



Wind Turbine Workshop

SANDIA National Laboratories

An Integrated Approach to Successful Blade Development

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SP Systems

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Gurit Group of Companies



IMS

CORE-CELL®



STESALIT



Gurit SUPREM



Gurit composite technologies



SP Group **Global Focus**

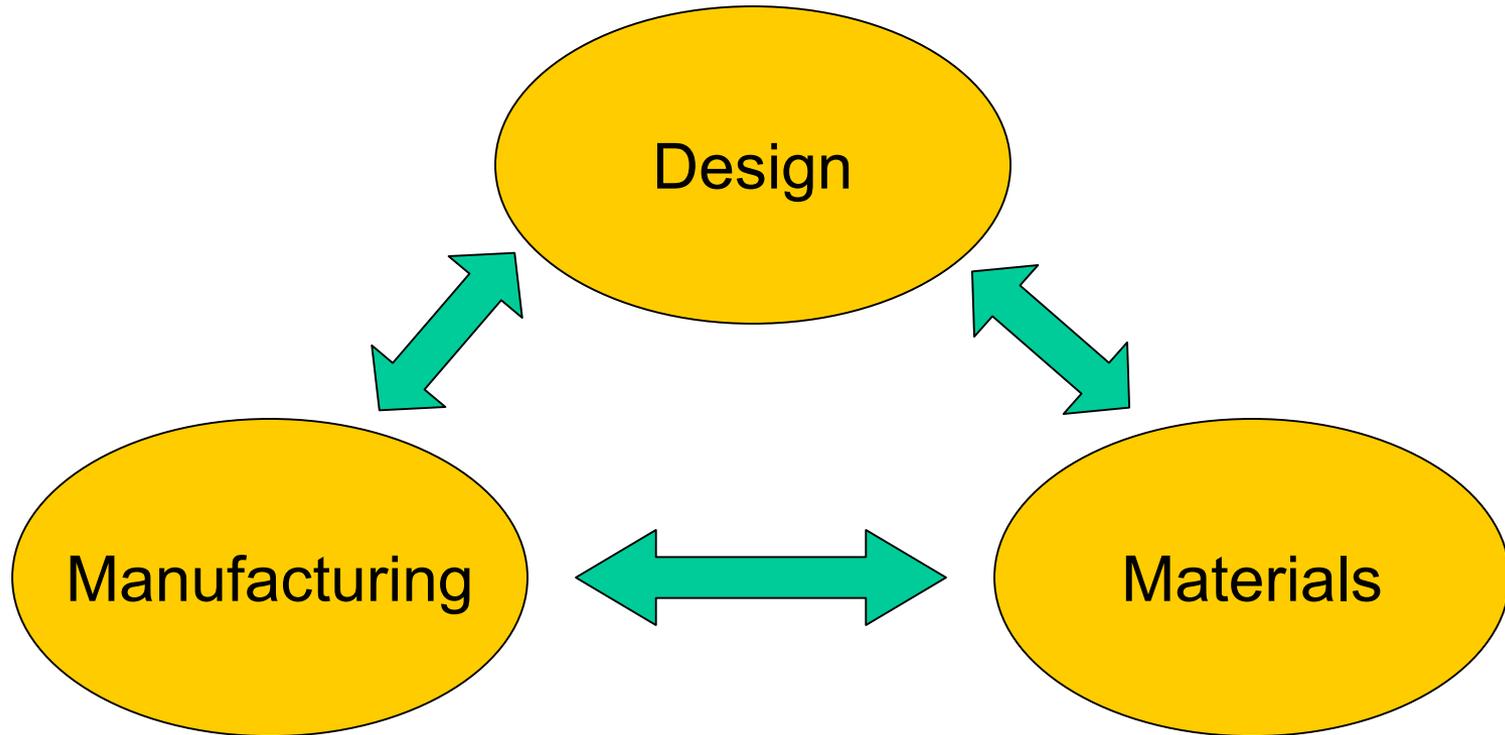
- Headquarters in UK Sales office in North America and Australia
- Manufacturing plants in Spain, UK and NA
- 460 employees worldwide
- Group Turnover 2002 £51 million



- Total design, product and process solutions for blade manufacture and development.

