



# Performance and Life Cycle Analysis of Energy Storage Devices

Summer Ferreira and Wes Baca  
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*Exceptional  
service  
in the  
national  
interest*



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## Mission:

*Develop and implement analytics to assess the performance and life of energy storage technologies to advance the adoption of stationary storage solutions.*

## Problem:

- Current testing methods differ by lab, manufacturer and customer leading to excessive and “apples to oranges” results
- Life of storage technologies uncertain yet critical to validating economics
- Potential storage customers, i.e. utilities, without experience in storage, are reluctant consumers.

## Approach:

Develop advances through:

- Test protocols, using direct research and standards activities
- high precision testing spun off as an ARPA-E grant recipient in 2013

Provide ongoing:

- expertise in testing programs to customers
- verification of specific technologies

## DOE Performance Protocol

- Included broad input from utility and manufacturing side.
- Initial testing and comments are welcome.



In the last two years there has been a call for standard language and testing, with definitions. In response standards development has been a large priority.

## SANDIA REPORT

SAND2013-7084  
Unlimited Release  
Printed August 2013

## Protocol for Uniformly Measuring and Expressing the Performance of Energy Storage Systems

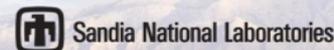
Summer R. Ferreira, David M. Rose, and David A. Schoenwald  
Sandia National Laboratories

Kathy Bray, David Conover, Michael Kintner-Meyer, and Vilayanur Viswanathan  
Pacific Northwest National Laboratory

Prepared by  
Sandia National Laboratories  
Albuquerque, New Mexico 87185 and Livermore, California 94550

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[http://www.sandia.gov/ess/pubs\\_tech.html](http://www.sandia.gov/ess/pubs_tech.html)

*Providing reliable, independent, third party testing and verification of advanced energy technologies for cell to MW systems*

## Testing Capabilities Include:

- Expertise to design test plans to fit technologies and their potential applications
- OE supported testing
- CRADA opportunities
- WFO arrangements

### Cell, Battery and Module Testing

- 14 channels from 36 V, 25 A to 72 V, 1000 A for battery to module-scale tests
- Over 125 channels; 0 V to 10 V, 3 A to 100+ A for cell tests



**72 V 1000 A Bitrode (2 Channels)**



**Energy Storage Test Pad (ESTP)**

### System Testing

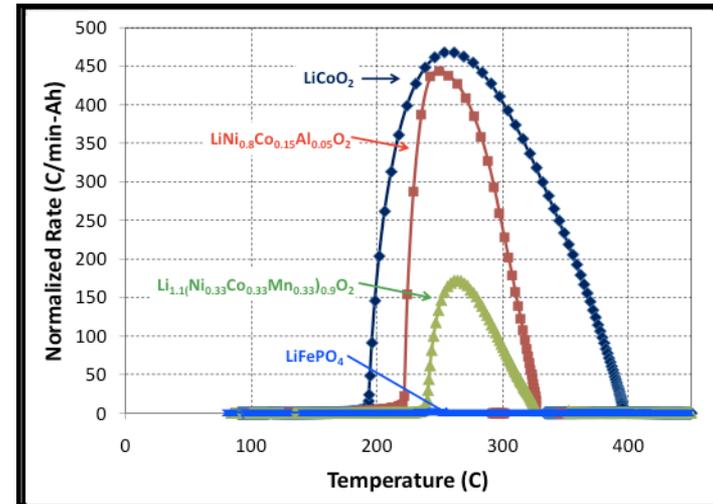
- Up to 1 MW, 480 VAC, 3 phase
- 1 MW/1 MVAR load bank

# SNL Battery Abuse Testing Laboratory

*Battery testing, cell measurements, and materials development to support the development of inherently safe lithium-ion chemistries*

- Safety and abuse tolerance evaluation of energy storage devices from cells to kWh batteries:
  - Mechanical abuse
  - Thermal abuse
  - Electrical abuse
- Understanding degradation mechanisms that lead to cell failure
- Provide experimental data to support abuse and thermal modeling
- Cell prototyping facility for materials development

## Understanding abuse tolerance



50 Wh failure event



5 Wh failure event

# FY 2016 Projects

<http://www.sandia.gov/batterytesting/>

Apply for testing partnerships: Consulting, analysis and verification of power sources including: cells, batteries, systems, and fielded projects

## Advanced Energy Storage Device Testing

Overview

Capabilities

Technical Staff

Safety

Making a Request for Testing

Testing Calendar

Standard Testing Protocols

FAQs

**The 2015 fall application will open October 5th and close October 25th for energy storage analysis proposals.**

The database is currently open for *FAST-Track Proposals*  
These should be limited in scope and have strong justification for expedited processing.



