

Enabling integration of renewable energy sources with long duration energy storage

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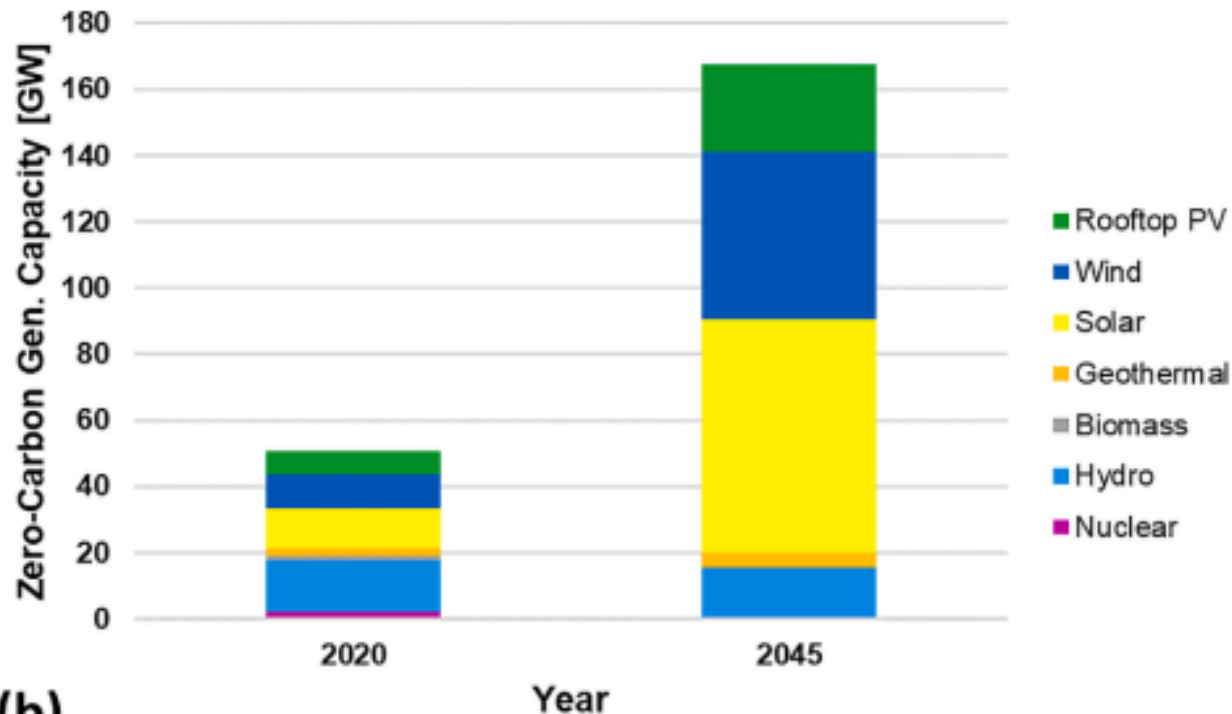
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Critical National need to integrate long duration energy storage with renewable power generation

Projected renewable energy in California based on state laws

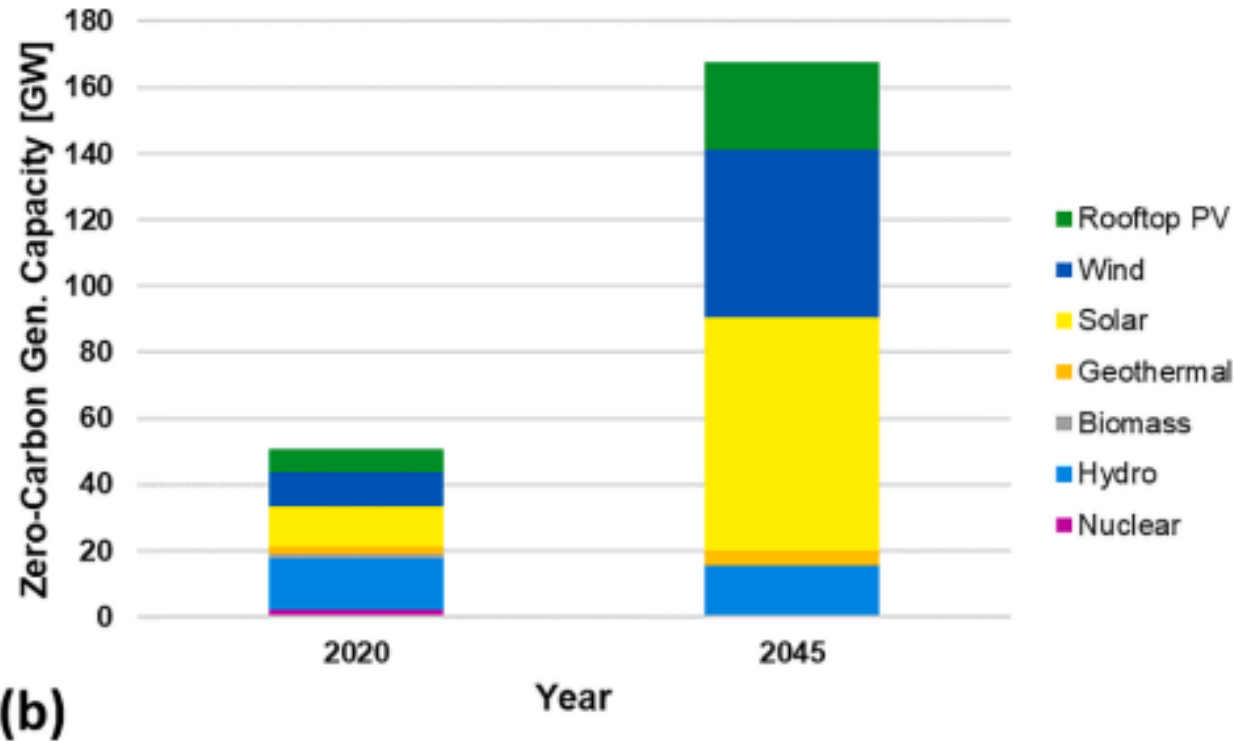


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Applied Energy 300 (2021) 117354

