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Are Solid-State Batteries Safe? A Thermodynamic Analysis

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Sandia National Laboratories is a multimission laboratory managed and operated by National Technology and Engineering Solutions of Sandia LLC, a wholly owned subsidiary of Honeywell International Inc. for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525.



Project Objective: Safety of Advanced Li-ion Batteries

1. Are All-Solid-State Batteries (ASSBs) inherently safe?

- 2. Can a small amount of liquid electrolyte be used in a Solid-State Battery (SSB) without significantly impacting its safety?
 - Interfacial resistance is a major challenge in SSB development
- **3**. Experimental validation of thermal modeling study.

Alignment with Core Mission of DOE OE

OE leads the Department of Energy's efforts to ensure a resilient, reliable, and flexible electricity system. Advanced Li-ion technologies may offer lower-cost grid energy storage. It is important to understand the safety implications of these technologies to ensure resilience, reliability, and flexibility.

Background: Solid-State Batteries

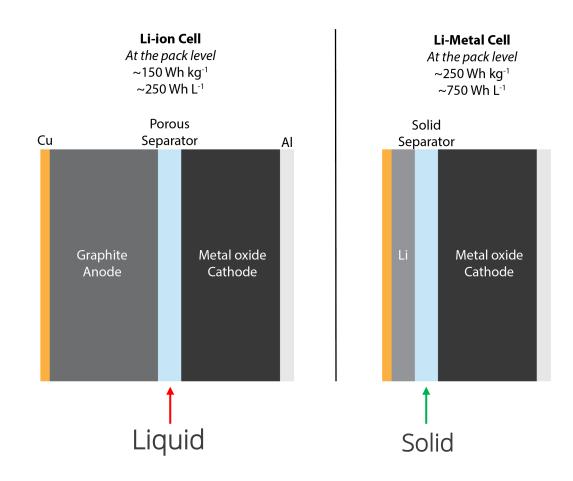
Liquid Electrolyte (LE)

- High ionic conductivity
- Fills void spaces

- Several heat release pathways
- Flammable solvent

Solid Electrolyte (SE)

- Sufficient ionic conductivity
 - Highly material dependent
- Non-flammable
- Poor interfacial contact



Why the Excitement?

Two Primary Advantages

- Energy density
 - Li-metal anode
- Safety

• Replacement of flammable liquid electrolyte

Solid-state battery: main industrial players – geographical overview

(Source: Solid-State Battery 2021 report, Yole Développement, 2021)





Miller T. 247 News Bulletin. 2022 April 30, 2022.

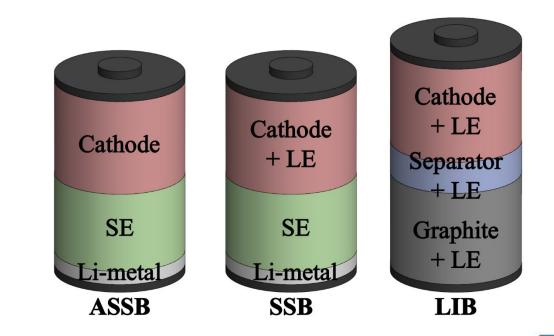
Non exhaustive list of companies Companies working on key technology building blocks such as Li-metal anodes are also included here.

Project Scope: Thermodynamic Model

Safety quantified through thermodynamic calculations of heat release

- ASSB vs. SSB vs. LIB (Li-ion battery)
 - Cathode NMC111

- Solid electrolyte LLZO
- Liquid electrolyte LiPF₆ in EMC
- Anode Graphite or Li-metal
- Different failure conditions
 - External heating
 - Short circuit
 - Mechanical failure of the solid electrolyte (SE)
- Ignore details of geometry and casing



Project Results: Heat Release vs. Liquid Volume Fraction (VF)