**Advanced Energy Storage Device Testing**  
Reliable independent evaluation of energy storage solutions.



[Life Cycle Testing and Evaluation of Energy Storage Devices Overview](#)  
SAND2014-188230 [4mb pdf]



[Request Testing](#)



[View ESTP Calendar](#)

**Contact:**  
Project Lead  
Dr. Summer Ferreira  
505.844.4864

**Publications**

[Sandia Reports](#) [EXIT](#)

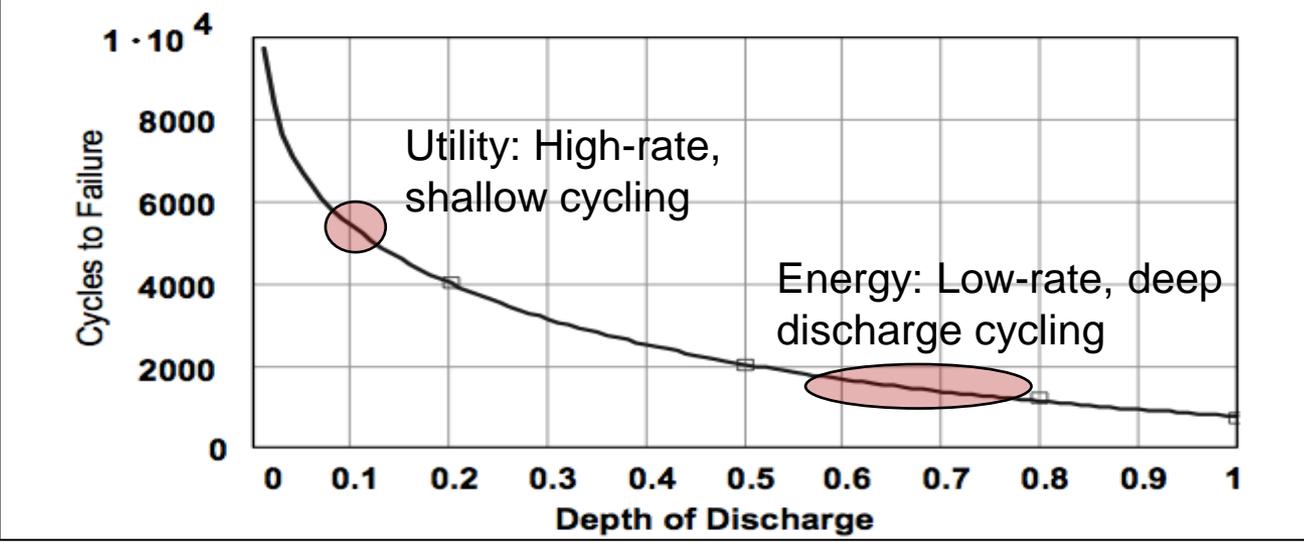
**Related Links**

[Energy Storage Systems](#)

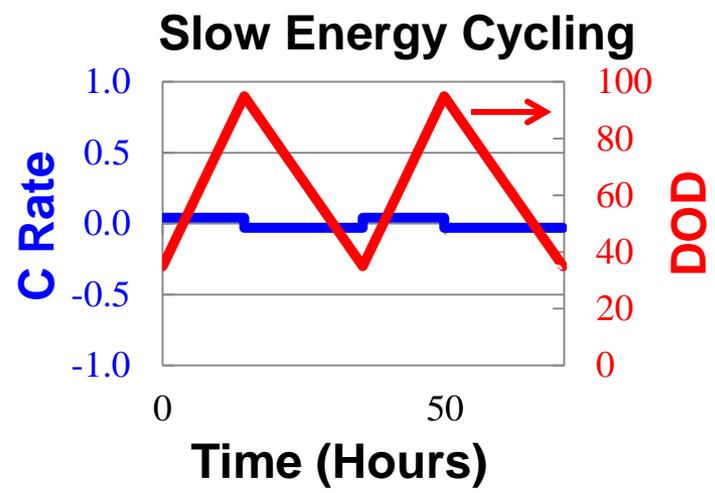
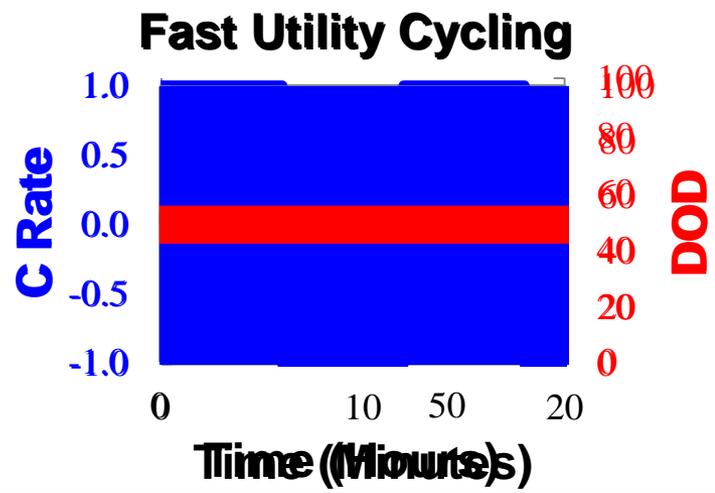
# FY 2015 testing activities