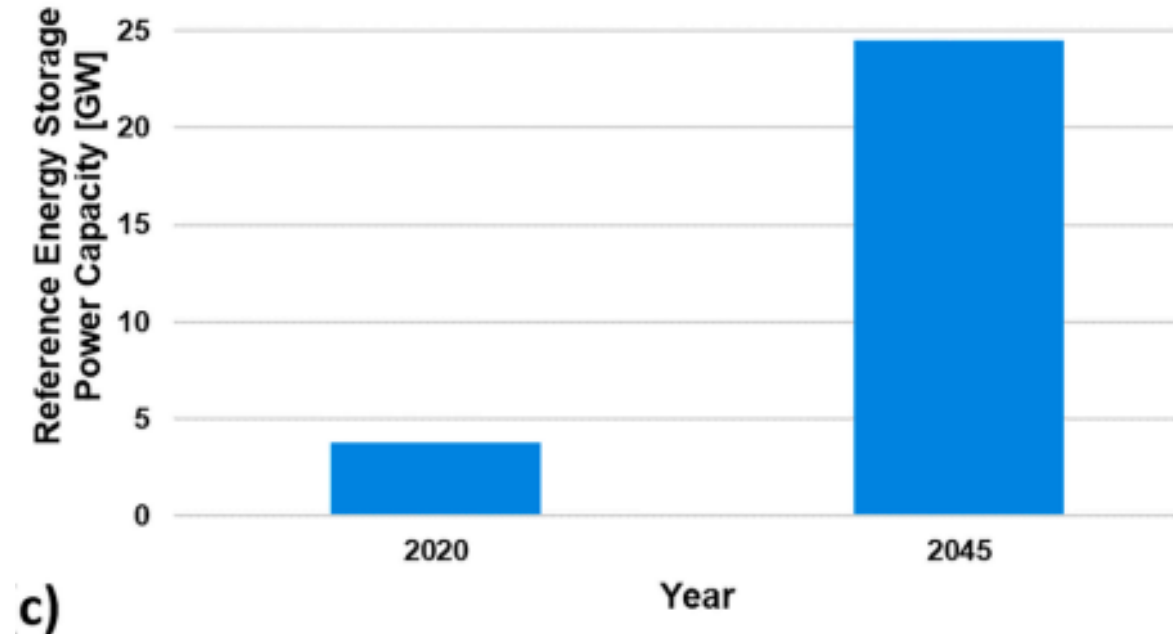
Critical National need to integrate long duration energy storage with renewable power generation

Projected renewable energy in California based on state laws



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Required stationary storage for 5 hours of power



Growing need for this type of storage where the OE program is leading the way

Long Duration Storage Shot



Reduce storage costs by **90%***...

*from a 2020 Li-ion baseline



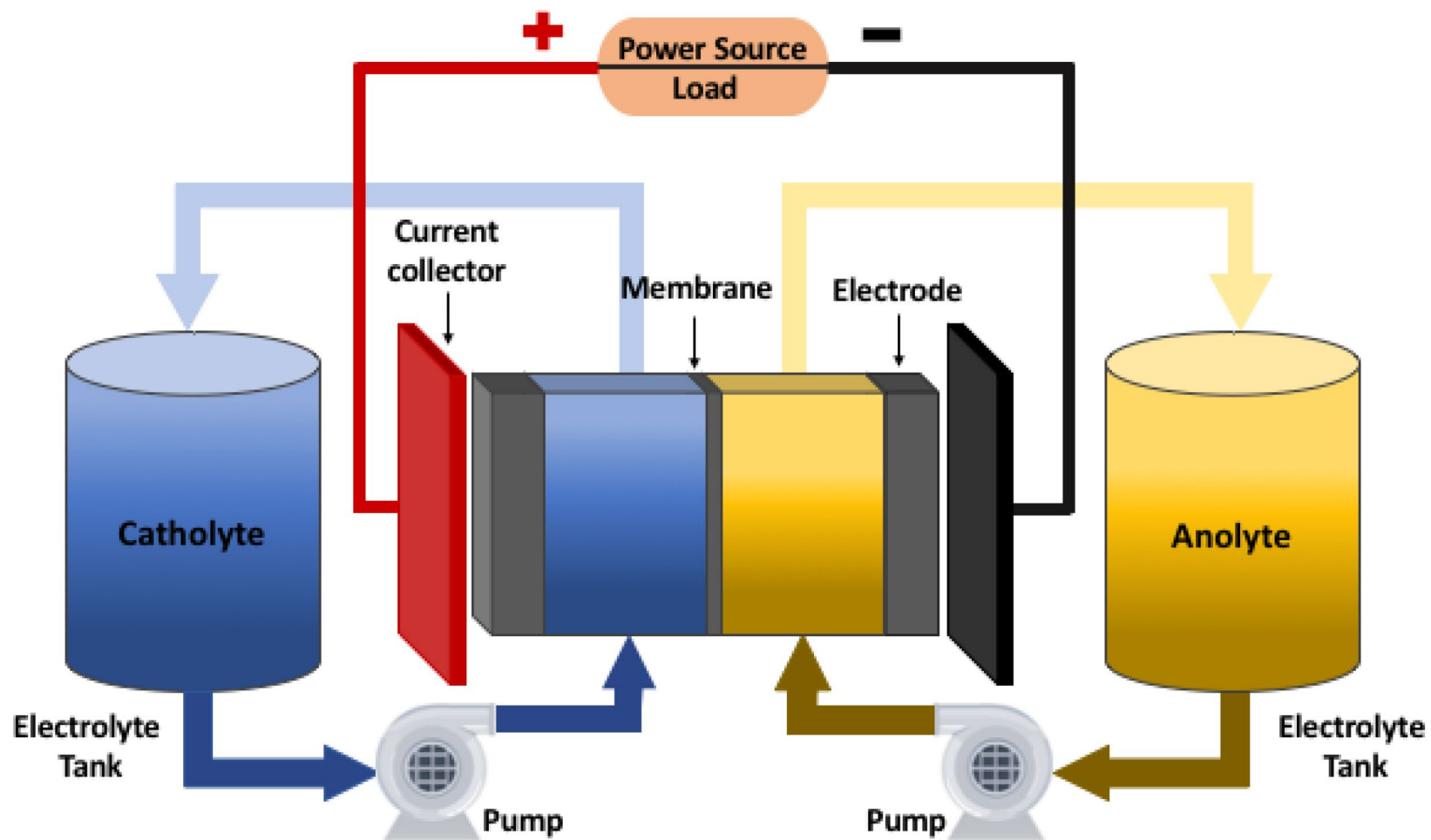
...in storage systems that deliver **10+** hours of duration



