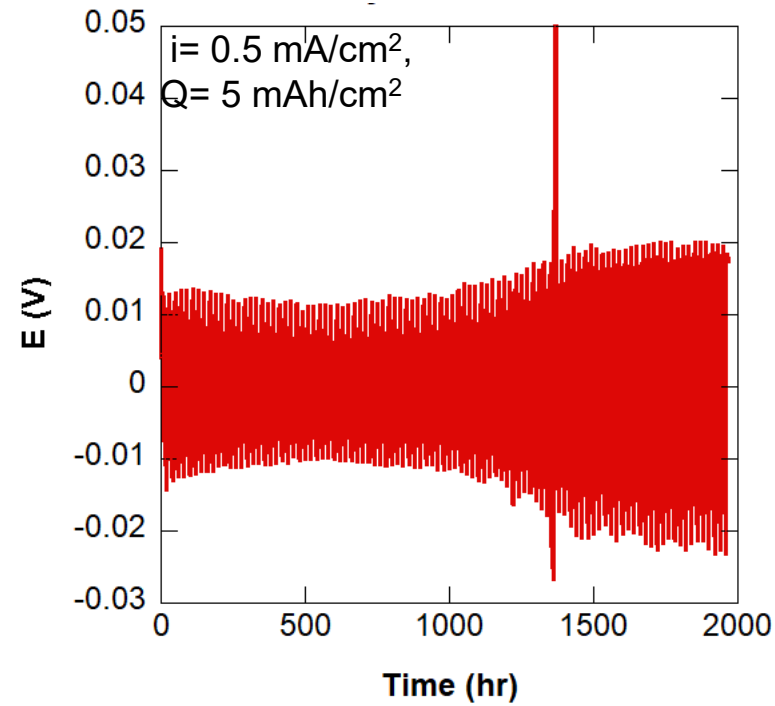


### Performance in symmetric cells



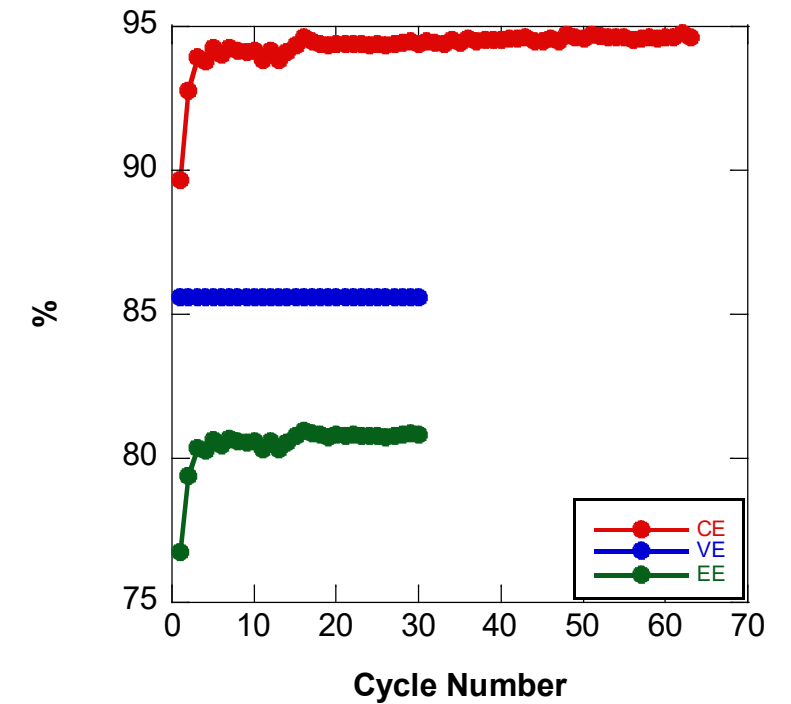
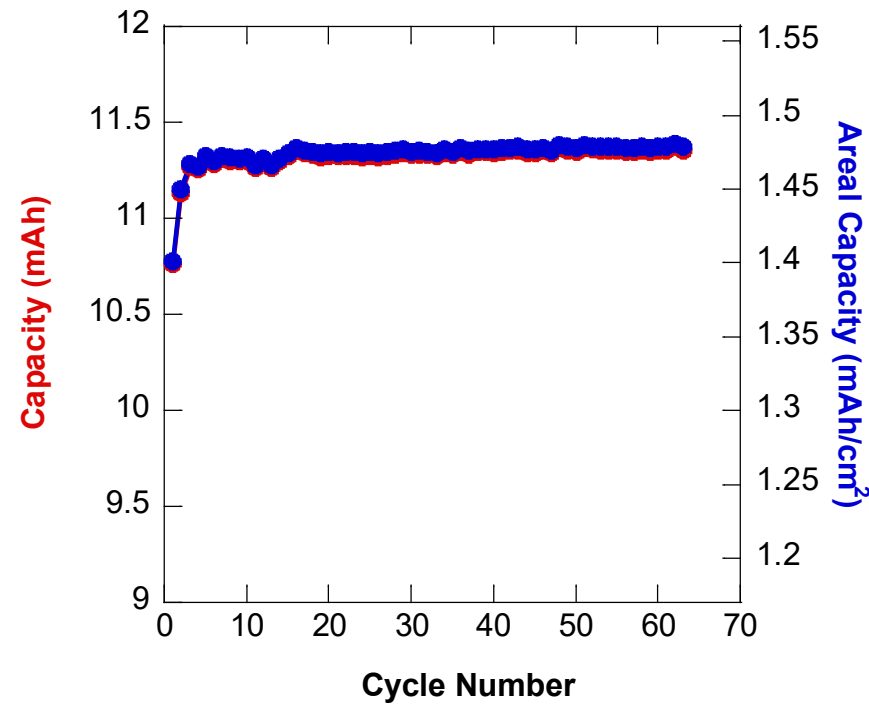
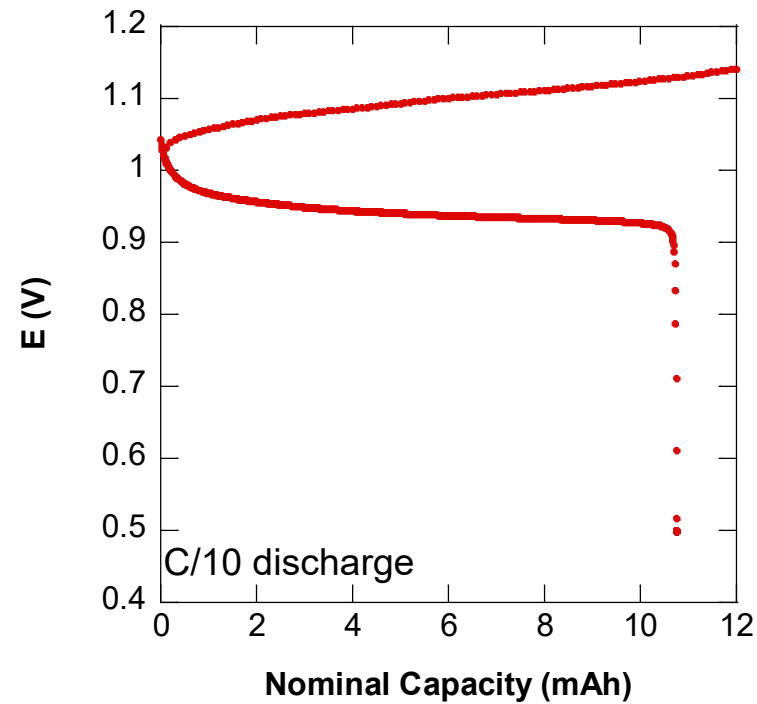
- The Zn alloy anode significantly improves the tolerance to dendrites by forming porosity after dissolution of Zn.
- It can cycle over 100 cycles at a capacity of  $\sim 7.5 \text{ mAh/cm}^2$  and a current density of  $\sim 10 \text{ mA/cm}^2$  (60% DOD), much better than the Zn foil tested at similar conditions ( $\sim 100 \text{ hr}$ ).
- The alloy anode is also promising towards long duration applications. It can last  $> 30$  cycles ( $> 300 \text{ hr}$ ) with 10hr discharge and 100 cycles ( $> 1000 \text{ hr}$ ) with 5hr discharge.

# Cu Anode



- The Cu anode is promising both for quick charge and long duration applications.
- It can last  $> 200$  cycles ( $>2000$  hr) with 10hr discharge and 1000 cycles (1000 hr) with 0.5 hr discharge.