All: short circuit heat release equal

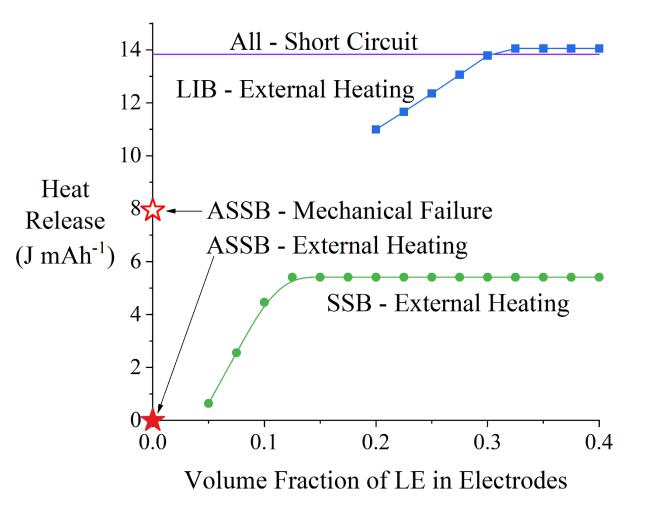
ASSB: no heat release from external heating

LIB: heat release dependent on VF (20 to 40%)

SSB: Heat release negligible <8% VF

• Cathode pores filled with SE

ASSB: large heat release on SE mechanical failure

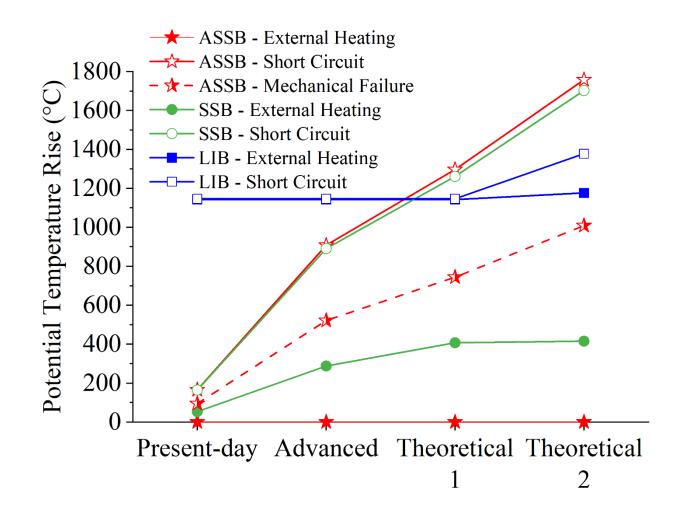


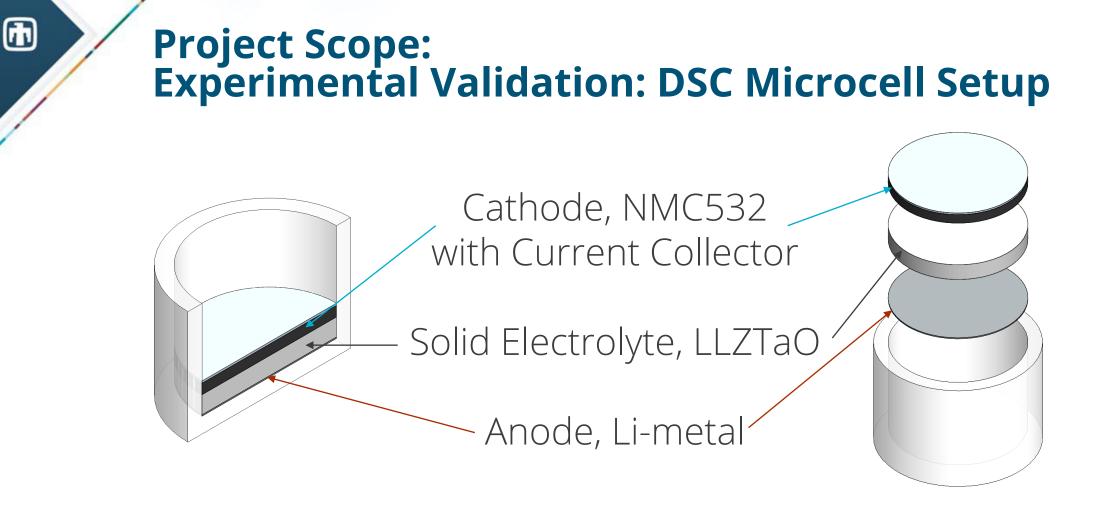
Project Results: Potential Temperature Rise