...in **1** decade

Clean power anytime, anywhere.

Redox Flow Batteries are one of the few scaleable technologies for long duration energy storage



Redox couples stored in tanks and pumped over electrodes to charge and discharge

>125 companies world wide focused on various redox couples

Figure from *Electronics* 2020, 9(10), 1567 (2020)

5 Top Flow Battery Startups Impacting the Energy Industry



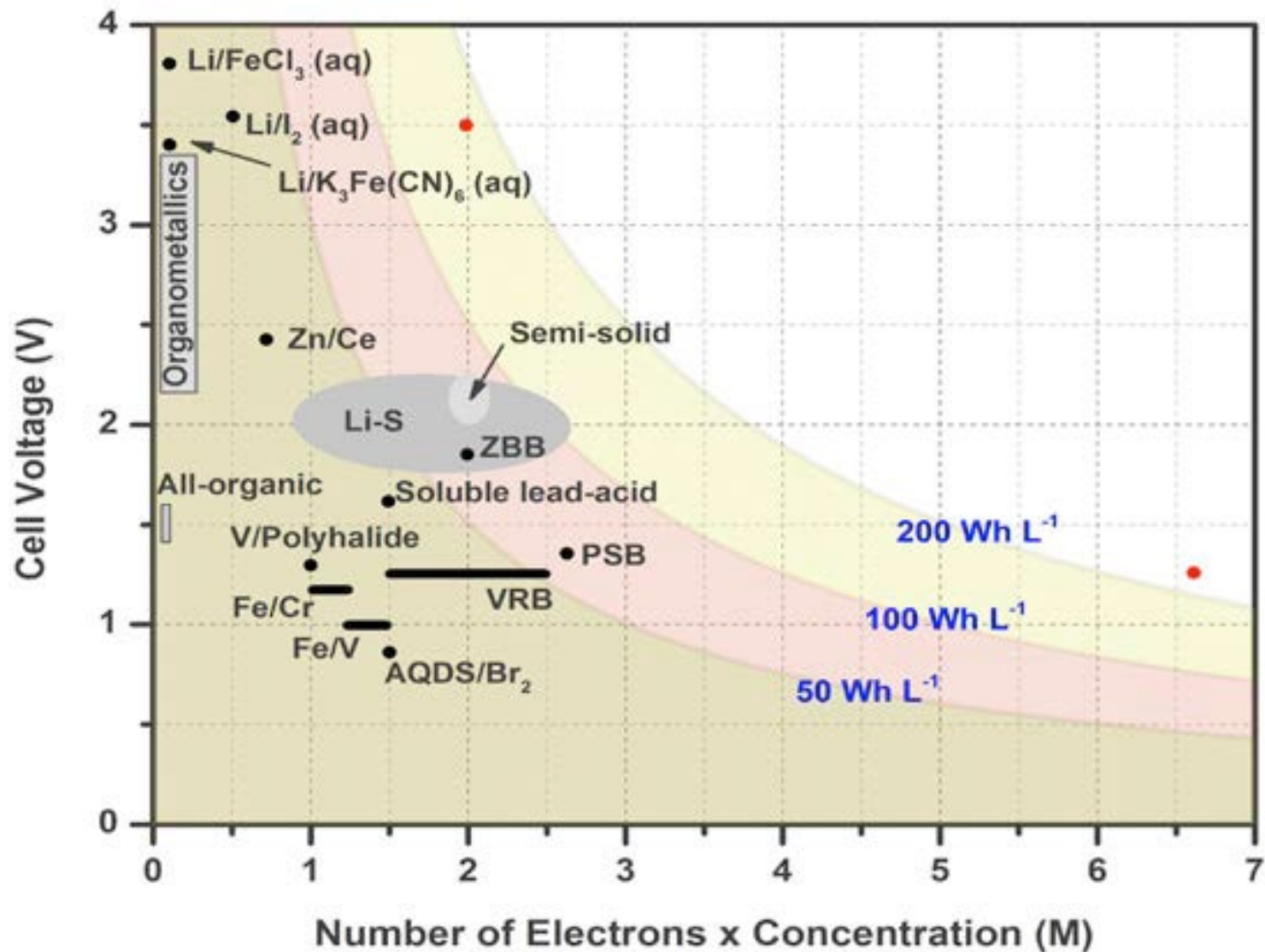
This Heat Map illustrates the geographical distribution of 5 out of 124 flow battery startups disrupting the energy industry.