Gurit composite technologies

Blade Development Program



Success through optimization of design, materials and efficient robust manufacturing methods.

Design, Materials & Manufacturing

Blade Design Tool –

Input

- Geometry
 - Sections and plan-form
- Loadcases
 - (Flex 5, Bladed)
 - Ultimate Flapwise/ Edgewise
 - Max. Deflection
 - Fatigue (equivalent damage)
- Materials
 - “What-if?” scenarios

Quick design iterations

HIGH FLEXIBILITY AND FAST RESULTS

Fig 1 - Structural Elements

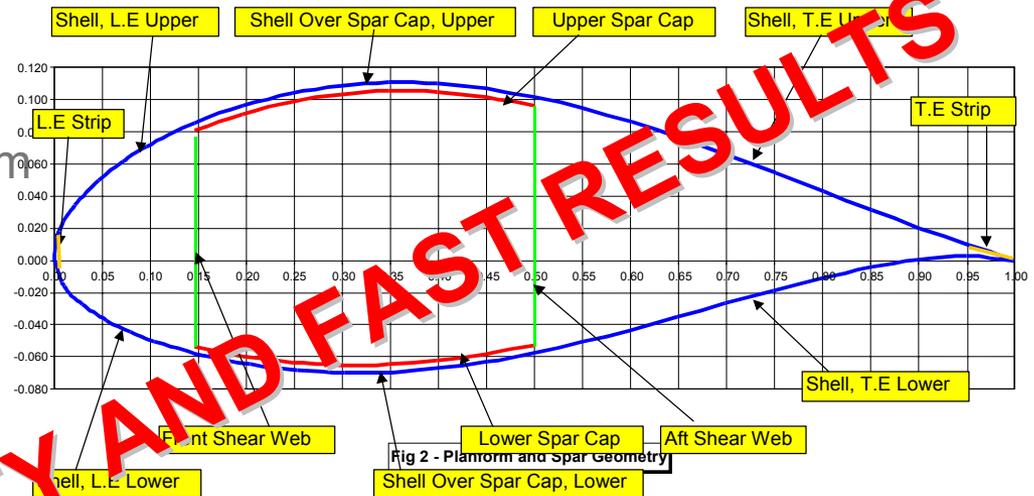
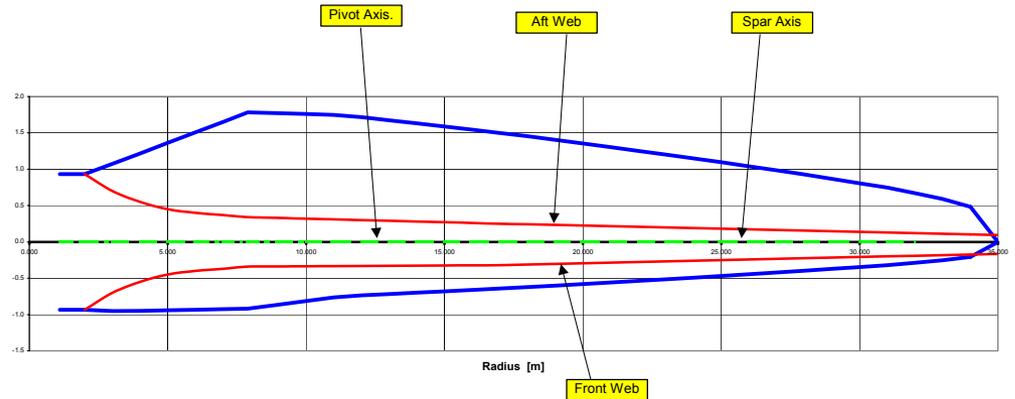