External Heating: LIB highest SSB below typical propagation

Short Circuit: ASSB/SSB exceeds LIB at Theoretical 1

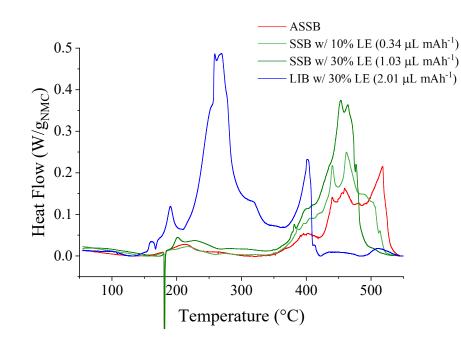
Mechanical Failure: ASSB approaches LIB



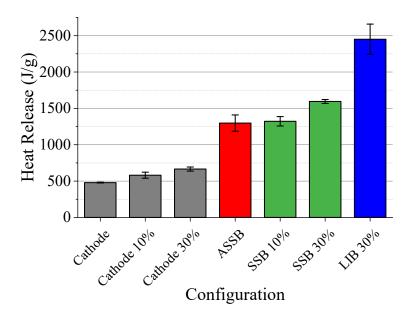


- Sample pan inner diameter ~5.5 mm
- SE thickness 0.5-0.7 mm (comparable to Present Day format)
- Cathode at 100% SOC (identical to previous work)
- N-to-P ratio 1-to-1 (identical to previous work)

Project Results: Solid-State Battery Heat Release



• Onset to large exothermic events occurs at a much lower temperature for LIB than for SSB with or without liquid electrolyte



- 10% VF of liquid electrolyte has little to no effect on overall heat release compared to the ASSB
- At some VF, increasing liquid electrolyte does increase overall heat release
- The overall heat release of the LIB is much higher than the SSB

Project Results: Summary of Key Findings

- SSBs are not ALWAYS inherently safer than LIBs
- > High energy density and specific heat release are important to safety
- > SE mechanical failure can lead to high heat release
- > Acceptable trade off in performance and safety with liquid electrolyte
- Onset to large exothermic events occurs at higher temperatures for SSBs compared to LIBs
 - Liquid electrolyte inclusion in SSB pushes peak heat release to lower temperatures
 - Cycle dependent Li-metal morphology changes may significantly impact onset

Project Team



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Project Impact: Publications and Presentations

First thermodynamic analysis of solid-state battery heat release.

Presentations

- Thermal Modeling of Liquid Electrolyte in Solid-State Batteries, Solid-State Battery Summit, Virtual, August 2021
- How Safe Are All-Solid-State Batteries?, MRS Fall Meeting, Boston, MA, December 2021
- Are Solid-State Batteries Always Safer Than Lithium-ion Batteries?
 Establishing a Basic Thermodynamic Approach for Evaluation, IAPG Chemical Working Group, Virtual, February 2022
- Are Solid-State Batteries Safer than Lithium-ion Batteries?, International Battery Seminar, Orlando, FL, March 2022
- Thermal Stability of Solid-State Battery Components with Liquid Electrolyte, MRS Spring Meeting, Honolulu, HI, May 2022
- Are Solid-State Batteries Always Safer Than Lithium-ion Batteries?
 Establishing a Basic Thermodynamic Approach for Evaluation, Soteria Webinar Series, Virtual, May 2022
- Are Solid-State Batteries Safer Than Lithium-ion Batteries?, Gordon Research Conference, Ventura, CA, June 2022
- Are Solid-State Batteries Safe? A Thermodynamic Analysis, TechConnect World, National Harbor, MD, June 2022
- Are Solid-State Batteries Inherently Safe? A Dive into Heat Release Through Calorimetry, Solid-State Battery Summit, Chicago, IL, August 2022

Publications

- A.M. Bates, Y. Preger, L. Torres-Castro, K.L. Harrison, S.J. Harris, J.C. Hewson, "**Are** solid-state batteries safer than lithium-ion batteries?", Joule, 6, 1-14, April 2022.
- A.M. Bates, R.C. Shurtz, Y. Preger, L. Torres-Castro, K.L. Harrison, S.J. Harris, J.C. Hewson, **"Calorimetric study of solid-state battery heat release",** (in preparation).