Scale power and energy density through design of cell stacks, volume materials, and redox couples



Figures from Tom Zawadzinski

Goal is to (1) reduce costs and (2) push energy density to higher values reducing footprint and driving functionality

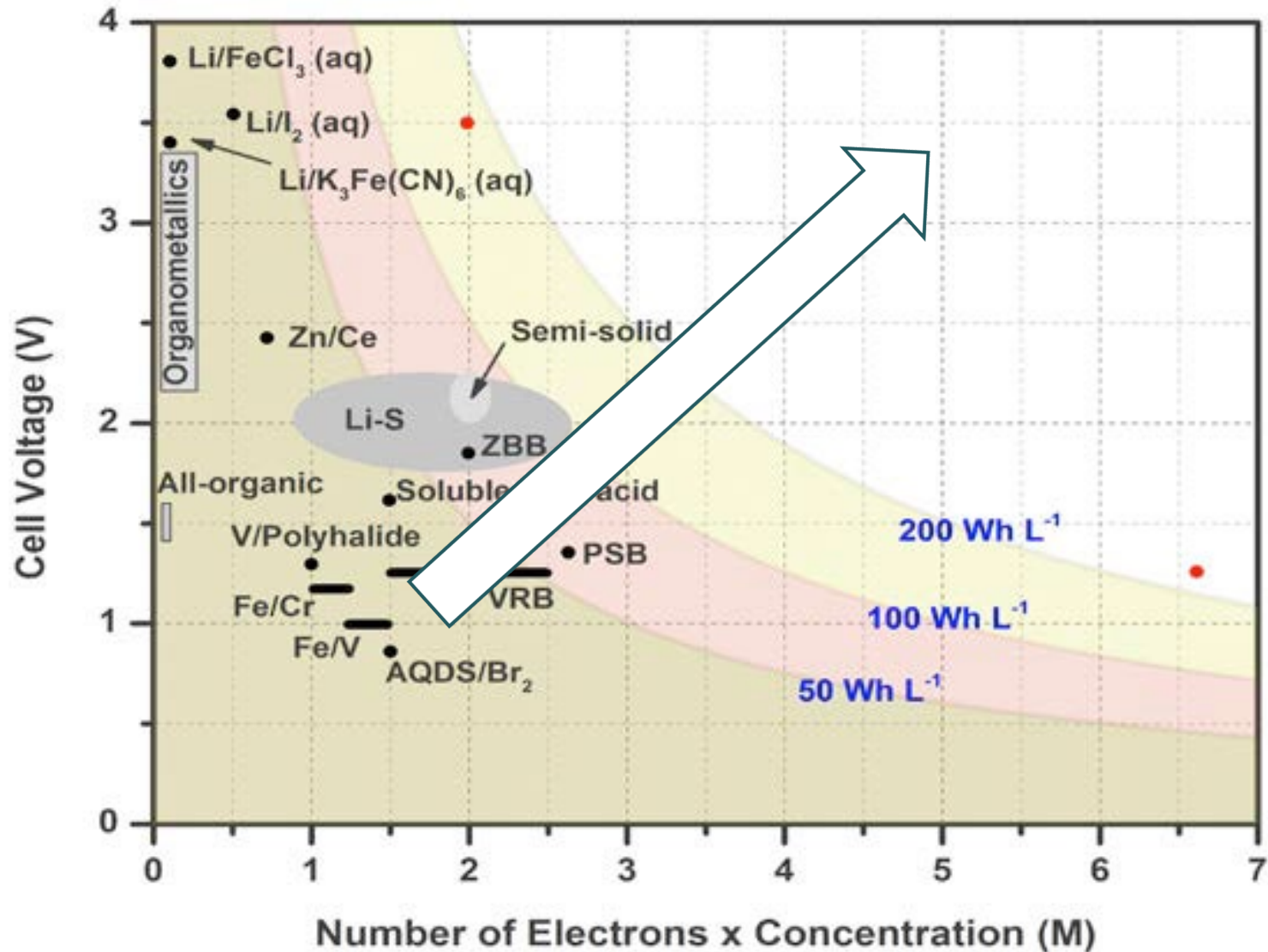


Lower cost to improve adoption
 - VRFB about 60-80\$/kWh (10% Vanadium)

Increase energy density to reduce capital costs
 - Current generation of commercialized aqueous systems have relatively low energy density