Li-Ion Technology	Specs and Chemistry		Advanced Technology	Specs and Chemistry
<p>Lithium Titanate Oxide</p>  <p>ALTAIR NANO</p>	<p><b>Anode:</b> Nano-LTO spinel</p>	<p><b>Cathode:</b> 11Ah <math>\text{LiCoO}_2</math> and <math>\text{LiCoNiAlO}_2</math> 13Ah <math>\text{LiCoNiMnO}_2</math></p>	<p>Aquious Hybrid Ion</p>  <p>AQUION ENERGY</p>	<p>Activated carbon anode <math>\text{MnO}</math> spinel Cathode</p>
<p>Lithium Iron Phosphate</p>  <p>A123 SYSTEMS</p>	<p>Doped nano-LFP</p> <p>EESAT Tuesday</p>		<p>Bipolar Pb-Acid</p>  <p>+G-Gridtential™</p>	<p>Si wafers substrate</p> <p>Bipolar Configuration</p>

# Cycling protocols employed in testing



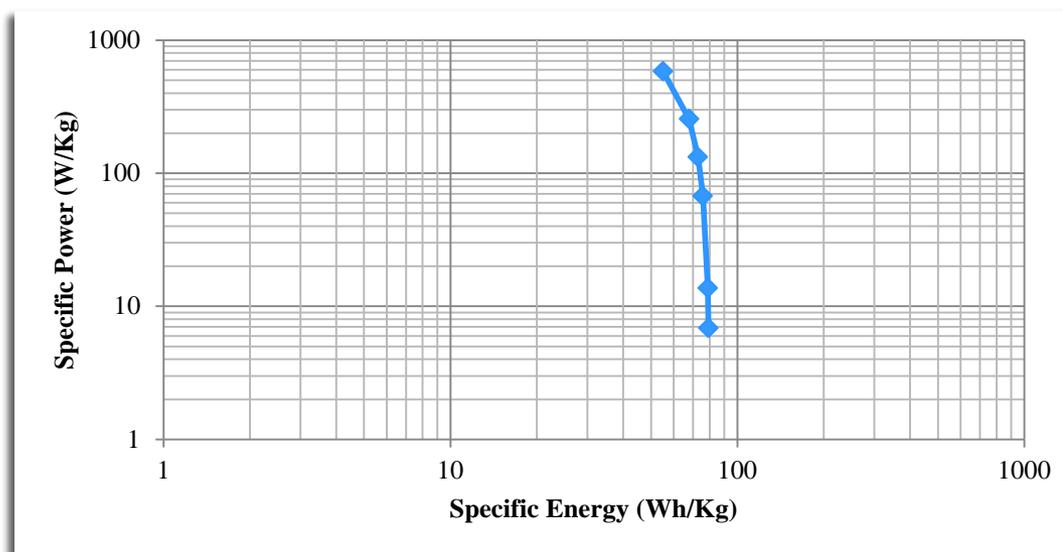
VRLA Life cycle data *S. Drouilhet, B.L. Johnson, 1997 NREL*