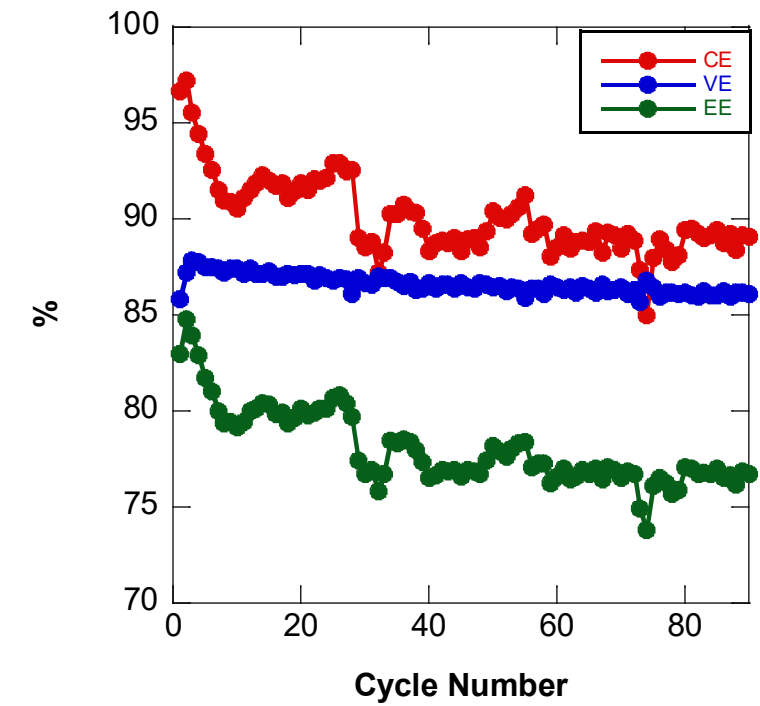
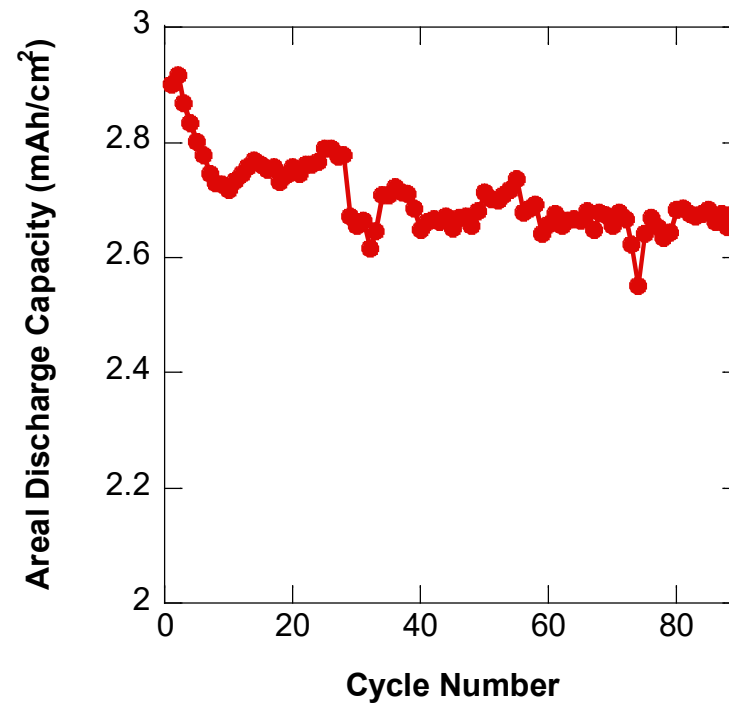
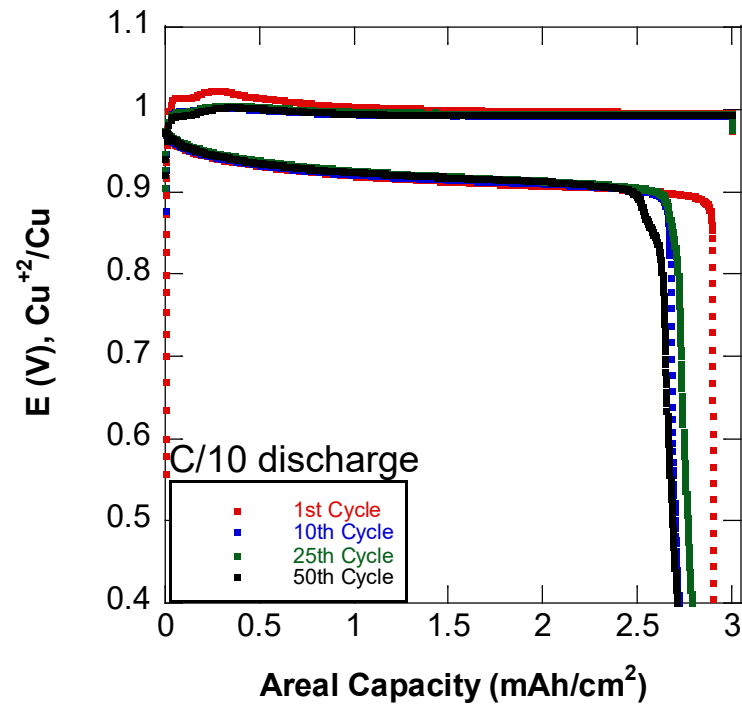
# Mn-Cu Proof of Concept