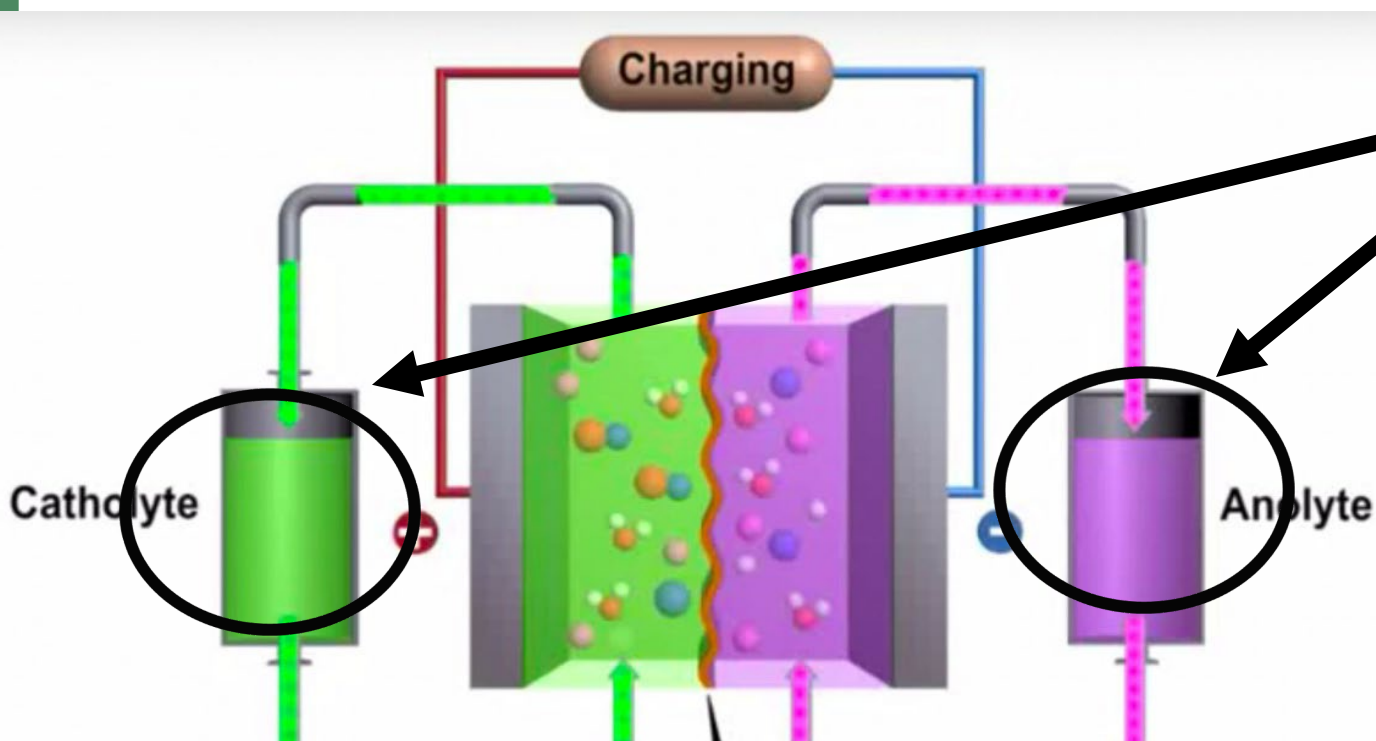
V-RFB ~25-35 Wh/L
 Zn-Br ~70 Wh/L

Strong incentive to push energy density to higher values
reducing footprint and driving functionality



Optimize will reduce the
levelized cost of electricity

Major technological areas that need addressed



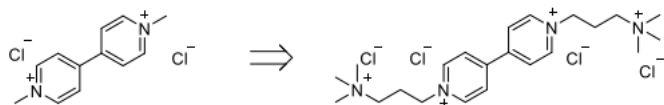
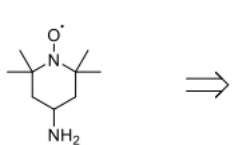
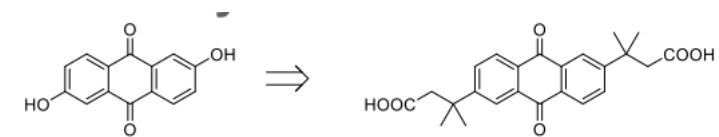
Challenge 1. Redox active species

- Push to multivalent chemistry
- Non-aqueous species
- Soluble redox active organics
- Sulfides
- Stability with time and potential

Talk 601, 602, 605 – several posters

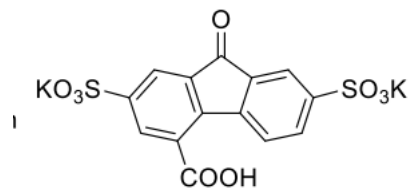
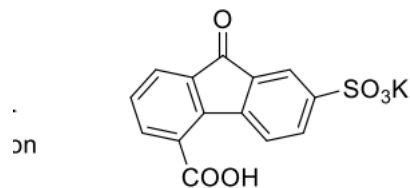
Infinite number of redox couples enables critical science