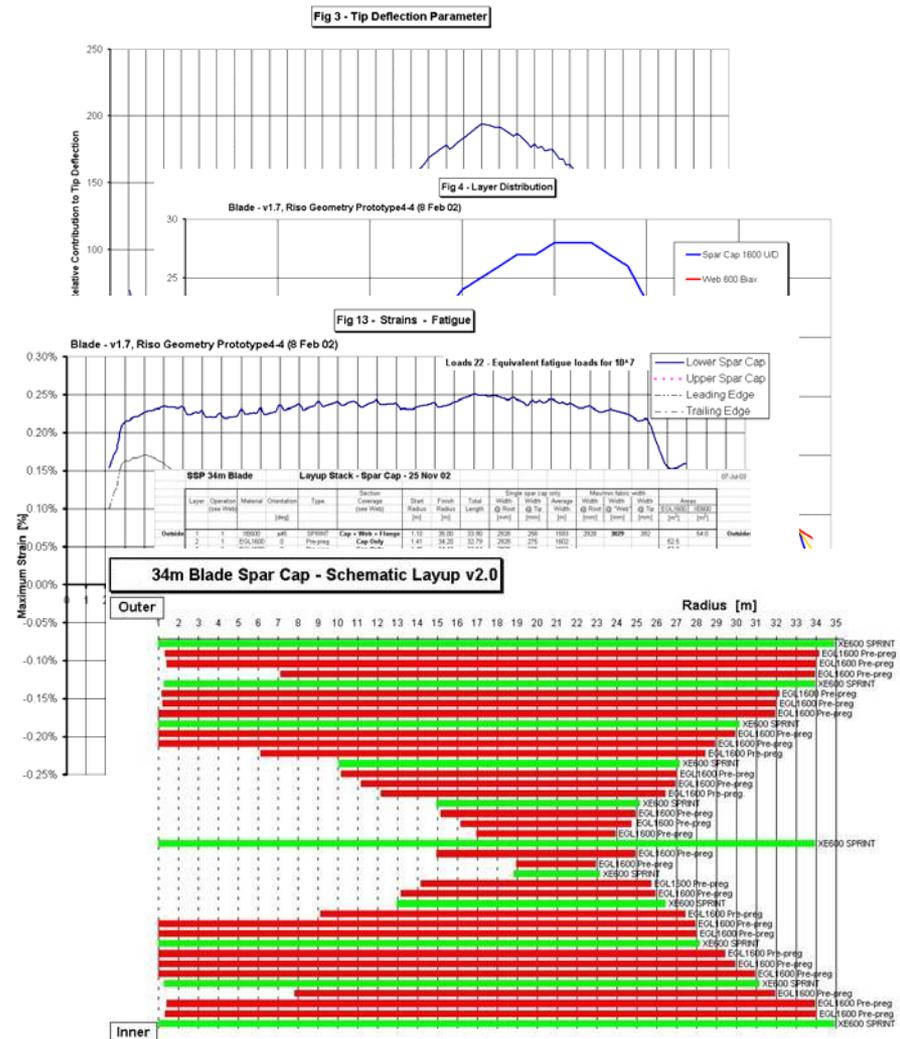
Fig 2 - Planform and Spar Geometry



Design, Materials & Manufacturing

Blade Design Tool – Output

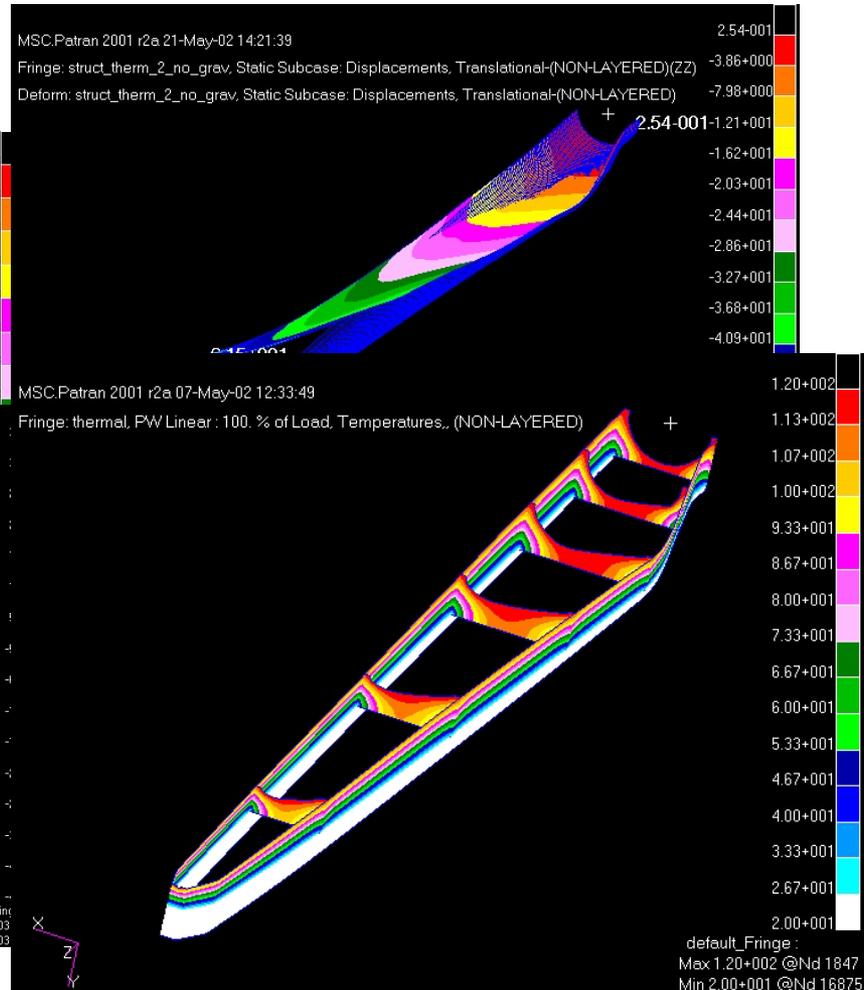
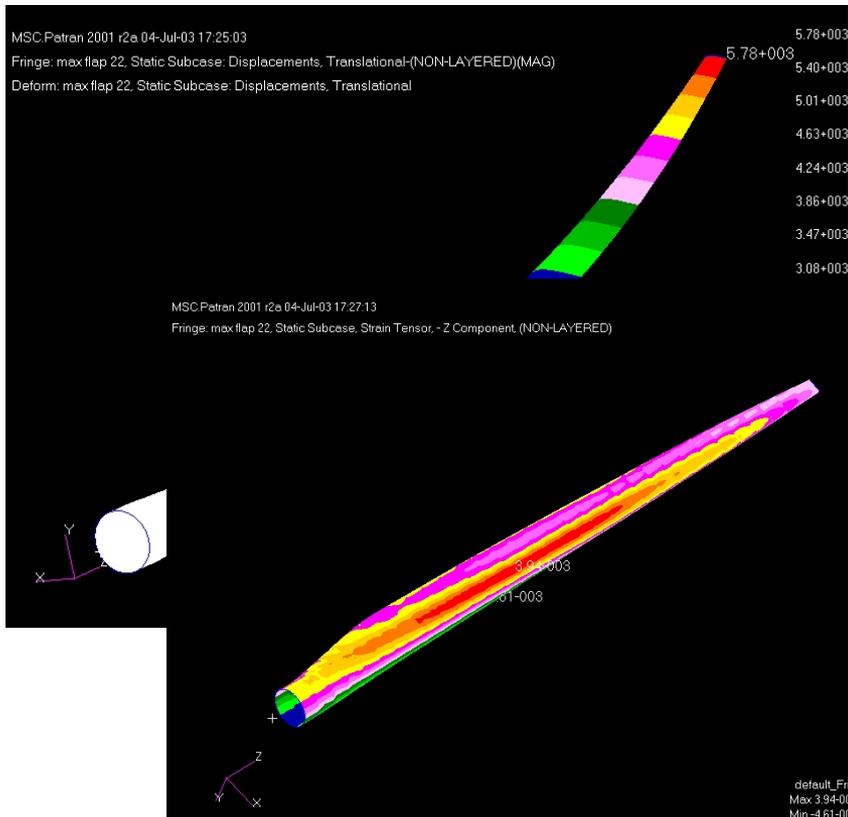
- Summary Data
 - Blade Mass & Breakdown
 - Material Quantities (Price)
 - Layer distribution
 - Tip Deflection
 - Flapwise Frequency
 - Rotational Inertia
- Written reports
- Lay up schedules
 - Tabular & Graphical