- By pairing Cu with Mn, a proof-of-concept cell has been demonstrated with a high discharge voltage of 0.9V vs  $\text{Cu}^{+2}/\text{Cu}$ .
- It can cycle at areal capacities over  $1.4 \text{ mAh}/\text{cm}^2$  for over 60 cycles with an average CE of 94% (~60 hr).

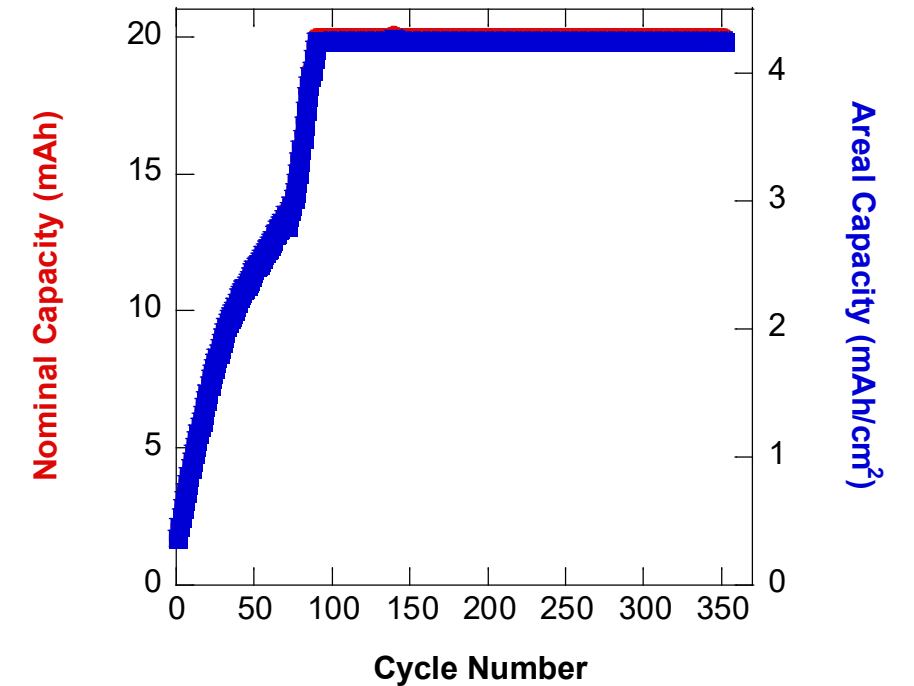
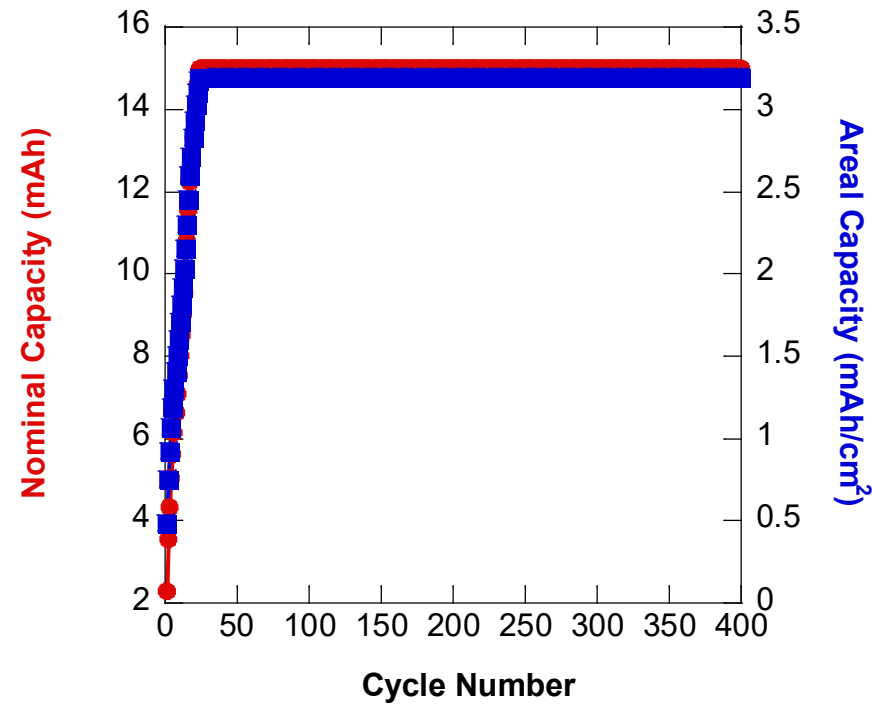
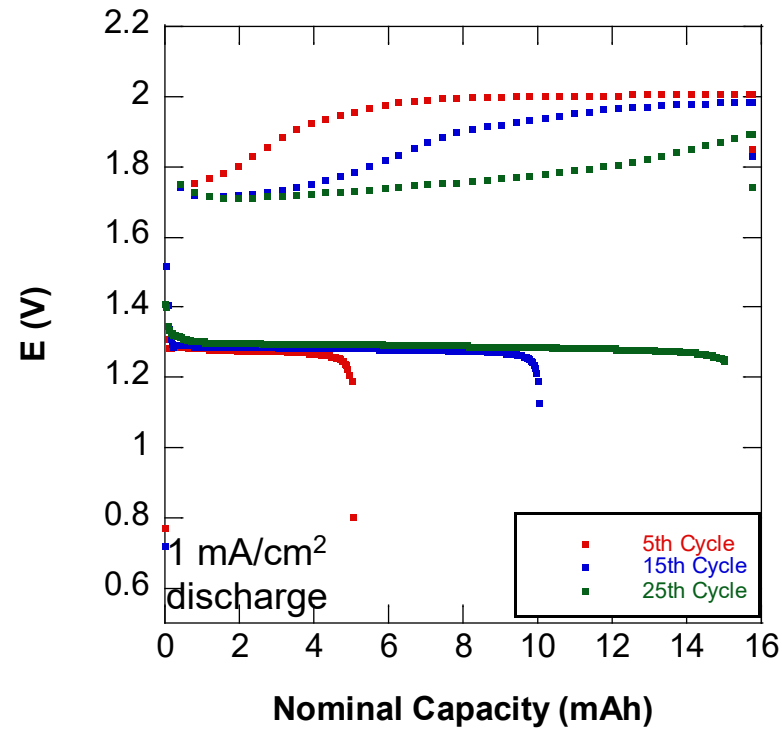