Example of organic redox couples



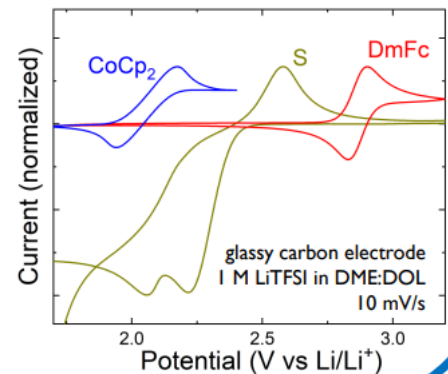
Talk 603

Challenge:
Redox stability with time
Solubility
Cross-over

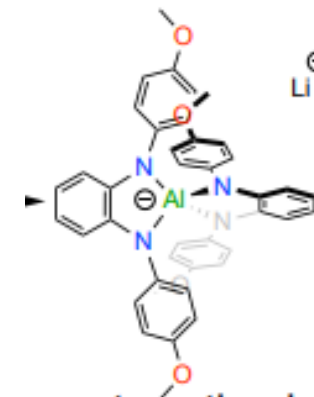


Talk 601

Example of inorganic redox couples



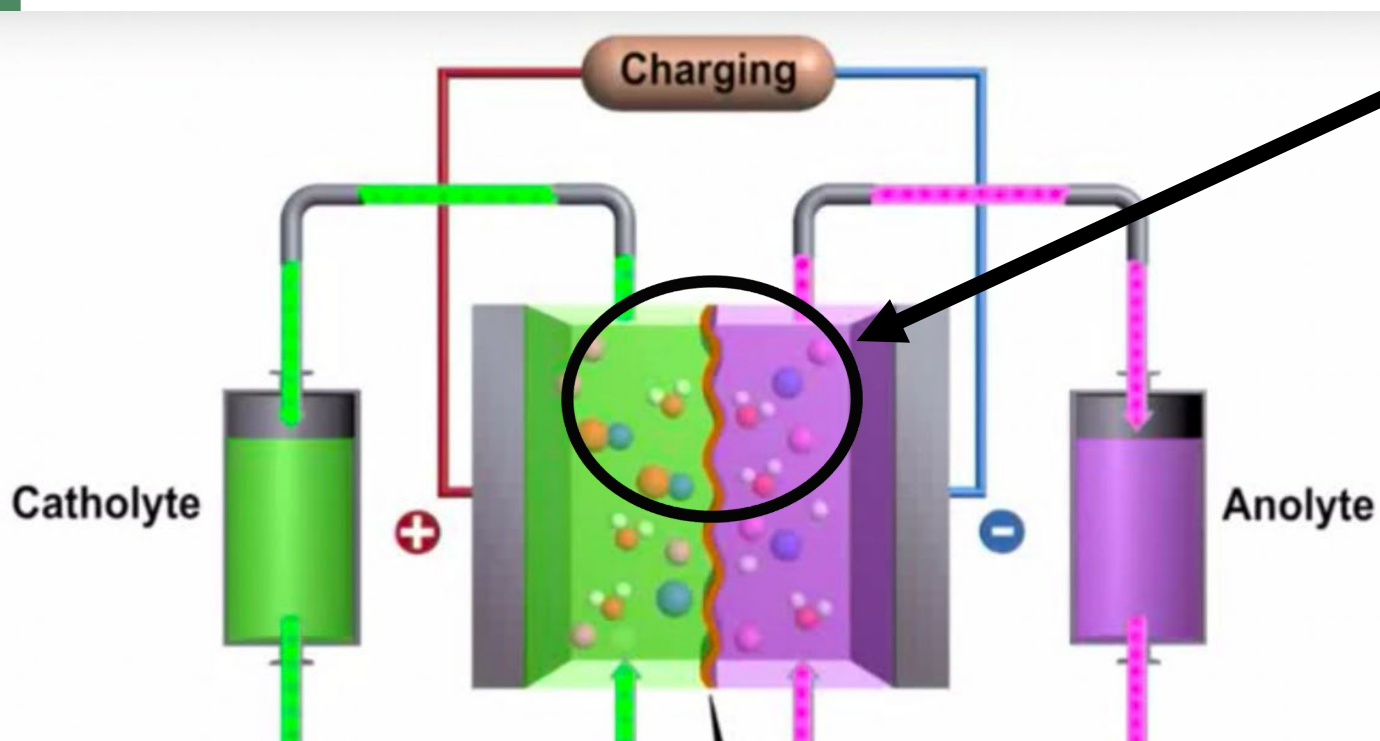
M. Gross Poster



M. Anstey Poster

Opportunity:
Larger voltage window
Multi-electron processes
Cheaper than vanadium?