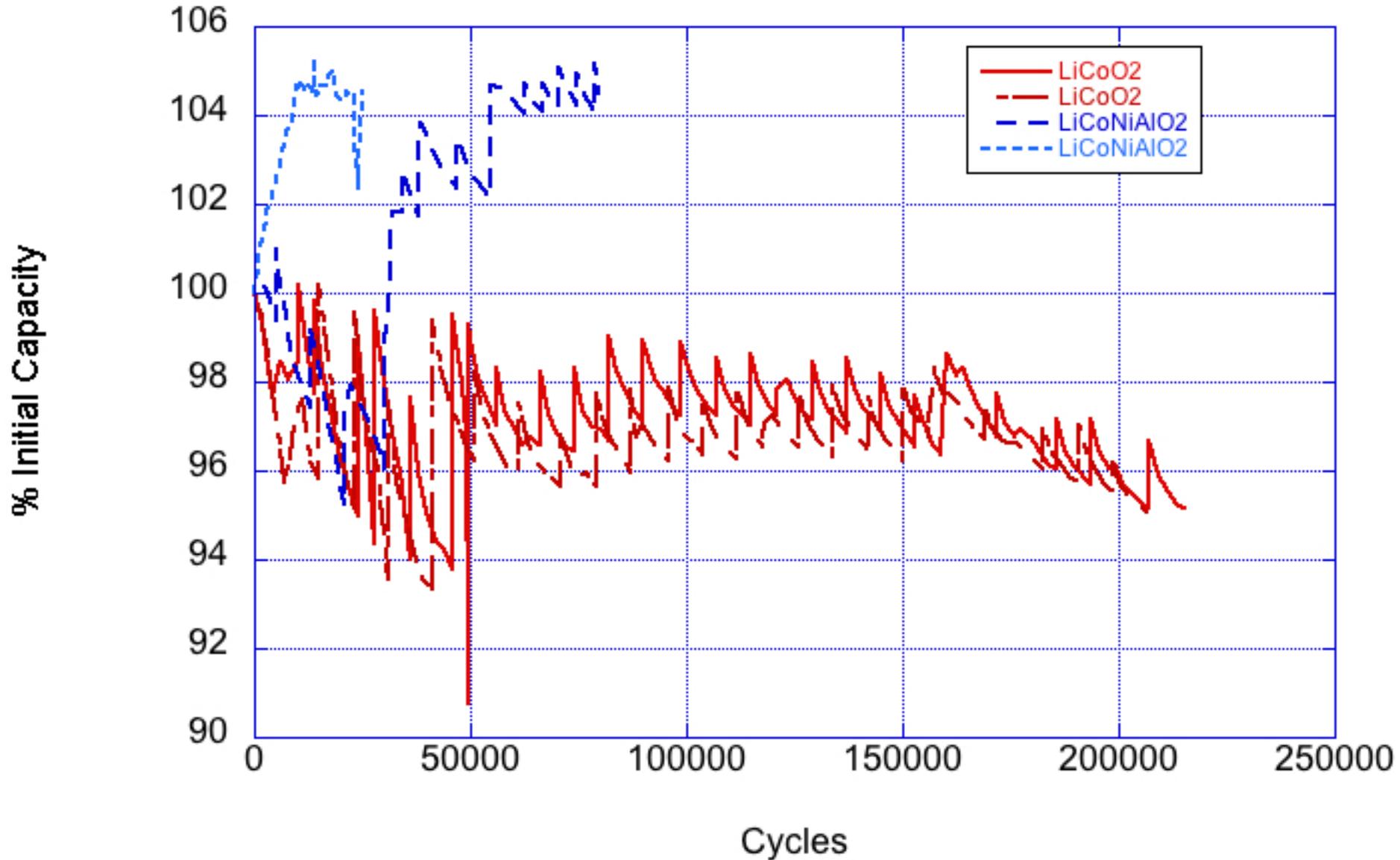
# LTO Characterization

LTO/ LiCoO<sub>2</sub> and LiCoNiAlO<sub>2</sub>

	Average	Standard Deviation
Capacity (Ah)	12.58	0.06
Voc (V)	2.531	0.006
R (μΩ)	2642	147
Mass (kg)	0.367	0.001
3 Month Self Discharge	4.825%	0.025%

