

manufacturing

## Neutron Generator Enterprise (NGE)

Essential to every system in the U.S. Nuclear Deterrent

All nuclear weapons in the U.S. Nuclear Deterrent (ND) stockpile require neutrons to function. Neutron generators (NGs) provide neutrons at a required rate to precise timing requirements, contributing essential energy to the nuclear reaction. Being a limited life component, they must be periodically replaced.

Sandia National Laboratories (Sandia) NGE is responsible for the entire NG lifecycle — both design agency and production agency responsibilities — from scientific understanding through design and development, qualification, production, surveillance, dismantlement, and disposal. The NGE is an integrated supply chain system with a dedicated infrastructure for ensuring NGs meet technical performance, cost, and schedule requirements — this includes attaining "mark quality" certification that products meet all applicable design requirements, drawings, specifications, and known design intent.

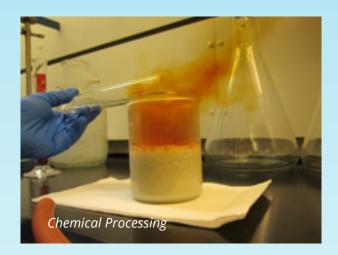
The NGE produces two primary types of NGs: one-shot ferroelectric NGs (FENGs) and multi-shot electronic NGs (ELNGs). To design, qualify, and build these, the NGE must maintain extensive knowledge in various

disciplines, as well as the infrastructure to support activities and facilities.
As part of Sandia's Component
Science, Engineering & Production
Center (CSEP), the NGE is responsible for elements of the research, design, qualification, production, and surveillance of over 20 products including NGs, neutron monitors, and switch tubes.
The CSEP is responsible for approximately 100 products across three product technologies — NGs, power sources, and explosives components.

The NGE comprises two groups — Product Design and Technology and Product Delivery Value Streams. Using Lean Six Sigma quality principles and project management best practices, the Product Design and Technology Group contributes expertise in product design and engineering, lifecycle engineering, and applied science and technology maturation. The Product Delivery Value Streams Group contributes expertise in manufacturing science, product documentation, and product delivery execution.



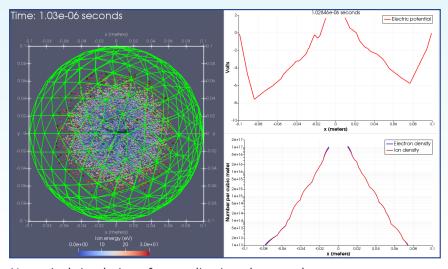
## **Neutron Generator Enterprise**











Numerical simulation of expanding ion-electron plasma

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External Nov. 2020