# Mn-Cu Scale-up



- The Mn-Cu cell significantly improves the performance of the cathode reaction compared to traditional EMD chemistry.
- It can cycle at areal capacities over 2 mAh/cm<sup>2</sup> for over 50 cycles with an average CE of 90% (~100 hr).

# PbO<sub>2</sub>/Cu



- The PbO<sub>2</sub>/Cu cell significantly improves the anode durability of the Lead Acid battery compared to the Lead Anode.
- It can cycle at areal capacities over 3 mAh/cm<sup>2</sup> for over 300 cycles with an average voltage of 1.3V.

# Summary

- ❑ An DTT cathode has demonstrated a specific capacity of  $\sim 110$  mAh/g and  $> 90\%$  retention over 200 cycles at a loading of  $> 1$  mAh/cm<sup>2</sup>.
- ❑ A Zn alloy anode can cycle 300 hr ( $\sim 150$  cycles) at  $\sim 7.5$  mAh/cm<sup>2</sup> loading and  $\sim 10$  mA/cm<sup>2</sup> current density without shorting. It can last  $> 30$  cycles ( $> 300$  hr) in a symmetric cell with 10hr discharge and 100 cycles ( $> 1000$  hr) with 5hr discharge, promising towards long duration application.
- ❑ Mn-Cu Cells can cycle at a high voltage of 0.9V vs Cu<sup>+2</sup>/Cu with areal capacities greater than 2.5 mAh/cm<sup>2</sup>. The Cu anode shows enhanced tolerance to dendrite formation as evidenced by 100 cycles under 10 hr charge/discharge regime and 1000 cycles under a 0.5 hr charge/discharge regime.
- ❑ A PbO<sub>2</sub>/Cu Cell can cycle over 200 cycles at areal capacities greater than 3 mAh/cm<sup>2</sup> with a high voltage of 1.3V vs Cu<sup>+2</sup>/Cu.

# Proposed Work for FY2023

- Continue to improve the cycling stability of Zn-based anodes
- Further improvement of the Mn-Cu Cells and  $\text{PbO}_2/\text{Cu}$
- Further development of low-cost cathode materials



# Acknowledgements

We appreciate the support from **Dr. Imre Gyuk**, manager of the Energy Storage Program, and the DOE Office of Electricity.

**Thank you**