Major technological areas that need addressed

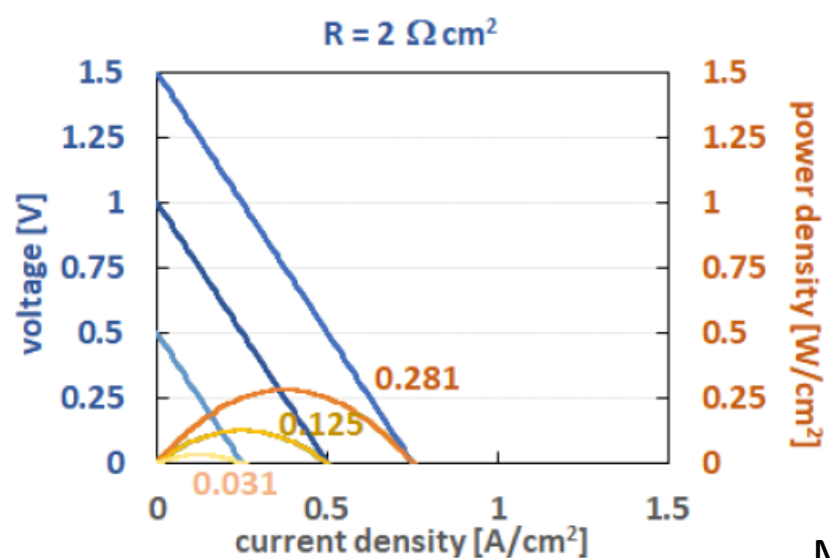
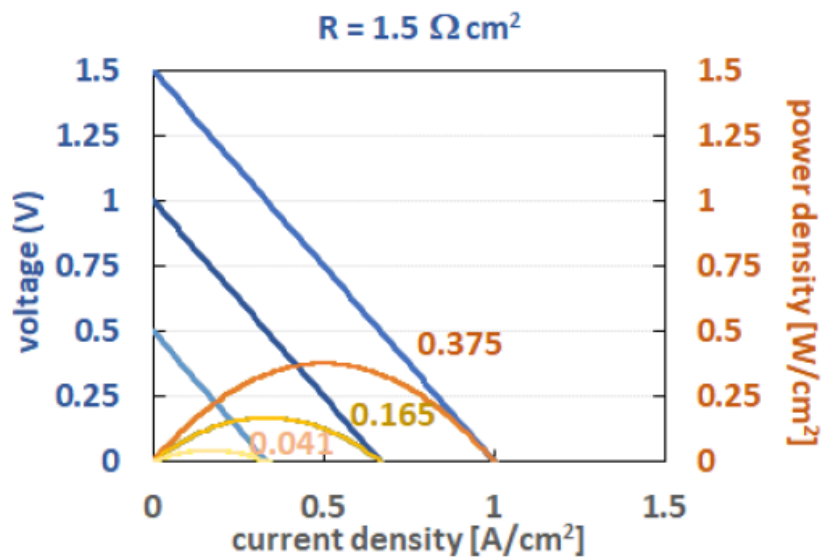
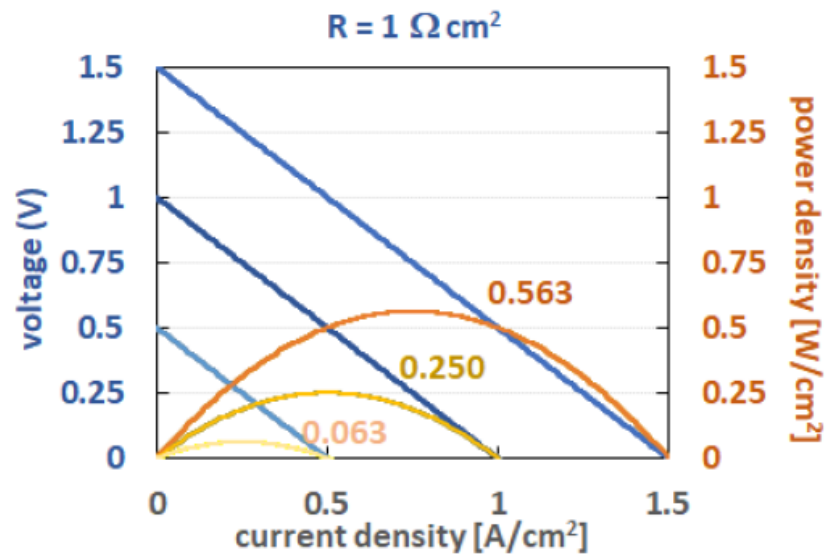
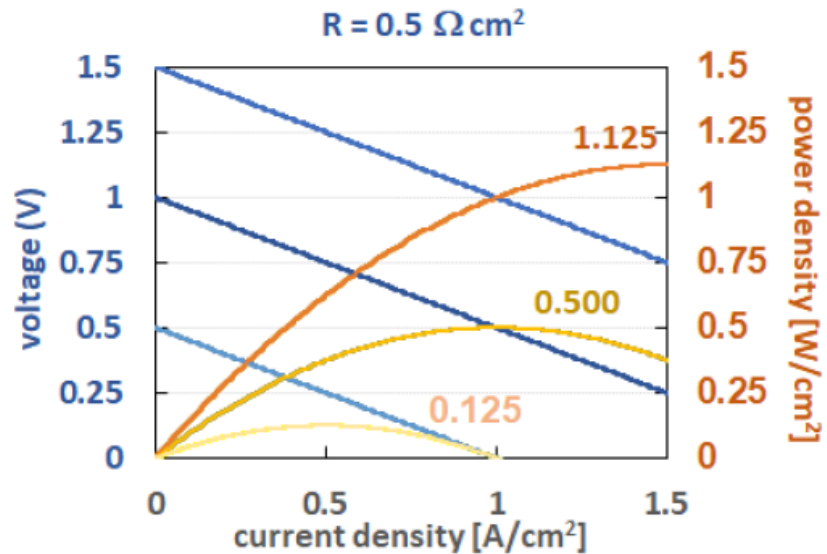


Challenge 2. membranes

- Prevent diffusion of active species
- Enhance ion transport while reducing overvoltages
- Stability with time and potential
- Cost

Talk 603, 604 – several posters

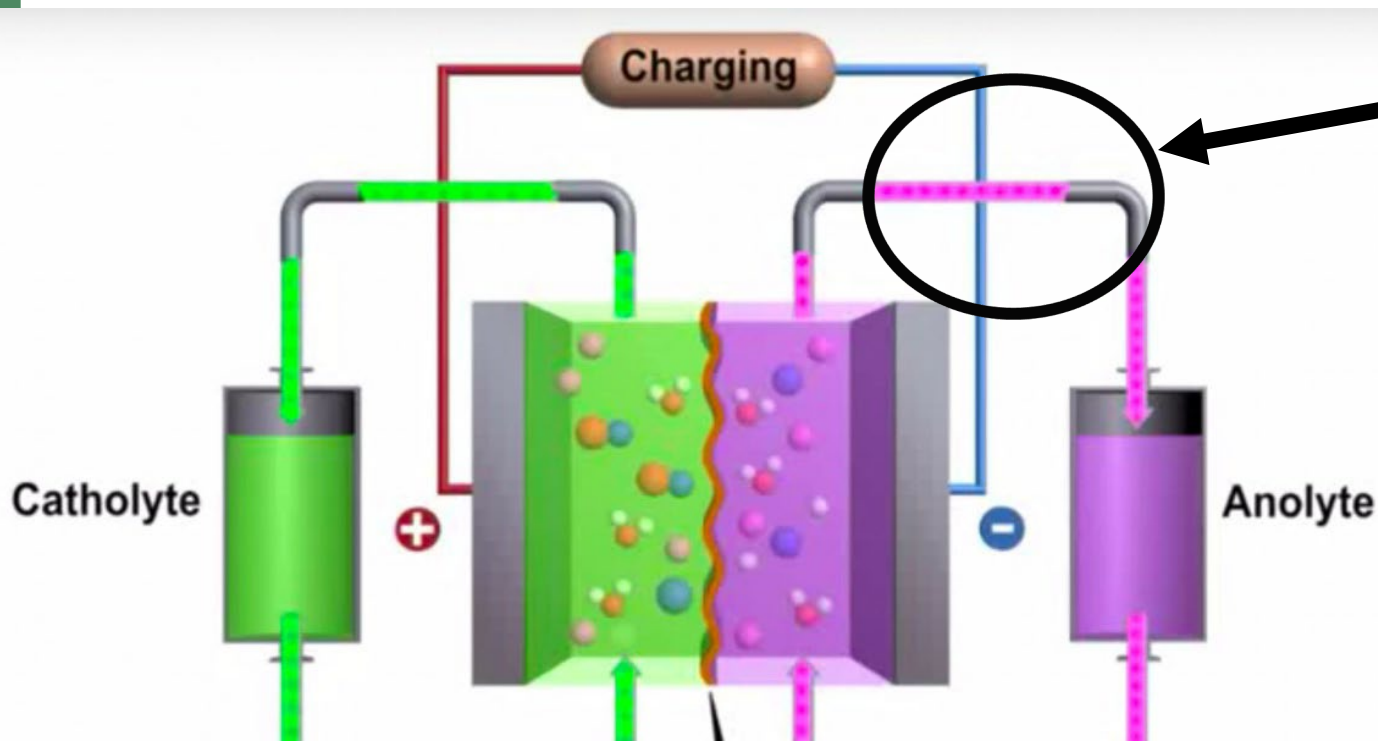
Wrench out transport resistances to obtain maximum power