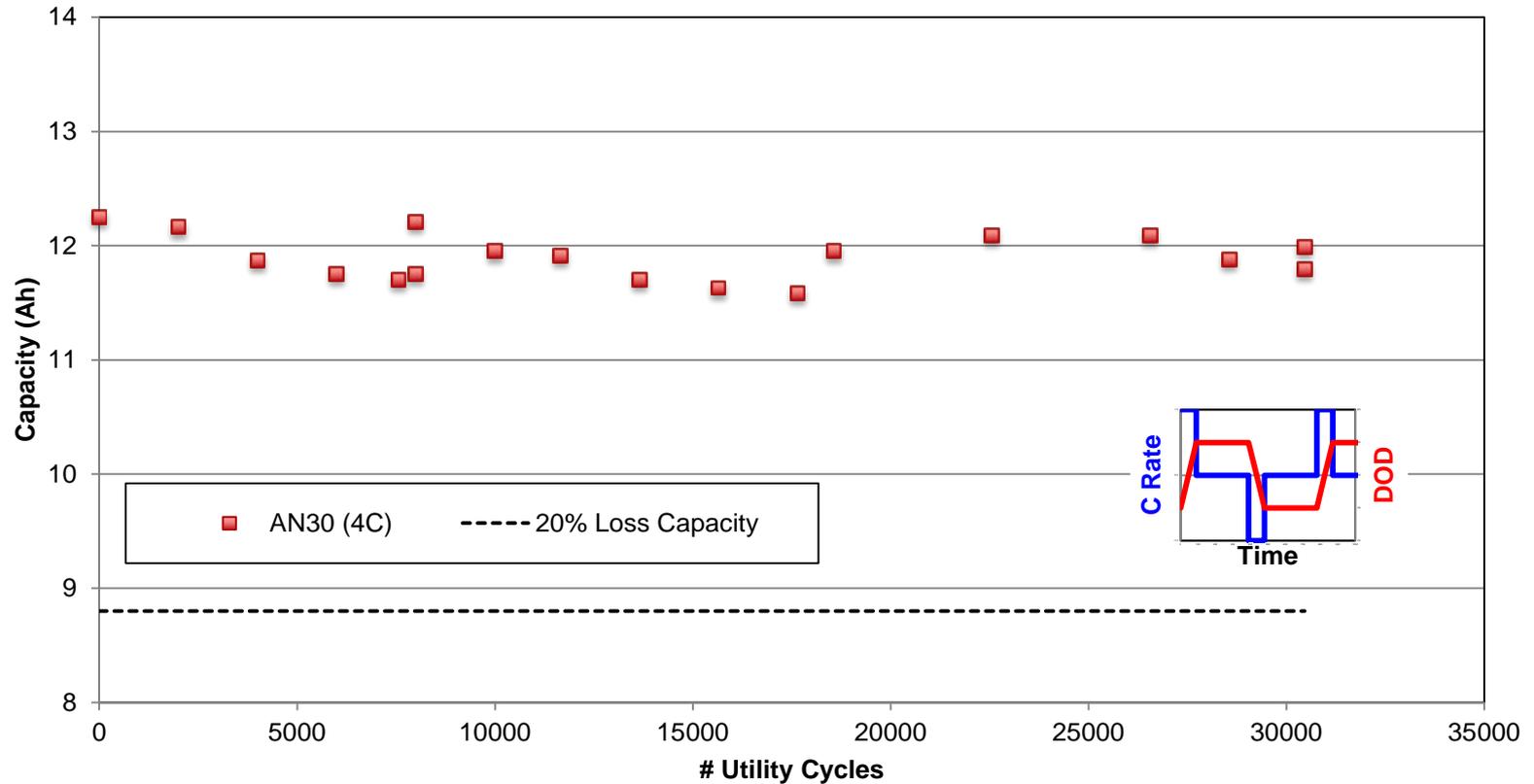


# LTO Lifecycle testing continuing



# LTO Lifecycle testing continuing

## 4C 10% Utility cycles with rests

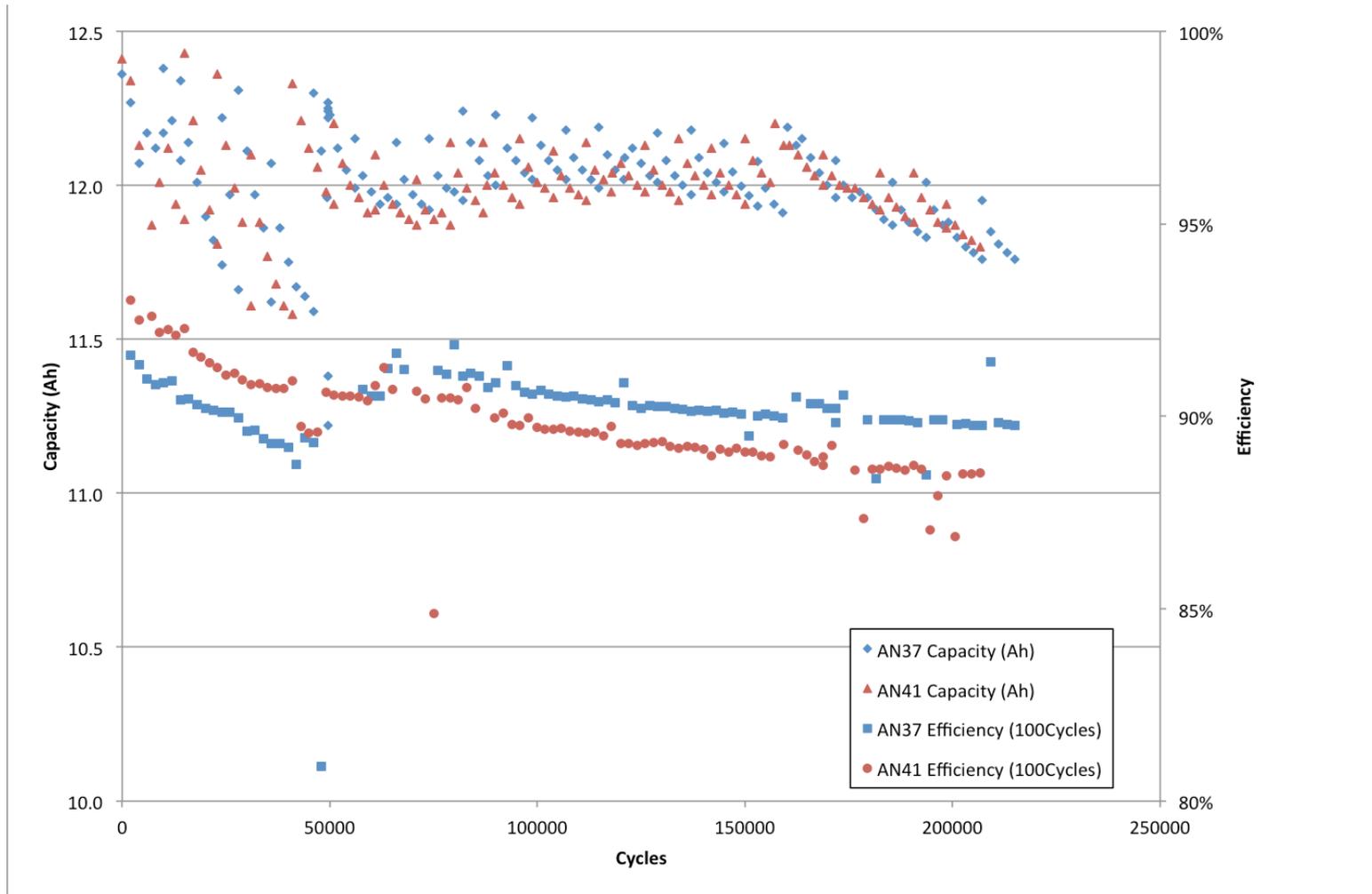


Equivalent throughput energy of 3,000 full discharge cycles

~2% capacity loss after 30K+ cycles

# LTO Lifecycle testing

## 2C 10% Power cycles

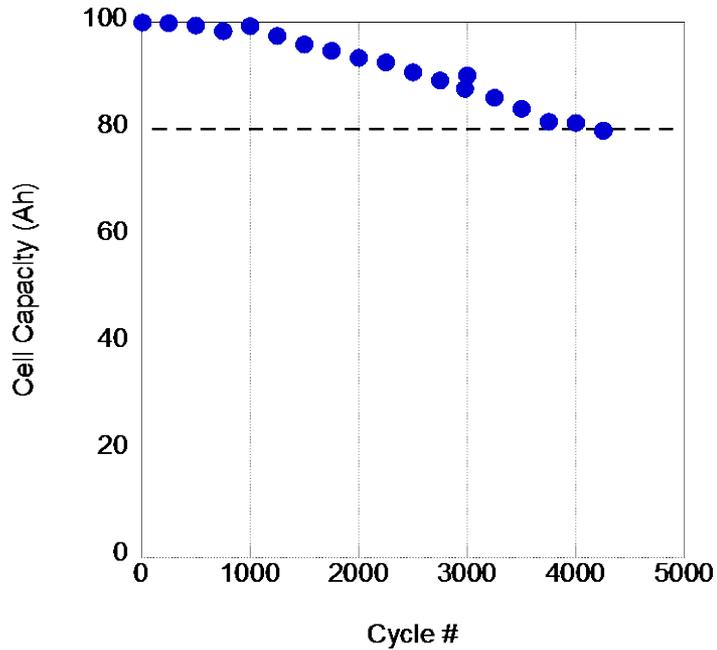


Equivalent throughput energy of 20,000 full discharge cycles

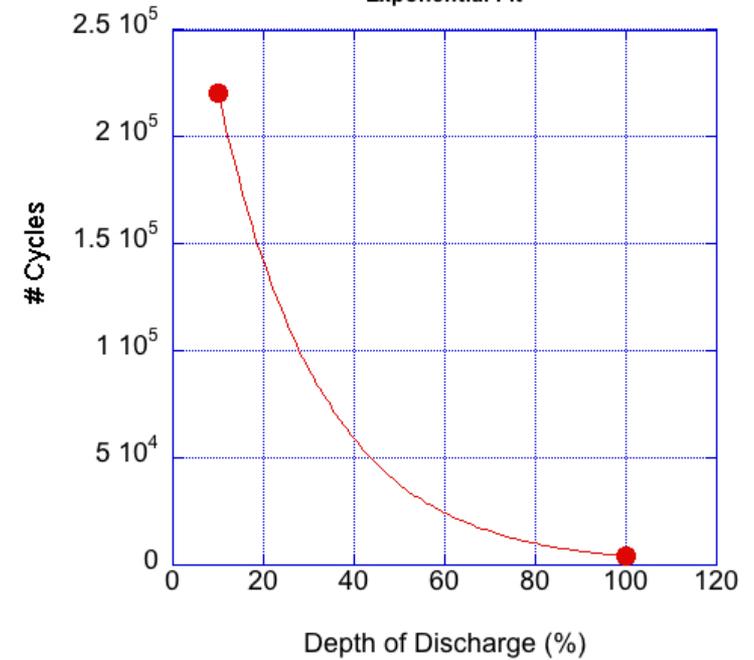
~3% capacity loss after 100K+ cycles

# LTO Lifecycle testing

2C 100% SOC cycles



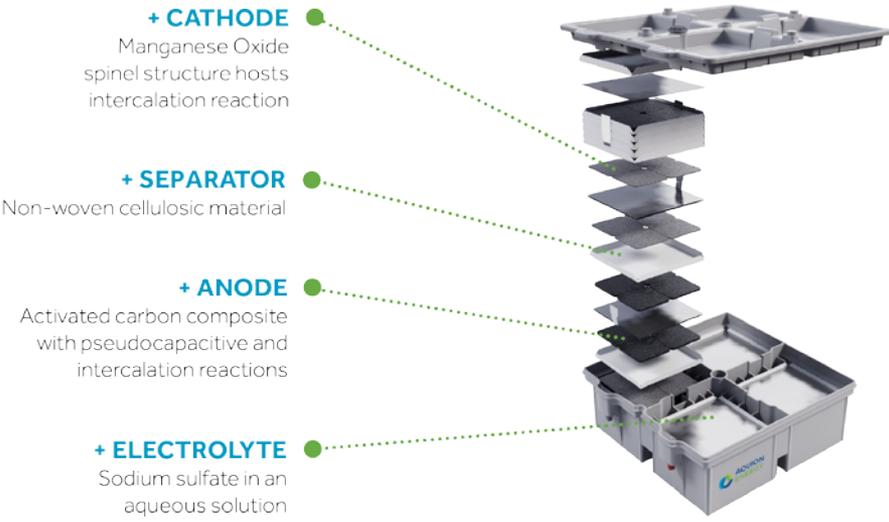