Previous Work

- J. Lamb, L. Torres-Castro, J.C. Hewson, R.C. Shurtz, Y. Preger, **"Investigating the role of energy density in thermal runaway of lithium-ion batteries with accelerating rate calorimetry",** Journal of the Electrochemical Society, 168, 2021.
- R.C. Shurtz, **"Lithium-ion battery thermodynamic we calculator"**, <u>https://www.sandia.gov/ess-ssl/thermodynamic-webcalculator/</u>, 2021.
- R.C. Shurtz, J.C. Hewson, **"Review—materials science predictions of thermal runaway in layered metal-oxide cathodes: a review of thermodynamics"**, Journal of the Electrochemical Society, 167, 2020.
- R.C. Shurtz, **"A thermodynamic reassessment of lithium-ion battery cathode calorimetry"**, Journal of the Electrochemical Society, 167, 2020.

Project Contacts

- Funded by the U.S. Department of Energy, Office of Electricity, Energy Storage program. Dr. Imre Gyuk, Program Director.
- Sandia National Laboratories is a multi-mission laboratory managed and operated by National Technology and Engineering Solutions of Sandia, LLC., a wholly owned subsidiary of Honeywell International, Inc., for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA-0003525.

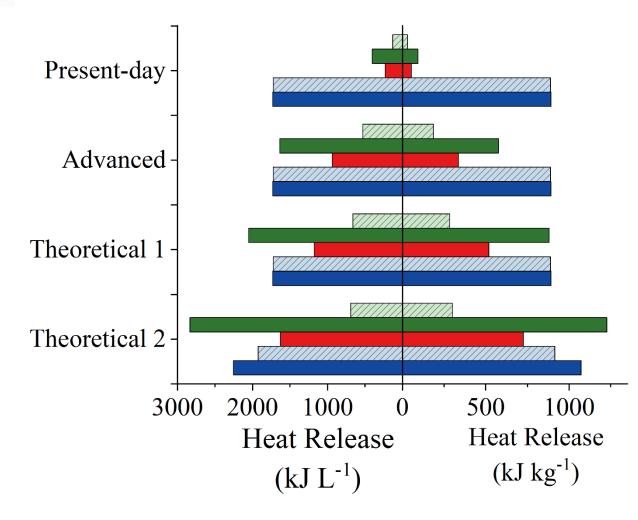
Name of presenter: **Alex Bates** Corresponding email: <u>ambates@sandia.gov</u>

For further details on experimental work, see the following poster: "Are Solid-State Batteries Safer Than Lithium-ion Batteries?" – Megan Diaz

Project Scope: Extension to Real Battery Parameters

Cathode Present-day	Cathode Present-day						
				ode	SE/Separator	Increasing	
Solid		Format	δ (µm)	VFAM	δ (µm)	Energy Density	
Electrolyte		Present-day	60	0.6	500		
	ASSB	Advanced	60	0.6	50		
	& SSB	Theoretical 1	60	0.6	20		
		Theoretical 2	100	0.7	20	ŧ	
Li-metal	LIB	Present-day through Theoretical 1	60	0.6	20		
		Theoretical 2	100	0.7	20	Ļ	

Project Results: Heat Release Dependence on Cell Format



Present day: SSB heat release similar to ASSB

Advanced: Significant jump in ASSB/SSB heat release ASSB/SSB short circuit approaching LIB

Theoretical 1: ASSB/SSB short circuit exceeds LIB

Theoretical 2: Jump in ASSB/SSB worse than LIB

SSB – external heating
 ASSB/SSB – short circuit
 ASSB – mechanical failure
 LIB – external heating
 LIB – short circuit