Design, Materials & Manufacturing

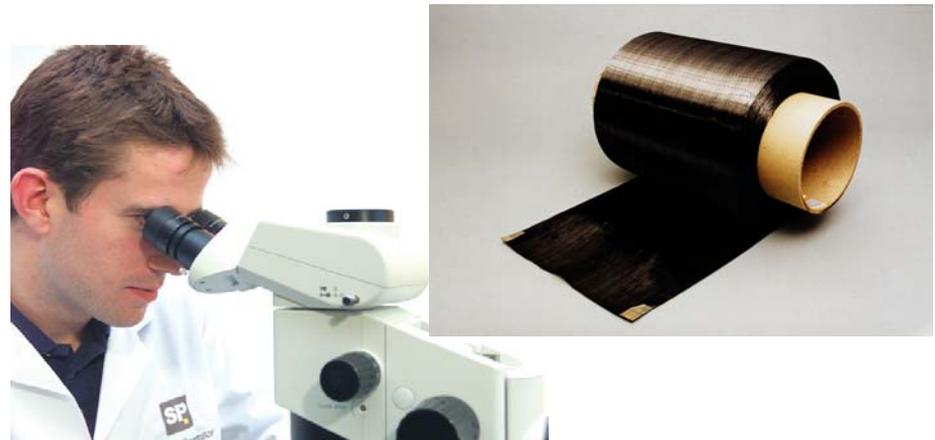
■ Finite Element Analysis





Design, **Materials** & Manufacturing

- Formulated resin products
 - Laminating
 - Coatings
 - Adhesives
- Reinforcements
- Prepregs
- SPRINT®
- Core Materials



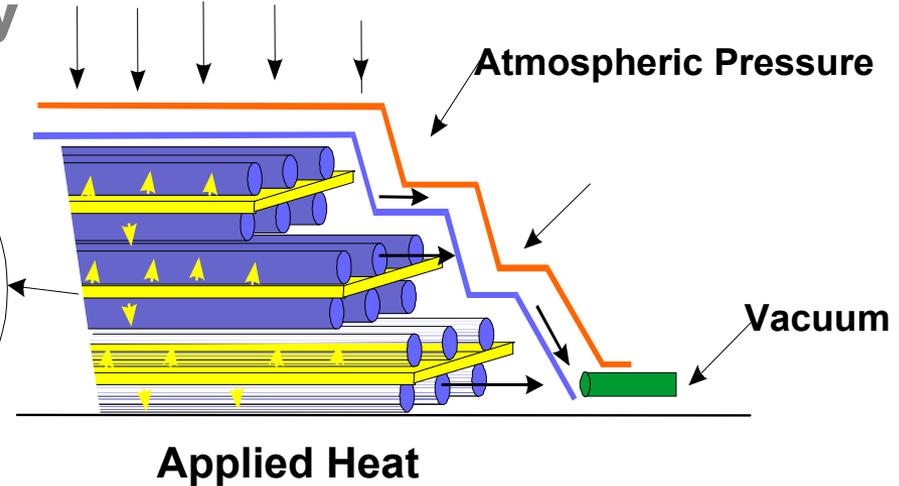
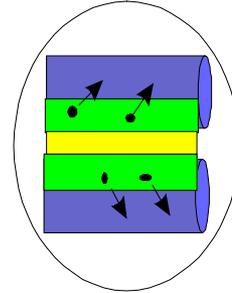


Design, Materials & Manufacturing

Prepreg

Infusion

Simplicity & Predictability



Laminate "Quality"



Manufacturing Influence

Integrated Materials Dominated Processes