Exponential Fit



Depth of Discharge	# Cycles	% Throughput
10%	220,000+ (5% Cap loss)	2,200,000%
100%	4200	420,000%

# AHI Battery PSOC tests

## Design



## Performance metrics

**PRODUCT INFORMATION**

Time (h)	2	4	8	12	20
Current (A)	9.5	6.1	3.9	3.0	2.1
Capacity (Ah)	19	24.4	31.2	36	42
Energy (Wh)	680	991	1,300	1,480	1,700

Constant Current Discharge, 30°C

Voltage Range	35 to 52 Vdc
Nominal Capacity	42 Ah at C/20, 30°C
Nominal Energy	1,700 Wh at C/20, 30°C

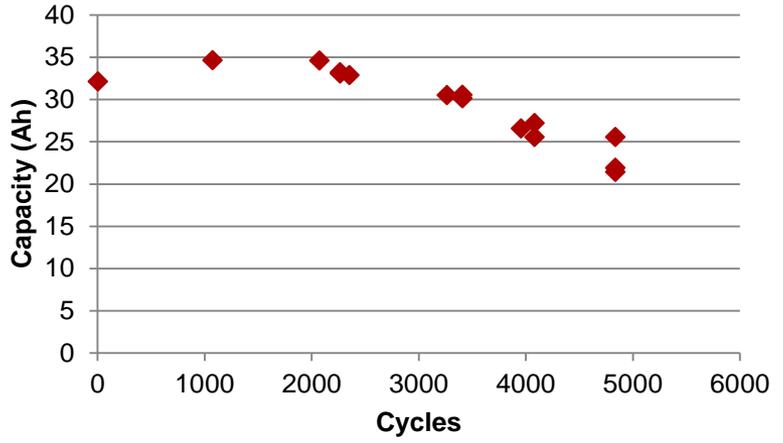
**OPERATION & PERFORMANCE**

- Cycle Life >3,000 cycles
- Operating Temperature Range -5 to 40°C
- Round Trip DC Efficiency >85% at C/20 rate, 30°C
- Charge / Discharge Modes CC, CP, CV, AC ripple tolerant

Discharge rate (A)	Discharge capacity (Ah)
1	42.8
2	38.1
4	29.4
6	25.8
8	19.3
9.9	21.6
15	12

## Life cycle:

### Life cycle metrics



# Bipolar Pb-Acid Analysis

## Alpha

**Battery Type:** VRLA AGM

**Nominal Voltage:** 6V (3 cells)

**Nominal Power (15 min):** 20W/Cell

**Rated Capacity:**

20-hr (0.36A to 5.25V): 9.6 Ah

10-hr (0.65A to 5.25V): 8.1 Ah

5-hr (0.9A to 5.10V): 7.0 Ah

2-hr (2.7A to 4.80V): 5.4 Ah

**Approximate Weight:**

4.60 lbs (2.09 kg)