- Function of flow fields
- Ionic transport across membrane
- Desolvation kinetics/barriers

Molecules **2022**, 27, 560.

Major technological areas that need addressed



Challenge 3. Diffusion and transport kinetics

- Ionic conductivity as a function of viscosity
- Solubility of all species in solution
- Protic vs. Aprotic

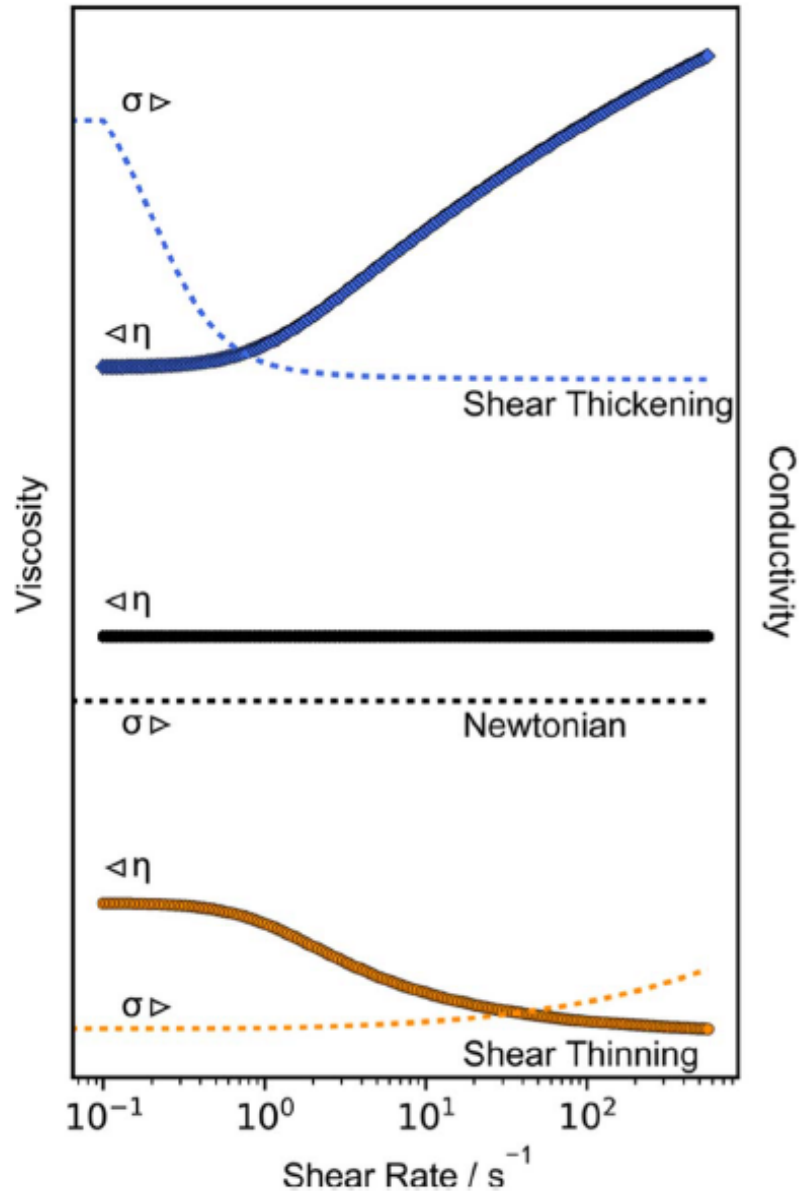
Talk 603 – several posters

Ionic conductivity under flow becomes challenge with solubilized species

Shear thickening electrolyte

Normal electrolyte

Shear thinning electrolyte



Stability with temperature and environment conditions

- Temperature in central Pennsylvania was 1°C 10/9/22 when the windmills were spinning
- Critical challenge is temperature swings which affect ion transport
- Materials stability
 - Redox molecules
 - Tanks
 - Pumps



Areas where there is lost of wind also have wide temperature swings but are used to seeing big tanks