**Internal Resistance (approx.):**

45 milliohms

**Max Discharge Current (5 sec):** 30 A

**Max Short-Duration**

**Discharge Current (0.1 sec):** 100 A

**Charging Voltage @ 68°F (20°C)**

Standby Use: 2.25V/Cell

Cycle Use: 2.45V/Cell

**Maximum Charge Current:** 1.8A

**Case:** ABS Plastic

**Dimensions**

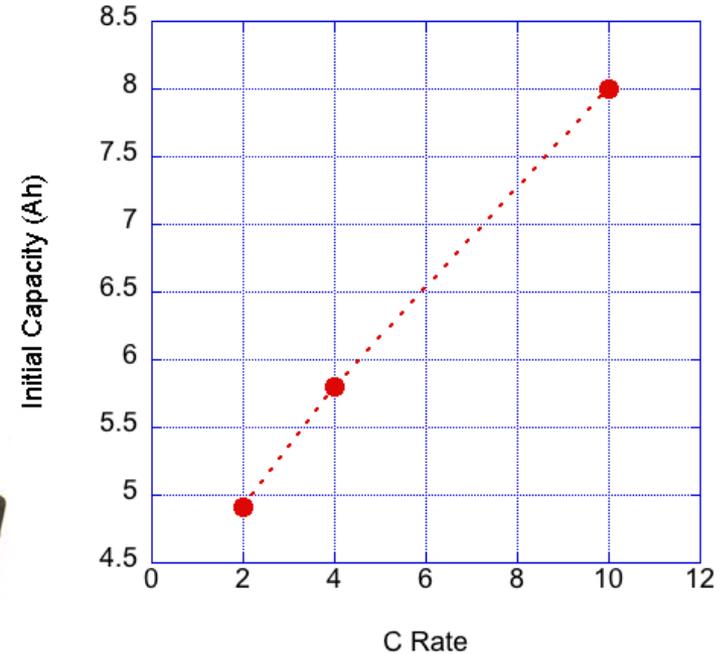
**(Tolerances are +/- 0.5mm):**

L: 2.27 in (57.7 mm)

W: 5.20 in (132 mm)

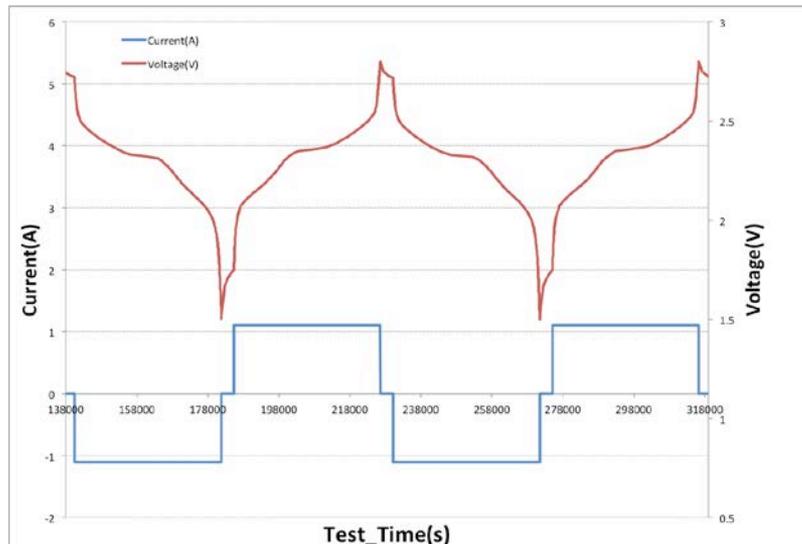
H: 6.38 in (162 mm)

**Specific Gravity at 100% SOC:** 1.26



# High Precision Commercial Tester Development

- With Arbin Instruments and Ford Motor company received an ARPA-E grant to develop and validate a **commercial high precision and high power battery tester**
- Two prototype testers in house
- Goal is fast prognostics of battery life from high precision measurements
- **Available for projects through collaboration**



- DOE pre-protocol report released. Activities in developing and using test regimes is central to our mission. More aggressive tests, and varied protocols including stacked testing under investigation with initial promising results for stacked waveform testing.
- Third party validation and long term cycling continues for a variety of chemistries considered for stationary applications on semiannual basis.
- Longer lifecycles demand efforts in prognostics. Expanded activities in high precision testing supported by outside funds and an objective for FY'16.

## Contact Information:

Summer Ferreira: [srferre@sandia.gov](mailto:srferre@sandia.gov)

Advanced Power Sources R&D

Senior Manager Thomas Wunsch [tfwunsc@sandia.gov](mailto:tfwunsc@sandia.gov)

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